

Panelboard™ Cladding

Installation Guidelines



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Material Specifications

Finishes

- Longboard Products are available in a wide range of powder coated finishes.
- Custom solid colors are available upon request.
- Longboard woodgrains have a repeat pattern, shipped in sets mated back-to-back in each box. Install these
 as they come out of the box, as an A&B pattern staggering each plank approx. 1-2' (305-610mm) from the
 previous plank to achieve a random pattern aesthetic. It is recommended to create an onsite mock-up to
 produce a suitable pattern.
- Longboard Products are not recommended for use on marine applications in direct contact with salt water.

Longboard extruded products are produced 1" (25mm) oversized, as one end is drilled for the coating process, and both ends have 1/2" (12mm) of masking tape (woodgrains only) which must be cut off for best results. Longboard Cladding is to be installed outboard of a weather resistant barrier, including all flashings, following code, and building requirements.

Expansion & Contraction

Planks & components expand & contract 1/4" (6mm) over 24' (7.3m) in all directions, measured over a 30°C (54°F) temperature range. Due to this range of movement, the following expansion components should be installed parallel and perpendicular every:

Horizontal Install

• 24' (7.3m) max^{1 2} Perpendicular to Planks: Traditional U-Reveal Set
Parallel to Planks (at each floor elevation): Compression Joint

Vertical Install

• 24' (7.3m) max² Parallel and/or Perpendicular to Planks: Traditional U-Reveal Set, J-Tracks back-to-back

¹Note: 40' (12.2m) max if using staggered butt-joints.

²Note: Through-wall flashing (where required) at every floor elevation.

Other options (Perpendicular to Planks only)

12' (3.7m) -Craftsman U-Reveal Set
 6'-8' (1.8-2.4m) -Precision Flat Reveal

When using expansion components, each plank must terminate into a minimum of one (1) component to allow for expansion & contraction. See: Appendix for tables of expansion/contraction calculations per foot/meter.

Material Ordering & Delivery

•	Packaging:	Planks are sold in box quantities: 6" Smooth: 96 SQ FT/Box (8/24's, 192 LF) w. 90pcs Quick-Screen Clips included Components are sold individually by the 12' (3.7m) length.
•	Shipping:	Most Popular Finishes -ready to ship within 1 week Additional Finishes -ready to ship within 14 weeks Delivered on 24' (7.3m) long skids weighing up to 2000 lbs. A mechanical lift with forks is required on site to receive the order.
•	QC:	Always inspect the delivery for damage and contact LB ASAP if there are any issues: info@longboardproducts.com or 1-800-604-0343 and include your PO# and any pictures if possible. Mark the delivery receipt as "damaged" and accept the delivery as-is. Longboard is not responsible for the installation of blemished or damaged material.



Storage & Handling

Be sure to store the material flat, keep it dry, safe & secure and remain in unopened cartons until ready to be installed. **See Appendix for proper handling and care instructions.**

Cleaning Recommendations

- Initial and periodic cleaning for best looking product
- Basic methods use a combination of moderate water pressure, soft sponge/brush and a mild detergent (Safe for your hands, safe for the product)

NEVER use aggressive acid or alkaline cleaners on Longboard finishes. Do not use cleaners containing Trisodium Phosphate, Phosphoric Acid, Hydrochloric Acid, Hydrofluoric Acid, Fluorides, or any other compound that is known to react with metal.

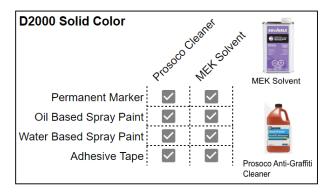
*See Cleaning Guide for full requirements & cleaning schedule: longboardproducts/resources/care-maintenance.com

Warranty

Upon substantial completion of the project, register for warranty online here: longboardproducts.com/warranty
Negistration is required for the warranty to be in effect.

Graffiti Removal







Note: Cleaning the surface with a cleanser that is not diluted as per instructions, may result in damage to the coating.



Components

Components (Typical)

The PanelboardTM system consists of components used in conjunction with each other to create a panelized look. For all LB components go to longboardproducts.com.

V-Groove Planks * 48 sq. ft. box quantities \$ 96 sq. ft. box quantities 12' * 24' * 12' Perf * 24' Perf * 21/2" 3V.145 3VP.145 4V.145 4V.289

6VP.145

6V.289



Butt-Joint Fastening Kit







Smooth Planks

6V.145

Size	12'*	24'*	12' Perf *	24' Perf *
6"	6PSP:145	6PSP.289	6PSPP.145	6PSPP.289

Starter J-Track

Two Piece J-Track

Two Piece J-Track Two Piece J-Track

Outside Corner

Inside Corner

Outside Corner

Corner Set

3" Smooth

3" V-Groove

Flat Reveal

T&G Flat Reveal

LI-Reveal Set

T&G U-Revea

U-Reveal Set

Flat Reveal Set

T&G U-Reveal

mination Set

Termination Set

Offset Flat Reveal Set, J-Track Base

Offset Flat Reveal Set, Termination Base

Back-to-Back Starter Strip

Starter Strip

J-Track

J-Track

Quick-Screen

Perforated Planks Planks

Channel Planks

Trim Components

Туре

J-Track

J-Track

J-Track

J-Track

J-Track

Corner

Style

Traditional

Craftsman

Craftsman

Traditional

Craftsman

Craftsman

Traditional

Traditional

Traditional

Traditional

Traditional

Traditional

Traditional

Size	12' *	24'*
6"	6CH:145	6CH.289

Clip **Accessories**

6VP.289

Product	Qty	SKU
Quick Screen Clips	1750, box	CLIP.N1750
Quick Screen Clips	100, bag	CLIP.N100
1/16" U-SHIM	250, bag	SHIM.1001
Butt- Joint Fastening Kit (6")	20 kits, bag	TGBJKIT
Touch Up Pens Reach out to confirm color with account manager.	N/A	TUP

(5/8") - 12'

(1-7/8") - 12'

(1-1/4")

(5/8") - 12"

(5/8") - 12'

(7/8") - 12'

(7/8") - 12'

(1-3/8") - 12'

(3/16") - 12'

(3/4") - 12"

(1") - 12'

(2") - 12'

(3") - 24"

(3") - 24"

(1/2") - 12"

(1/2") - 24"

(3/4") - 12'

(3/4) - 24'

(1-1/2") - 12'

(1-1/2") - 12'

(11/2") - 24'

(2") - 12

(2") - 12'

(5/8") - 12'

(7/8") - 12'

(1-3/8") - 12'

(1-3/8") - 24'



