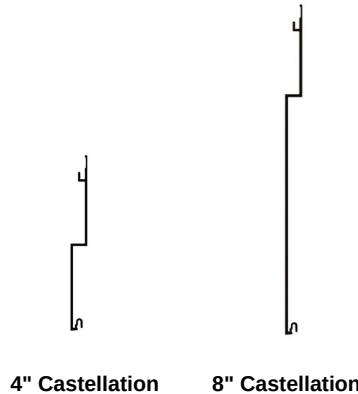
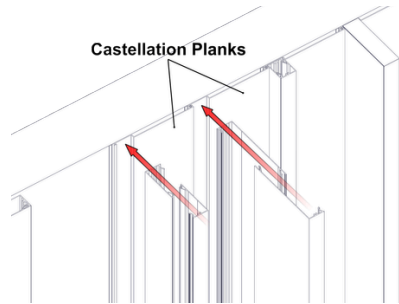


TEXTURED WALLS

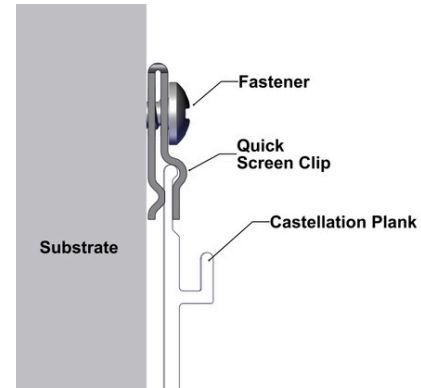
CASTELLATION

TYPICAL ISOMETRIC



4" Castellation

8" Castellation



U-Shim

COMPONENTS - Standard Lengths: 12'

Traditional: Starter Strip, 2" Corner Set, 1-3/8" Two Piece J-Track, 1-3/8" Termination Set, Compression Joint (24"), 1-1/2" Flat Reveal Set, 1-1/2" U-Reveal Set, 1-1/2" T&G U-Reveal

Craftsman: 3/4" Inside Corner, 1" Outside Corner, 3/4" U-Reveal Set, 3/4" T&G U-Reveal

Precision: 5/8" Starter J-Track, 3/16" Outside Corner, 5/8" J-Track, 5/8" Two Piece J-Track, 5/8" Termination Set, 1/2" Flat Reveal, 1/2" T&G Flat Reveal

FINISHES

Woodgrains, solid color, naturally aged metal, custom solid color matching (additional lead times apply)

To be covered by warranty regarding standing water, the planks shall be installed vertically as per Clause 4.4 of the Pinnacle Warranty Document.

BIM & CAD

RVT & DWG files available, see website for details

PROFILES - Standard Lengths: 24'

Castellation: 4"
64 SQ FT/box (8/24's)
w. 96 Quick-screen Clips

Castellation: 8"
128 SQ FT/box (8/24's)
w. 96 Quick-screen Clips

ATTACHMENT

Planks: Quick-screen clips w. #10 screws* @ 32" o.c. (standard).
Trims: hard fasten w. #10 screws* @ 16" o.c. *Screws not included.
U-Shims: used for Castellation w. L&L (Sold separately)

TECHNICAL SPECIFICATIONS

PHYSICAL DATA

6063-T5 Extruded Aluminum
100% Recyclable
Warranty: Finish: 15 year (standard)/20 year* (ultra) (*10 week lead time);
Aluminum: 50 year
Weight (lbs/sqft): ~1.5

TESTING

ICC-ESR 4182 Evaluation Report - Division: 07 00 00 Thermal and Moisture Protection Section: 07 46 00 - Siding

AAMA 509 Rainscreen: W1, V2

LARR - Los Angeles Department of Building Safety (LADBS) accepts ICC-ES reports as proof of compliance

WUI (The Wildland-Urban Interface) – California Department of Forestry & Fire Protection Office of the State Fire Marshal Listing No. 8140-2286:0500



info@longboardproducts.com
longboardproducts.com
800 604 0343



Fire Rating: Class A Non-Combustible by ASTM E136 & ASTM E84 ; A2-s1,d0 by EN 13501-1



Light Reflectance: 5% (Black) up to 73.2% (Ultra White)



Wind load: Up to 121 psf (5794 Pa) TAS 202, TAS 203



LONGBOARD®
INSPIRING ARCHITECTURE

Tongue & Groove Planks Textured Cladding

CASTELLATION

Installation Guidelines



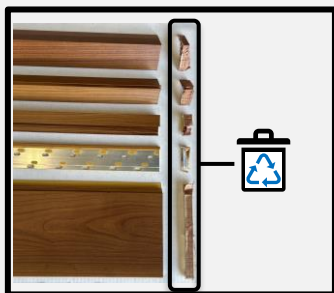
Table of Contents

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CRITICAL DETAILS

CUT TAPED/DRILLED ENDS

CUT taped/drilled ends.



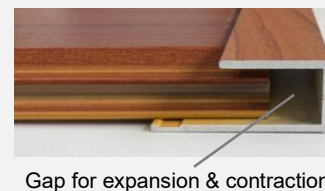
BUTT-JOINTS

Use Butt-Joint Kit to avoid gaps.

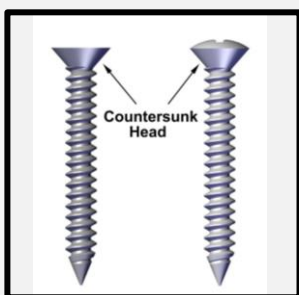


THERMAL MOVEMENT

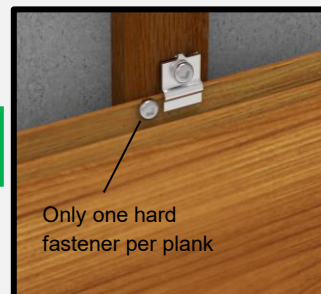
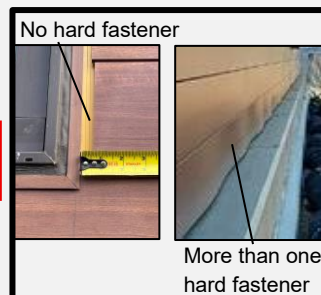
Confirm allowance for thermal expansion & contraction and confirm trim/caps cover.



FASTENERS

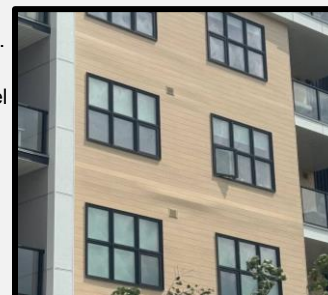


HARD FASTENING

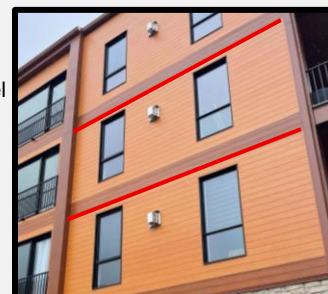


COMPRESSION JOINTS

No Comp. Joints at Floor level



Comp. Joints at Floor level



Material Specifications

Finishes

- Longboard Products are available in a wide range of powder coated finishes.
- Custom solid colors are available upon request.
- Longboard woodgrains have a repeat pattern, shipped in sets mated back-to-back in each box. Install these as they come out of the box, as an A&B pattern staggering each plank approx. 1-2' (305-610mm) from the previous plank to achieve a random pattern aesthetic. It is recommended to create an onsite mock-up to produce a suitable pattern.
- All Castellated Planks in woodgrain require L&L attached.
- Longboard Products are not recommended for use on marine applications in direct contact with salt water.

Longboard extruded products are produced 1" (25mm) oversized, as one end is drilled for the coating process, and both ends have 1/2" (12mm) of masking tape (woodgrains only) which must be cut off for best results. Longboard Cladding is to be installed outboard of a weather resistant barrier, including all flashings, following code, and building requirements.

Material Ordering & Delivery

- | | |
|--------------|---|
| • Packaging: | Planks are sold in box quantities:
4" Castellated Planks: 64 SQ FT/Box (8/24's, 192 LF) w. 96 Quick-Screen Clips included
8" Castellated Planks: 128 SQ FT/Box (8/24's, 192 LF) w. 96 Quick-Screen Clips included
Trim Components are sold individually by the 12' (3.7m) length. |
| • Shipping: | Delivered on 24' (7.3m) long skids weighing up to 2000 lbs. A mechanical lift with forks is required on site to receive the order. |
| • QC: | Always inspect the delivery for damage and contact LB ASAP if there are any issues: info@longboardproducts.com or 1-800-604-0343 and include your PO# and any pictures if possible. Mark the delivery receipt as "damaged" and accept the delivery as-is. Longboard is not responsible for the installation of blemished or damaged material. |

Storage & Handling

Be sure to store the material flat, keep it dry, safe & secure and remain in unopened cartons until ready to be installed. **See Appendix for proper handling and care instructions.**

Cleaning Recommendations

- Initial and periodic cleaning for best looking product
- Basic methods use a combination of moderate water pressure, soft sponge/brush and a mild detergent (Safe for your hands, safe for the product)

⚠ NEVER use aggressive acid or alkaline cleaners on Longboard finishes. Do not use cleaners containing Trisodium Phosphate, Phosphoric Acid, Hydrochloric Acid, Hydrofluoric Acid, Fluorides, or any other compound that is known to react with metal.