V-Groove

Planks

Starter Strip

Planks





Back-to-Back Starter Strip









Precision J-Track





Two Piece



2BTBSS.145 1X1JT.145 1JT.145 JT23.145

JT23S.145

1X2JT.145

05OC.145

1IC.145

10C.145

2CORS.145 3SCP.289

3SVP.289

1FR.145

1TGFR 289

1URS 145

1TGURK.289

2URS.145

2FRS.145

2TGURK.289

20FFJ.145

20FFT.145

TS23S.145

1TS.145

2TS.145

2CJ.289

SKU

1SJT.145

2SS.145



Craftsma Craftsman Inside Corner



Traditional

Outside



Traditional Corner Set





Precision T&G





Traditional Flat



Craftsman T&G U-Reveal



onal Offset



U-Reveal Set







Traditional Offset Flat Reveal Set, Termination Base





Craftsman U-Reveal Set

T&G U-Reveal



Termination



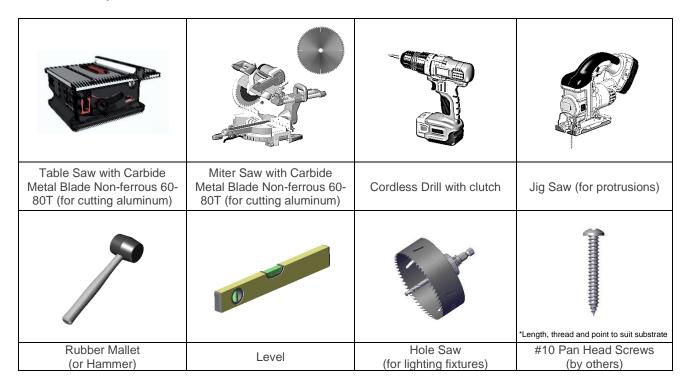


Compression



Tools/Cutting/Fastening

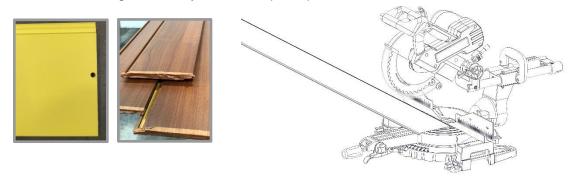
ToolsCommonly used tools for Panelboard install.



Cutting

⚠ Always be sure to wear appropriate PPE: eye & hearing protection.

Cut planks using a Miter Saw and Table Saw, always allowing for expansion & contraction. Trim the taped/drilled ends of all stock length material by at least 1/2" (12mm) each end and discard.



▲ DO NOT Install Planks or Trims without trimming the ends.



Fastening

Always consult the project engineer, architect or authority having jurisdiction to understand the project specific fastening requirements.

Typical spacing:

-using **#10 Fasteners** (by others)

Trim components including Starter Strip

• 16" (406mm) O.C.

Planks

Standard wind loads

 32" (813mm) O.C. (Quick-Screen Clips included with order for this spacing)

Higher wind loads

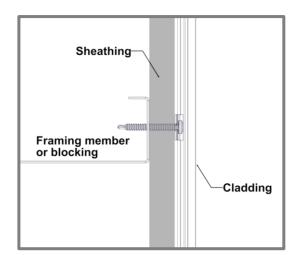
• 16" (406mm) O.C. (Add extra Quick-Screen Clips to order)

See Appendix for fastening specs: Fastening to Structure -Table 3 Fastening to Sheathing Tables 4-6

Framing/Furring requirements

Always consult the local building authority and follow local building code requirements. When attaching to **Hitch Cladding attachment System** refer to Hitch Install Guide for requirements.

See Appendix for framing/furring/sheathing specs: Tables 3-6



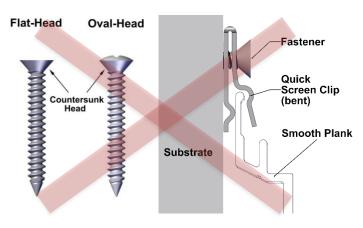
Fastening to Structure (see Table 3 for specs)

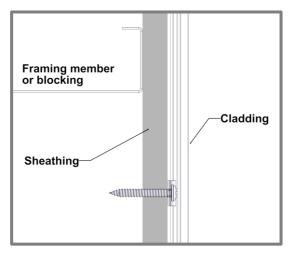
Fastener types

Pan-Head Fastener Quick Screen Clip *Length, thread and point to suit substrate

DO NOT USE

INCORRECT



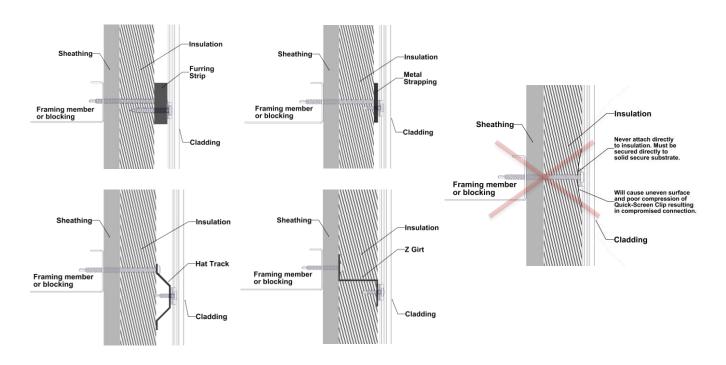


Fastening to Sheathing (see Tables 4-6 for specs)

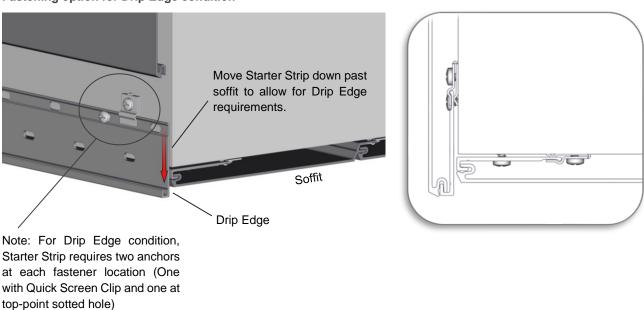


Fastening options onto exterior insulation or existing materials

*Never direct to insulation. Must be secured directly to solid secure substrate.



Fastening option for Drip Edge condition



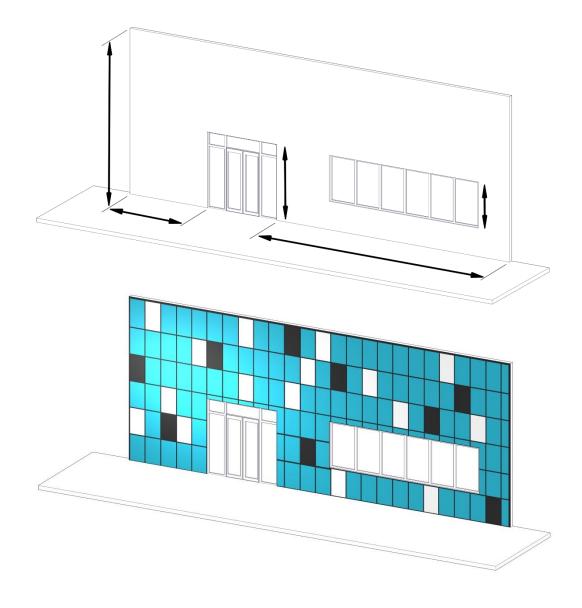
System Install

Perimeter and field area limitations

Measure and layout your wall area to consider plank & component alignment with fixtures, penetrations, and adjacent walls, for desired appearance. Consider using butt-joints along runs to minimize waste. Apply the same methodology for horizontal planks and vertical planks.