***See Cleaning Guide for full requirements & cleaning schedule:**
longboardproducts.com/resources/care-maintenance.com

Warranty

Upon substantial completion of the project, register for warranty online here: longboardproducts.com/warranty
Registration is required for the warranty to be in effect.

- To be covered by warranty Castellated Planks shall be installed vertically, to limit standing water **as per Clause 4.4 of the Pinnacle Warranty Document**

Graffiti Removal

Standard Woodgrain

Use Standard soap & water only



D2000 Solid Color

	Prosoco Cleaner	MEK Solvent
Permanent Marker	☒	☒
Oil Based Spray Paint	☒	☒
Water Based Spray Paint	☒	☒
Adhesive Tape	☒	☒



MEK Solvent



Prosoco Anti-Graffiti Cleaner

SPECIAL ORDER - EXT. LEAD TIMES CONTACT LB

Anti-Graffiti High Gloss Woodgrain

	MEK Solvent
Permanent Marker	☒
Oil Based Spray Paint	☒
Water Based Spray Paint	☒
Adhesive Tape	☒



MEK Solvent

Note: Cleaning the surface with a cleanser that is not diluted as per instructions may result in damage to the coating.

Components

Components (Typical)

Textured Wall planks are used in conjunction with T&G components. For all LB components go to longboardproducts.com.

Castellation Planks

Size	12' *	24' *	12' Perf *	24' Perf *
4"	4CA.145	4CA.289	-	-
8"	8CA.145	8CA.289	-	-

Accessories

Product	Qty	SKU
Quick Screen Clips	1750, box	CLIP.N1750
Quick Screen Clips	100, bag	CLIP.N100
1/16" U-SHIM	250, bag	SHIM.1001
Butt-Joint Fastening Kit (6")	20 kits, bag	TGBJKIT
Touch Up Pens <i>Reach out to confirm color with account manager.</i>	N/A	TUP

Trim Components

Type	Style	Product	Dimensions	SKU
Starter	Precision	Starter J-Track	(5/8") - 12'	1SJT.145
Starter	Traditional	Starter Strip	(1-7/8") - 12'	2SS.145
Starter	Traditional	Back-to-Back Starter Strip	(1-1/4")	2BTBSS.145
J-Track	Precision	Two Piece J-Track	(5/8") - 12'	1X1JT.145
J-Track	Precision	J-Track	(5/8") - 12'	1JT.145
J-Track	Craftsman	J-Track	(7/8") - 12'	JT23.145
J-Track	Craftsman	Two Piece J-Track	(7/8") - 12'	JT23S.145
J-Track	Traditional	Two Piece J-Track	(1-3/8") - 12'	1X2JT.145
Corner	Precision	Outside Corner	(3/16") - 12'	05OC.145
Corner	Craftsman	Inside Corner	(3/4") - 12'	1IC.145
Corner	Craftsman	Outside Corner	(1") - 12'	1OC.145
Corner	Traditional	Corner Set	(2") - 12'	2CORS.145
Corner	Traditional	3" Smooth	(3") - 24'	3SCP.289
Corner	Traditional	3" V-Groove	(3") - 24'	3SVP.289
Reveal	Precision	Flat Reveal	(1/2") - 12'	1FR.145
Reveal	Precision	T&G Flat Reveal	(1/2") - 24'	1TGFR.289
Reveal	Craftsman	U-Reveal Set	(3/4") - 12'	1URS.145
Reveal	Craftsman	T&G U-Reveal	(3/4") - 24'	1TGURK.289
Reveal	Traditional	U-Reveal Set	(1-1/2") - 12'	2URS.145
Reveal	Traditional	Flat Reveal Set	(1-1/2") - 12'	2FRS.145
Reveal	Traditional	T&G U-Reveal	(1 1/2") - 24'	2TGURK.289
Reveal	Traditional	Offset Flat Reveal Set, J-Track Base	(2") - 12'	2OFFJ.145
Reveal	Traditional	Offset Flat Reveal Set, Termination Base	(2") - 12'	2OFFT.145
Termination	Precision	Termination Set	(5/8") - 12'	1TS.145
Termination	Craftsman	Termination Set	(7/8") - 12'	TS23S.145
Termination	Traditional	Termination Set	(1-3/8") - 12'	2TS.145
Compression Joints	Traditional	Compression Joint	(1-3/8") - 24'	2CJ.289