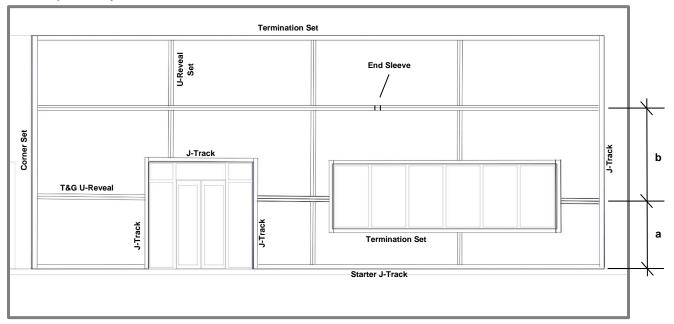
• Longboard system typical dimensions:

Planks width - 6" (152mm)
Planks depth - 1/2" (12mm)
Planks and Quick-Screen Clips depth - 9/16" (14mm)
Trim Components depth - 5/8" (15mm)





Component layout



Measurement considerations:

1 1/2" (38mm) T&G U-Reveal (up to 24' length panels)

- (a) Start to Panel Measuring from outer edge of the Starter J-Track to the center of the 1 1/2" U-Reveal, add 5/8" (16mm) to the dimension of the Plank area. = 6"(X) + 5/8" to \$\psi\$
- (b) Panel to Panel Measuring from center to center of the 1 1/2" U-Reveal, add 1" (25mm) to the dimension of the Plank area. = 6"(X) + 1" to ¢

3/4" (19mm) T&G U-Reveal (up to 12' length panels)

- (a) Start to Panel Measuring from outer edge of the Starter J-Track to the center of the 3/4" U-Reveal,
 - add 1/4" (6mm) to the dimension of the Plank area. = 6"(X) + 1/4" to ¢
- (b) Panel to Panel Measuring from center to center of the 3/4" U-Reveal, add 3/8" (10mm) to the dimension of the Plank area. = 6"(X) + 3/8" to ¢

COMPONENTS -12' Stock lengths unless otherwise noted

Corner Set 2", Outside Corner 1", Inside Corner 3/4"

Location: Inside & outside corners of the installation area.

Details: Corner Set 2" recommended for vertical cladding installs.

J-Track 5/8", Two Piece J-Track (5/8, 7/8", 1 3/8")

Location: Perpendicular to Planks (eg: sides of windows and doors), along gable end walls, other angled

conditions, window/door headers and other penetrations.

Details: Notch the flange at the ends where they meet corner components.

Starter J-Track 5/8", Starter Strip

Location: Where starting with a full width Plank, typically along the bottom of the installation for horizontal

Planks.

Details: Alternatively, Starter Strip can be used back-to-back for vertical installs at the center of each

cladding area for equal width ends.



U-Reveal Set (3/4", 1 1/2")

Location: Perpendicular to Planks, used to set panelized widths.

Details: Two-piece component (cap & base).

T&G U-Reveal (3/4", 1 1/2")

Location: Parallel to Planks, used to set panelized widths.

Details: Single-piece component, use End Sleeve (included) every 24' max. (24' Stock lengths)

Termination Set (5/8", 7/8", 1 3/8")

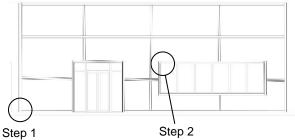
Location: Parallel to Planks along top of the installation area, underside of windows (horizontal cladding

only), sides of windows/doors (vertical cladding only) and other penetrations.

Details: Install base only to start and cap after planks are installed.



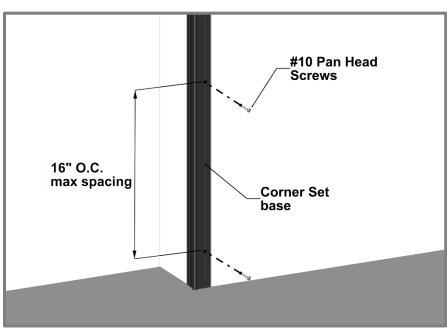
Install steps



Step 1 - Corners

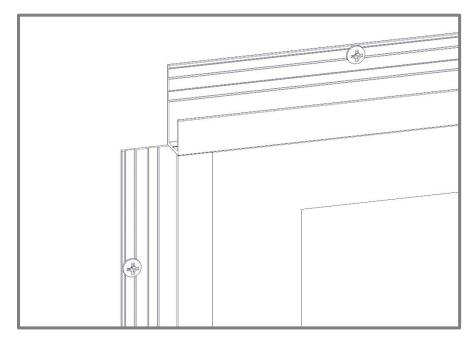
Install inside and outside corner bases, fastening every 16" O.C. with #10 Pan Head Screws. Corners typically extend from top to bottom of the area of application.

⚠ Check that components are level or plumb and flat or straight, for best results.

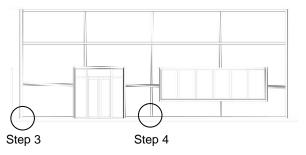


Step 2 - J-Track

Install J-Track or Two-Piece J-Track around windows and doors, fastening every 16" O.C. with #10 Pan Head Screws. Trims can be mitered for a clean corner look.





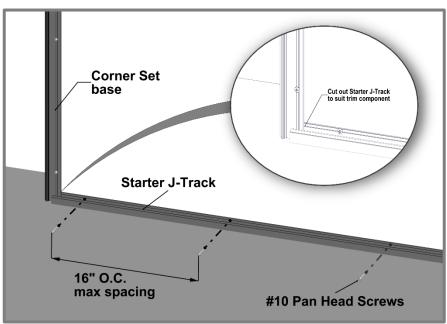


Step 3 - Starter J-Track

Install Starter J-Track or Starter Strip along the bottom of the wall(s), fastening every 16" O.C. with #10 Pan Head Screws.

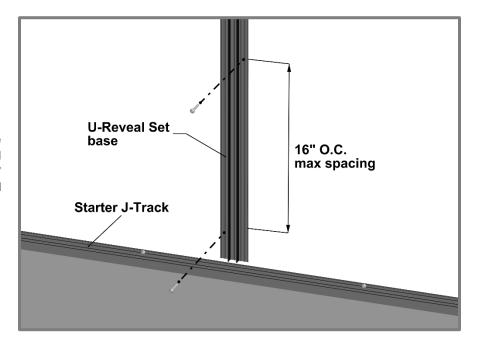
Notch the Starter J-Track to suit the trim component.

Muse J-Track and Back-to-Back Starter for vertical plank installations. (Not Shown)

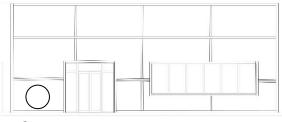


Step 4 - U-Reveal

Install U-Reveal Set (base only) at the desired panelized length, fastening every 16" O.C. with #10 Pan Head Screws.





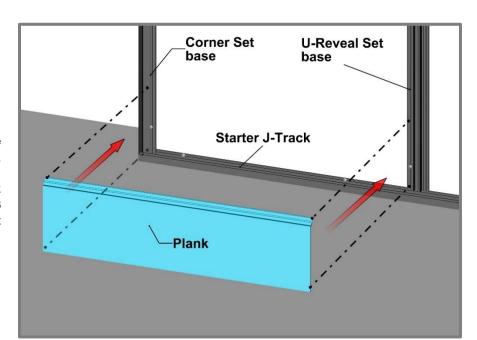


Step 5



PLANK PREPARATION DURING INSTALL

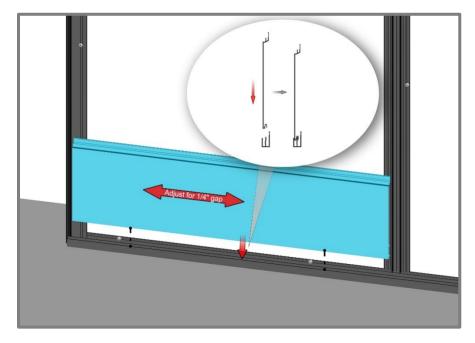
- 1. No Taped/Drilled ends (cut off 1/2" each end).
- 2. No Damage/dents and correct plank sequence per project.
- 3. Confirm allowance for expansion/contraction & confirm trim/caps cover.
- 4. Confirm level substrate, shims might be required for a flat /straight plank install.



Step 5 - Planks

Place the planks into the groove of the Starter J-Track, engaging the tongue.

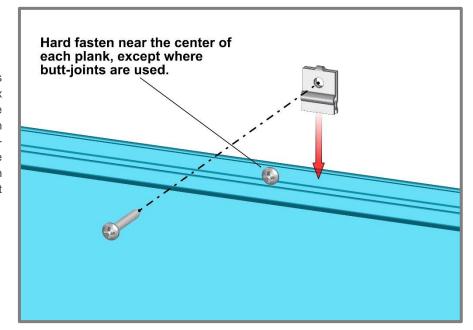
It is good practice to check your installation every 2-3 rows for level or plumb and flat or straight, for best results.



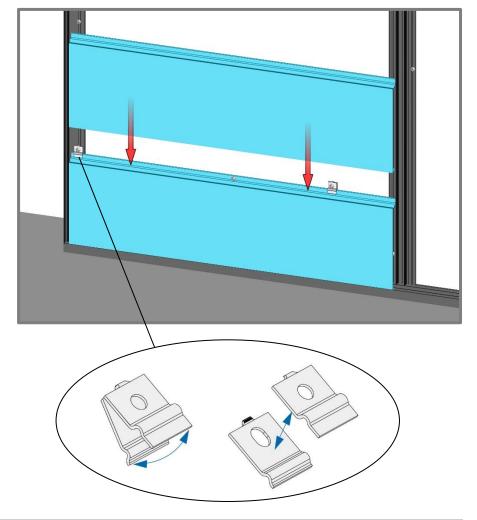
Ensure there is sufficient room for expansion and contraction of each Plank, also confirming component caps will cover.



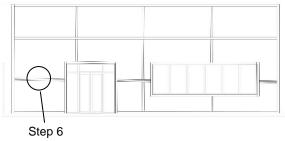
Install Quick Screen Clips every 32" (813mm) O.C. max spacing. Hard fasten only one point near the center of each plank or fasten at the butt-joints where butt-joints are used. Shim Quick-Screen Clips where needed to correct any substrate inconsistencies.



Where anchoring the planks securely can only be achieved over component flanges; split the Quick Screen Clip and use one piece on the front. This will maintain each Planks ability to expand and contract.







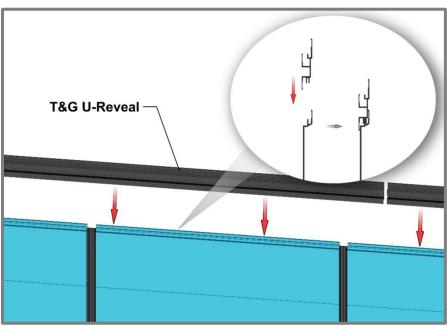
Step 6 - T&G U-Reveal

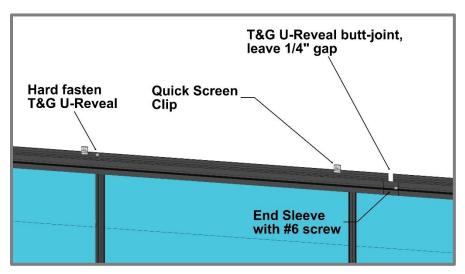
Install T&G U-Reveal at the Panelized width locking it into the tongue of the Planks.

▲ Do Not use fasteners or Quick-Screen Clips on Planks which engage with the groove side of the T&G U-Reveal.

Fasten T&G U-Reveal with Quick Screen Clips and fasteners every 32" O.C. Hard fasten near the center of each T&G U-Reveal length. Where using multiple lengths of T&G U-Reveal, leave a 1/4" gap between butt-joints for thermal movement.

- Where using the Craftsman T&G U-Reveal (3/4"), install the included Craftsman End Sleeve to cover the ½" buttjoints. Use a small amount of structural silicone on a single side of the End Sleeve, leaving the opposite side dry and free to expand and contract.
- Where using the Traditional T&G U-Reveal (1-1/2"), install the included Traditional End Sleeve to cover the opposite side, free to expand and contract.

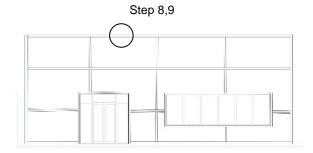




Step 7 - Next sections

Repeat install steps 4-6. Install Compression Joints at floor elevations or anywhere else required by local building authority.

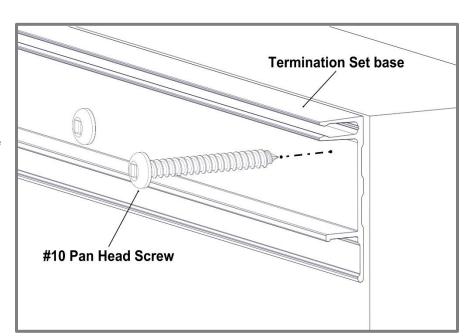


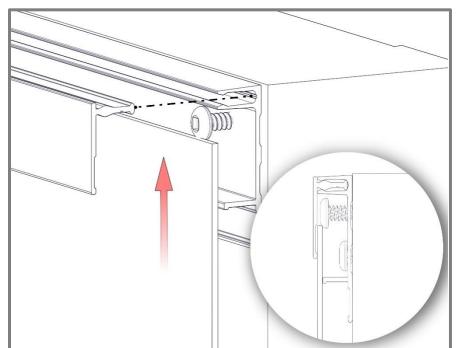


Step 8 - Termination Set

Install Termination Set (base only), fastening every 16" O.C.

Where terminating cut planks, provide a positive stop approximately every 16" (406mm).





Step 9 - Last Row of Planks

Rip the last Plank, cutting it to width to suit the installation area(s). Install edge plank with a 1/4" gap and screw to lock the plank into place.



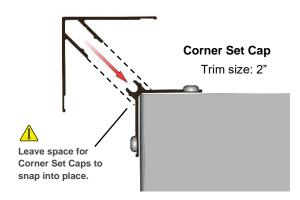
Finishing Steps - Once planks are installed, finish off the perimeter trims with caps from two-piece sets.

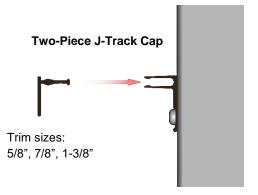
Component Caps

Location: Installed onto the base of the two-piece sets.

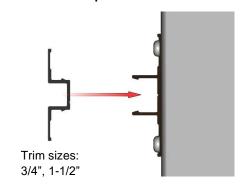
Details: If required, use a rubber mallet or hammer and block to protect the finish during this process.

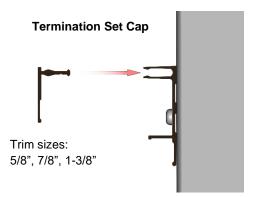
Confirm Caps cover Planks with sufficient room for expansion and contraction.





U-Reveal Set Cap







Details

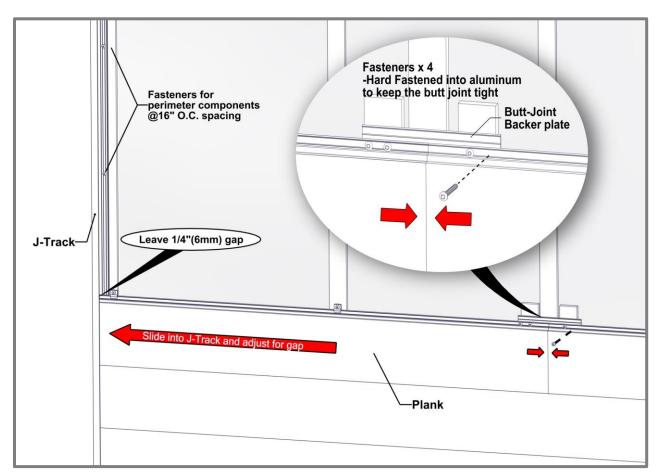
Single Butt-Joints

- Consider using butt-joints along runs to minimize waste.
- When installing staggered butt-joints, use the Butt-Joint Fastening Kit to ensure joints do not open up
 (See Detail A & B).

Fasteners should be placed at the uppermost location of the plank flange, to not interfere with the next plank engaging the tongue and groove properly. At the butt-joint, fasteners should be anchored into the Butt-Joint backer plate.

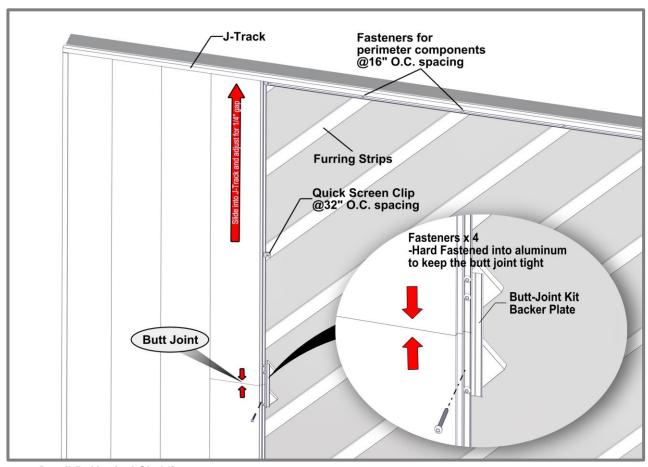
(See Detail C)

- Rivets can be used for single butt-joints, however clearance of the rivets and room for movement is required.
- On exposed cuts such as butt-joints, trim ends or similar, use touch-up paint pens (purchased separately) to finish the ends of the two (2) planks at the butt-joint.
- DO NOT hard-fasten a plank to a component trim, as this will restrict its ability to expand & contract into the component.
- If no butt joints along the length, it is good practice to hard-fasten each plank directly through the flange near the center, to keep the planks from migrating.
- DO NOT hard-fasten more than one (1) location per plank.
- Hard fasten at the butt-joint or the center of each plank run.

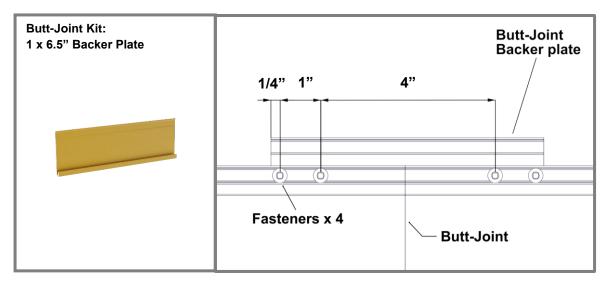


Detail A -Horizontal Cladding





Detail B -Vertical Cladding

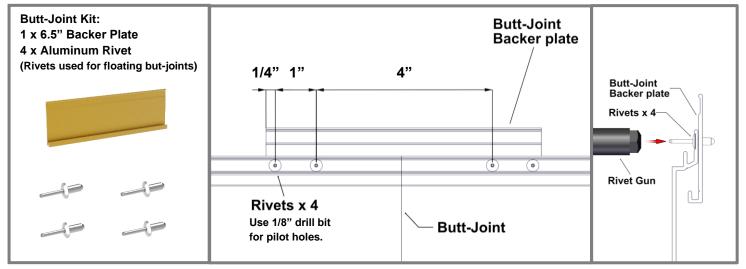


Detail C -Backer Plate (Hard Fastened)

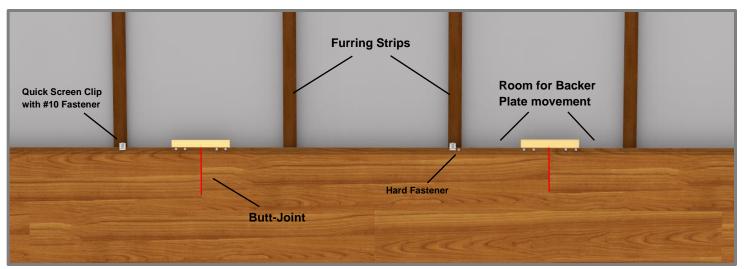


Multiple Floating Butt-Joints

- When installing staggered multiple floating butt-joints, use the Butt-Joint Fastening Kit to ensure joints do
 not open up. Rivets should be placed at the center of the plank flange, to not interfere with the next plank
 engaging the tongue and groove properly. (See Detail D)
- MUST HAVE furring strips or girts to allow room for movement.
- Recommended to be installed between furring strips or framing members to avoid contact which would restrict movement. (See Detail E)
- On exposed cuts such as butt-joints, trim ends or similar, use touch-up paint pens (purchased separately) to finish the ends of the two (2) planks at the butt-joint.
- DO NOT hard-fasten a plank to a component trim, as this will restrict its ability to expand & contract into the component.
- DO NOT hard-fasten more than one (1) location per multiple plank run.
- Hard fasten near the center of the multiple plank run.



Detail D -Floating Butt-Joint

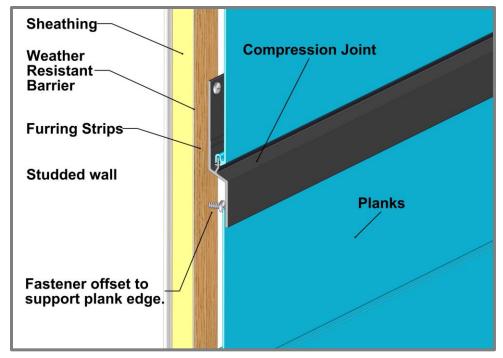


Detail E -Butt-Joint Movement



Floor elevation

Compression Joint

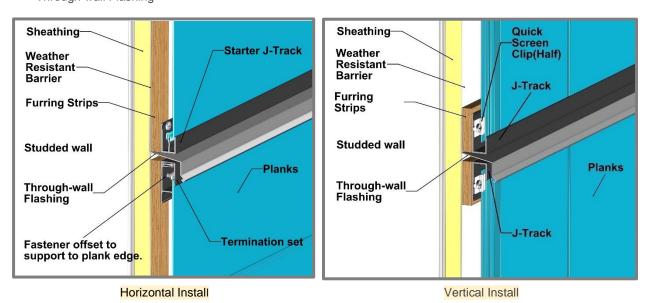


Type: Compression Joint, Termination set/Starter J-Track, J-Track back-to-back.

Location: Typically, at every floor elevation and where through-wall flashing is required.

Details: Note the orientation of planks for through-wall flashing install.

Through-wall Flashing





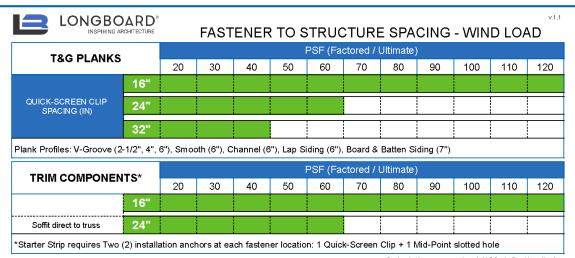
Appendix

Expansion and Contraction Tables

		°C	-50	-40	-30	-20	-10	T TIME OF	10	20	30	40	50
		°F	-58	-40	-22	-4	14	32	50	68	86	104	122
. [°C	°F				FXPAN	ISION OR C	ONTRACT	ION (INCH	FOOT)			
	-50	-58	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019	-0.022	-0.024	-0.027
ı	-40	-40	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019	-0.022	-0.024
	-30	-22	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019	-0.022
	-20	-4	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019
	-10	14	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016
	0	32	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014
	10	50	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011
	20	68	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008
Ī	30	86	0.022	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005
	40	104	0.024	0.022	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003
	12.00	1000	27 555000	S15550 1		0.040		2.27.2	2.2.2.2				-025
	50 E 2 - M	122 ETRIC	0.027	0.024	0.022	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000
		ETRIC			AVERA	GE TEMPE	RATURE A	T TIME OF	CUTTING	& INSTALL	ATION		
			-50 -58	-40 -40							200000000000000000000000000000000000000	40	50
LE	Ē 2 - M	ETRIC °C °F	-50	-40	AVERA	-20 -4	-10 14	T TIME OF 0 32	CUTTING 10 50	& INSTALL 20 68	ATION 30	40	50
SLE		ETRIC °C	-50	-40	AVERA	-20 -4	-10 14	T TIME OF	CUTTING 10 50	& INSTALL 20 68	ATION 30	40	50 122
LE	€ 2 - M °C	etric °c °f	-50 -58	-40 -40	AVERA -30 -22	GE TEMPE -20 -4 EXPAN	RATURE A -10 14	T TIME OF 0 32 ONTRACTI	CUTTING 10 50 ON (MM/N	& INSTALL 20 68 METER)	ATION 30 86	40 104	50 122 -2.300
LE	°C -50	°C °F °F -58	-50 -58	-40 -40	-30 -22	-20 -4 EXPAN	-10 14 ISION OR C	T TIME OF 0 32 ONTRACTI	CUTTING 10 50 ON (MM/N	& INSTALL 20 68 METER) -1.610	ATION 30 86	40 104 -2.070	50 122 -2.300 -2.070
LE	°C -50 -40	°C °F °F -58 -40	-50 -58 0.000 0.230	-40 -40 -0.230 0.000	-30 -22 -0.460 -0.230	-20 -4 EXPAN -0.690 -0.460	-10 14 ISION OR 0 -0.920 -0.690	T TIME OF 0 32 ONTRACTI -1.150 -0.920	CUTTING 10 50 ON (MM/N -1.380	& INSTALL 20 68 (ETER) -1.610 -1.380	ATION 30 86 -1.840 -1.610	40 104 -2.070 -1.840	50
LE	°C -50 -40 -30	°C °F °F -58 -40 -22	-50 -58 0.000 0.230 0.460	-40 -40 -0.230 0.000 0.230	-0.460 -0.230 0.000	-20 -4 EXPAN -0.690 -0.460 -0.230	ERATURE A -10 14 ISION OR C -0.920 -0.690 -0.460	T TIME OF 0 32 ONTRACTI -1.150 -0.920 -0.690	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920	& INSTALL 20 68 METER) -1.610 -1.380 -1.150	ATION 30 86 -1.840 -1.610 -1.380	-2.070 -1.840 -1.610	-2.300 -2.070 -1.840
LE	°C -50 -40 -30 -20	°C °F -58 -40 -22 -4	-50 -58 0.000 0.230 0.460 0.690	-40 -40 -0.230 0.000 0.230 0.460	-0.460 -0.230 0.000 0.230	-20 -4 EXPAN -0.690 -0.460 -0.230 0.000	-10 14 ISION OR 0 -0.920 -0.690 -0.460 -0.230	T TIME OF 0 32 ONTRACTI -1.150 -0.920 -0.690 -0.460	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690	& INSTALL 20 68 METER) -1.610 -1.380 -1.150 -0.920	ATION 30 86 -1.840 -1.610 -1.380 -1.150	-2.070 -1.840 -1.610 -1.380	-2.300 -2.070 -1.840 -1.610
LE	°C -50 -40 -30 -20 -10	°C °F -58 -40 -22 -4 14	-50 -58 0.000 0.230 0.460 0.690 0.920	-40 -40 -0.230 0.000 0.230 0.460 0.690	-0.460 -0.230 0.000 0.230 0.460	-20 -4 EXPAN -0.690 -0.460 -0.230 0.000 0.230	-10 14 SION OR C -0.920 -0.690 -0.460 -0.230 0.000	T TIME OF 0 32 ONTRACTI -1.150 -0.920 -0.690 -0.460 -0.230	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690 -0.460	& INSTALL 20 68 METER) -1.610 -1.380 -1.150 -0.920 -0.690	ATION 30 86 -1.840 -1.610 -1.380 -1.150 -0.920	-2.070 -1.840 -1.610 -1.380 -1.150	-2.300 -2.070 -1.840 -1.610 -1.380 -1.150
	°C -50 -40 -30 -20 -10 0	°C °F °F -58 -40 -22 -4 14 32	-50 -58 0.000 0.230 0.460 0.690 0.920 1.150	-40 -40 -0.230 0.000 0.230 0.460 0.690 0.920	-0.460 -0.230 0.000 0.230 0.460 0.690	-20 -4 EXPAN -0.690 -0.460 -0.230 0.000 0.230 0.460	ERATURE A -10 14 ISION OR C -0.920 -0.690 -0.460 -0.230 0.000 0.230	T TIME OF 0 32 ONTRACTI -1.150 -0.920 -0.690 -0.460 -0.230 0.000	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690 -0.460 -0.230	& INSTALL 20 68 IETER) -1.610 -1.380 -1.150 -0.920 -0.690 -0.460	-1.840 -1.610 -1.380 -1.150 -0.920 -0.690	-2.070 -1.840 -1.610 -1.380 -1.150 -0.920	-2.300 -2.070 -1.840 -1.610 -1.380 -1.150 -0.920
LE	°C -50 -40 -30 -20 -10 0 10	°C °F °F -58 -40 -22 -4 14 32 50	-50 -58 0.000 0.230 0.460 0.690 0.920 1.150 1.380	-40 -40 -0.230 0.000 0.230 0.460 0.690 0.920 1.150	-0.460 -0.230 0.000 0.230 0.460 0.690 0.920	-20 -4 EXPAN -0.690 -0.460 -0.230 0.000 0.230 0.460 0.690	ERATURE A -10 14 ISION OR C -0.920 -0.690 -0.460 -0.230 0.000 0.230 0.460	T TIME OF 0 32 ONTRACTI -1.150 -0.920 -0.690 -0.460 -0.230 0.000 0.230	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690 -0.460 -0.230 0.000	& INSTALL 20 68 (ETER) -1.610 -1.380 -1.150 -0.920 -0.690 -0.460 -0.230	-1.840 -1.610 -1.380 -1.150 -0.920 -0.690 -0.460	-2.070 -1.840 -1.610 -1.380 -1.150 -0.920 -0.690	-2.300 -2.070 -1.840 -1.610 -1.380 -1.150 -0.920 -0.690
LE	°C -50 -40 -30 -20 -10 0 10 20	°C °F °F -58 -40 -22 -4 14 32 50 68	-50 -58 0.000 0.230 0.460 0.690 0.920 1.150 1.380 1.610	-40 -40 -0.230 0.000 0.230 0.460 0.690 0.920 1.150 1.380	-0.460 -0.230 0.000 0.230 0.460 0.690 0.920 1.150	-20 -4 EXPAN -0.690 -0.460 -0.230 0.000 0.230 0.460 0.690 0.920	-10 14 ISION OR 0 -0.920 -0.690 -0.460 -0.230 0.000 0.230 0.460 0.690	T TIME OF 0 32 ONTRACTI -1.150 -0.920 -0.690 -0.460 -0.230 0.000 0.230 0.460	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690 -0.460 -0.230 0.000 0.230	& INSTALL 20 68 METER) -1.610 -1.380 -1.150 -0.920 -0.690 -0.460 -0.230 0.000	-1.840 -1.610 -1.380 -1.150 -0.920 -0.690 -0.460 -0.230	-2.070 -1.840 -1.610 -1.380 -1.150 -0.920 -0.690 -0.460	-2.300 -2.070 -1.840



Table 3 - Fastener to Structure



Calculations are using L/180 deflection limits

SUBSTRATE TYPE	SUBSTRATE REQUIREMENTS	ANCHOR DESCRIPTION	MIN. EMBEDMENT	MIN. EDGE DISTANCE
WOOD	Min. specific gravity = 0.55 wood	#10 Pan Head Screw	1-1/2"	3/4"
STEEL	Min. 18 ga., min. 33 ksi.	#10 Tek Screw (grade 5)	3 threads penetration past metal structure	1/2"
CONCRETE**	Min. 3000 psi	3/16" ITW Tapcon	1"	1"
MASONRY - CMU**	Grout-filled block per ASTM C-90, min. 2000 psi	3/10 HW lapcon	1"	2"

**For Concrete and Masonry/CMU; Furring Strips are recommended, where possible

GENERAL NOTES:

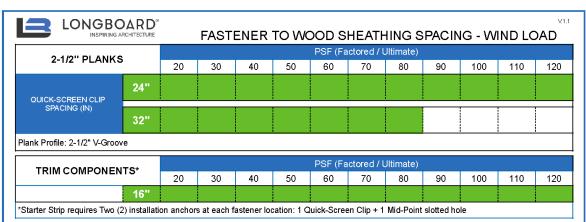
- 1. Adequacy of the structural stud framing (wood and/or metal) and concrete/masonry as a main wind force resiting system capable of withstanding and transferring applied product loads to the foundation is the responsibility of the engineer or architect of record for the project of installation.
- 2. Substrate shall be designed and anchored to properly transfer all loads to the structure buck design and installation is the responsibilty of the engineer or architect of record for the project of installation.
- 3. The installation details described herein are generic and may not reflect actual conditions for a specific site. If site conditions cause installation to deviate from the requirements detailed herein, a licensed engineer or architect shall prepare site specific documents for use with this document.
- 4. An unfactored dead load of 1.5 psf was assumed for the cladding.

INSTALLATION NOTES:

- 1. One (1) installation anchor is required at each Quick-Screen Clip location. Minimum of two (2) anchors per plank.
- 2. Spacing is from clip/fastener center to center.
- 3. The number of installation anchors per the table is the minimum number of anchors to be used for product installation.
- 4. Install individual installation anchors within a tolerance of +/- 1/2" of the specified spacings. Tolerances are not cumulative from one installation anchor to the next.
- 5. If fastening to every second stud, the attachment stud shall be staggered between adjacent runs of cladding.
- 6. Minimum embedment and edge distance exclude wall finishes, including but not limited to wood furrings, stucco, foam, brick veneer, sheathing and siding.
- 7. Installation anchors and associated hardware must be made of corrosion resistant material or have a corrosion resistant coating. Common fastener types can be equal or better to a & b listed below:
 - a. Zinc plated fasteners for moderate climate zones
 - b. 316 Stainless Steel fasteners for coastal climate zones
- 8. For CMU grout filled block, do not install installation anchors into mortar joints. Edge distance is measured from free edge of block or edge of mortar joint into face shell of block.
- 9. Installation anchors shall be installed in accordance with anchor manufacturer's installation instructions, and anchors shall not be used in substrates with strengths less than the minimum strength specified by the anchor manufacturer.



Table 4 - Fastener to Sheathing (2-1/2" Planks)



Calculations are using L/60 deflection limits

SUBSTRATE TYPE	SUBSTRATE REQUIREMENTS	ANCHOR DESCRIPTION	MIN. SCREW LENGTH	MIN. EMBEDMENT	MIN. EDGE DISTANCE
7/16" OSB/PLYWOOD	APA rated sheathing or better	#10 Pan Head Wood Screw	1"	7/16"	1"

GENERAL NOTES:

- 1. Substrate shall be designed and anchored to properly transfer all loads to the structure buck design and installation is the responsibility of the engineer or architect of record for the project of installation.
- 2. The installation details described herein are generic and may not reflect actual conditions for a specific site. If site conditions cause installation to deviate from the requirements detailed herein, a licensed engineer or architect shall prepare site specific documents for use with this document.
- 3. An unfactored dead load of 1.5 psf was assumed for the cladding.

INSTALLATION NOTES:

- 1. One (1) installation anchor is required at each Quick-Screen Clip location. Minimum of two (2) anchors per plank.
- 2. Spacing is from clip/fastener center to center.
- 3. The number of installation anchors per the table is the minimum number of anchors to be used for product installation.
- 4. Install individual installation anchors within a tolerance of +/- 1/2" of the specified spacings. Tolerances are not cumulative from one installation anchor to the next.
- 5. Installation anchors and associated hardware must be made of corrosion resistant material or have a corrosion resistant coating. Common fastener types can be equal or better to a & b listed below:
 - a. Zinc plated fasteners for moderate climate zones
 - b. 316 Stainless Steel fasteners for coastal climate zones
- 6. Installation anchors shall be installed in accordance with anchor manufacturer's installation instructions, and anchors shall not be used in substrates with strengths less than the minimum strength specified by the anchor manufacturer.

REFERENCED DATA:

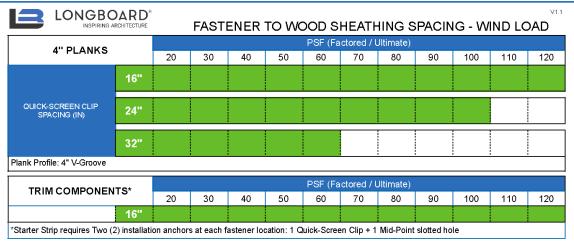
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2018 National Design Specification for Wood Construction

Fastener Loads for Plywood - Screws (2011 APA - Engineered Wood Association)



Table 5 - Fastener to Sheathing (4" Planks)



Calculations are using L/60 deflection limits

SUBSTRATE TYPE	SUBSTRATE REQUIREMENTS	ANCHOR DESCRIPTION	MIN. SCREW LENGTH	MIN. EMBEDMENT	MIN. EDGE DISTANCE
7/16" OSB/PLYWOOD	APA rated sheathing or better	#10 Pan Head Wood Screw	1"	7/16"	1"

GENERAL NOTES

- 1. Substrate shall be designed and anchored to properly transfer all loads to the structure buck design and installation is the responsibility of the engineer or architect of record for the project of installation.
- 2. The installation details described herein are generic and may not reflect actual conditions for a specific site. If site conditions cause installation to deviate from the requirements detailed herein, a licensed engineer or architect shall prepare site specific documents for use with this document.
- 3. An unfactored dead load of 1.5 psf was assumed for the cladding.

INSTALLATION NOTES

- 1. One (1) installation anchor is required at each Quick-Screen Clip location. Minimum of two (2) anchors per plank.
- 2. Spacing is from clip/fastener center to center.
- 3. The number of installation anchors per the table is the minimum number of anchors to be used for product installation.
- 4. Install individual installation anchors within a tolerance of +/- 1/2" of the specified spacings. Tolerances are not cumulative from one installation anchor to the next.
- 5. Installation anchors and associated hardware must be made of corrosion resistant material or have a corrosion resistant coating. Common fastener types can be equal or better to a & b listed below:
 - a. Zinc plated fasteners for moderate climate zones
 - b. 316 Stainless Steel fasteners for coastal climate zones
- 6. Installation anchors shall be installed in accordance with anchor manufacturer's installation instructions, and anchors shall not be used in substrates with strengths less than the minimum strength specified by the anchor manufacturer.

REFERENCED DATA:

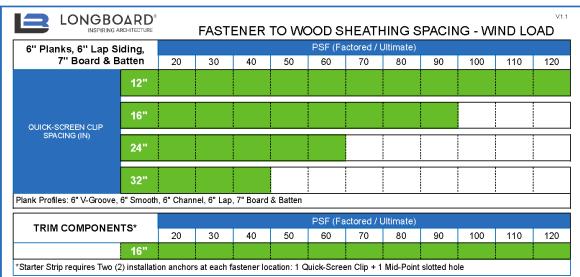
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Fastener Loads for Plywood - Screws (2011 APA - Engineered Wood Association)



Table 6 - Fastener to Sheathing (6" Planks)



Calculations are using L/60 deflection limits

SUBSTRATE TYPE	SUBSTRATE REQUIREMENTS	ANCHOR DESCRIPTION	MIN. SCREW LENGTH	MIN. EMBEDMENT	MIN. EDGE DISTANCE
7/16" OSB/PLYWOOD	APA rated sheathing or better	#10 Pan Head Wood Screw	1"	7/16"	1"

GENERAL NOTES:

- 1. Substrate shall be designed and anchored to properly transfer all loads to the structure buck design and installation is the responsibility of the engineer or architect of record for the project of installation.
- 2. The installation details described herein are generic and may not reflect actual conditions for a specific site. If site conditions cause installation to deviate from the requirements detailed herein, a licensed engineer or architect shall prepare site specific documents for use with this document.
- 3. An unfactored dead load of 1.5 psf was assumed for the cladding.

INSTALLATION NOTES

- 1. One (1) installation anchor is required at each Quick-Screen Clip location. Minimum of two (2) anchors per plank.
- 2. Spacing is from clip/fastener center to center.
- 3. The number of installation anchors per the table is the minimum number of anchors to be used for product installation.
- 4. Install individual installation anchors within a tolerance of +/- 1/2" of the specified spacings. Tolerances are not cumulative from one installation anchor to the next.
- 5. Installation anchors and associated hardware must be made of corrosion resistant material or have a corrosion resistant coating. Common fastener types can be equal or better to a & b listed below:
 - a. Zinc plated fasteners for moderate climate zones
 - b. 316 Stainless Steel fasteners for coastal climate zones

6. Installation anchors shall be installed in accordance with anchor manufacturer's installation instructions, and anchors shall not be used in substrates with strengths less than the minimum strength specified by the anchor manufacturer.

REFERENCED DATA:

2023 Florida Building Code

2018 National Design Specification for Wood Construction

Fastener Loads for Plywood - Screws (2011 APA - Engineered Wood Association)





	Rad	dius Table			
APPLICATION	A -Circular	B -Curved walls	C -Convex	D -Concave	
DIAGRAMS	J-Track	Termination Set *Starter	J-Track J-Track	J-Track J-Track	
TRIMS		Minimun	n Radius		
Non-Tempered Precision J-Track (5/8")	1.5' (0.46m)	N/A	1.5' (0.46m)	2' (0.61m)	
Precision J-Track (5/8")	15' (4.57m)	N/A	N/A	N/A	
Precision Two-Piece J-Track w. J-base	15' (4.57m)	N/A	8' (2.44m)	8' (2.44m)	
Precision Termination Set	N/A	12' (4.57m)	N/A	N/A	
Non-Tempered Craftsman J-Track (7/8")	6' (1.83m)	N/A	6' (1.83m)	6' (1.83m)	
Craftsman J-Track (7/8")	38' (11.6m)	N/A	20' (6.1m)	20' (6.1m)	
Craftsman Two-Piece J-Track w. J-Base	20' (6.1m)	N/A	8' (2.44m)	8' (2.44m)	
Craftsman Termination Set	N/A	12' (4.57m)	N/A	N/A	
Traditional Two-Piece J-Track w. J-base	38' (11.6m)	N/A	8' (2.44m)	8' (2.44m)	
Traditional Termination Set	N/A	12' (4.57m)	N/A	N/A	
PLANKS		Minimun	n Radius		
2 1/2" V-Groove	N/A	12' (4.57m)	1.5' (0.46m)	2' (0.61m)	
2 1/2" V-Groove Perforated	N/A	12' (4.57m)	1.5' (0.46m)	2' (0.61m)	
4" V-Groove	N/A	12' (4.57m)	3' (0.91m)	6' (1.83m)	
6" V-Groove	N/A	12' (4.57m)	3' (0.91m)	6' (1.83m)	
6" Channel	N/A	12' (4.57m)	3' (0.91m)	6' (1.83m)	
6" Smooth Plank	N/A	12' (4.57m)	3' (0.91m)	6' (1.83m)	
6" V-Groove Perforated	N/A	12' (4.57m)	3' (0.91m)	6' (1.83m)	
6" Smooth Plank Perforated	N/A	12' (4.57m)	3' (0.91m)	6' (1.83m)	
4" Castellation	N/A	12' (4.57m)	3' (0.91m)	6' (1.83m)	
8" Castellation	N/A	12' (4.57m)			
6" Triple Bevel	N/A	19' (5.8m)	3' (0.91m)	6' (1.83m)	
8" V-Groove	N/A	12' (4.57m)			
4					

Note 1: When considering tight radii bends, use Non-Tempered Trim components for the minimum radius.

Note 2: When bending and securing components, bend against solid secure object and take care not to over bend.

^{*}Note 3: Starter Strip meets or exceeds the performance of all the listed application and limitations.

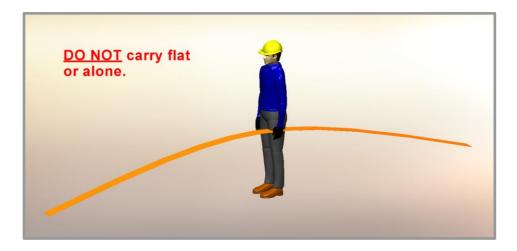


Proper Handling of Longboard Products

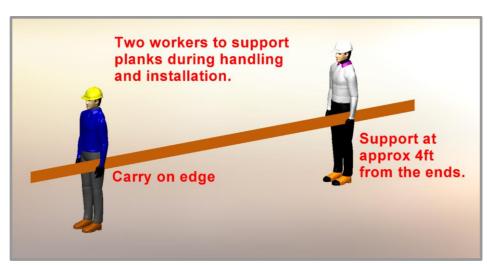


To help avoid injury and product damage, Longboard products require proper handling to and from storage areas during installation. When carrying or installing any products it is recommended that they be moved or carried by at least two people with each support point approximately 4ft from the ends. Carrying products without proper support can cause excessive bending which may damage the appearance or finish of the product. Any short cut lengths should also be carried on edge while supporting the material. See below for details.









- Always inspect the delivery for damage and contact LB ASAP if there
 are any issues: info@longboardproducts.com or 1-800-604-0343 and include your PO# and any pictures if
 possible. Longboard is not responsible for the installation of blemished or damaged material.
- Be sure to store the material flat, keep it dry, safe & secure and remain in unopened cartons until ready to be installed.
- Always wear appropriate PPE when handling products.



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Longboard 1777 Clearbrook Road Abbotsford, BC V2T 8X8 Canada longboardproducts.com

Every effort has been made to ensure that the information in these installation guidelines is accurate. Longboard is not responsible for printing or clerical errors.

For more information, contact client care at info@longboardproducts.com or call toll free 1-800-604-0343.