Castellation Planks

Woodgrains:
Link & Lock™ Required



Solid Colors:
Link & Lock™ NOT Required



Butt-Joint
Fastening Kit



U-Shim



Precision
Starter J-Track



Traditional
Starter Strip



Traditional
Back-to-Back
Starter Strip



Precision
Two-Piece
J-Track



Precision
J-Track



Craftsman
J-Track



Craftsman
Two Piece
J-Track



Traditional
Two Piece
J-Track



Precision
Outside
Corner



Craftsman
Inside Corner



Craftsman
Outside
Corner



Traditional
Corner Set



3" Smooth
Corner



3" V Groove
Corner



Precision
Flat Reveal



Precision T&G
Flat Reveal



Craftsman
U-Reveal Set



Craftsman
T&G U-Reveal



Traditional
U-Reveal Set



Traditional Flat
Reveal Set



Traditional
T&G U-Reveal



Traditional Offset
Flat Reveal Set,
J-Track Base



Traditional Offset
Flat Reveal Set,
Termination Base



Precision
Termination
Set



Craftsman
Termination
Set



Traditional
Termination
Set

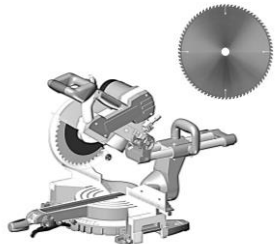
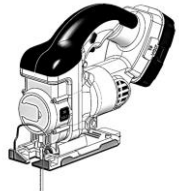
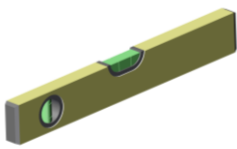


Traditional
Compression
Joint

Tools/Cutting/Fastening

Tools

Commonly used tools for Cladding install.

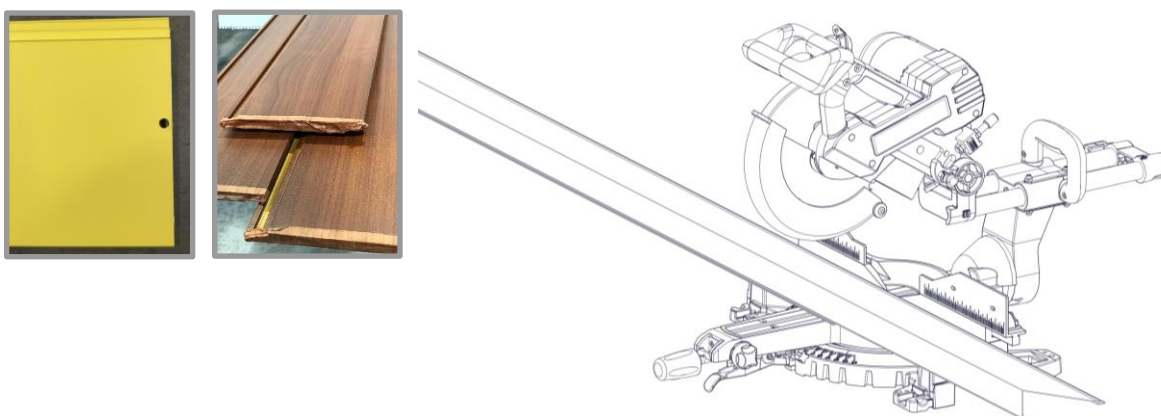
			
Table Saw with Carbide Metal Blade Non-ferrous 60-80T (for cutting aluminum)	Miter Saw with Carbide Metal Blade Non-ferrous 60-80T (for cutting aluminum)	Cordless Drill with clutch	Jig Saw (for protrusions)
			
Rubber Mallet (or Hammer)	Level	Hole Saw (for lighting fixtures)	#10 Pan Head Screws (Supplied by others)

*Length, thread and point to suit substrate

Cutting

⚠ Always be sure to wear appropriate PPE: eye & hearing protection.

Cut planks using a Miter Saw and Table Saw, always allowing for expansion & contraction. Trim the taped/drilled ends of all stock length material by at least **1/2" (12mm) each end** and discard.



DO NOT Install Planks or Trims without trimming the ends.

Fastening

⚠ Always consult the project engineer, architect or authority having jurisdiction to understand the project specific fastening requirements.

Typical spacing:

-using **#10 Fasteners (by others)**

Trim components including Starter Strip

- **16" (406mm) O.C.**

Planks

Standard wind loads

- **32" (813mm) O.C.**

Higher wind loads

- **16" (406mm) O.C.**

See **Appendix for fastening specs:**

Fastening Castellated -Table 3

Fastening L&L -Table 4-7

Framing/Furring requirements

Always consult the local building authority and follow local building code requirements.

When attaching to **Hitch Cladding attachment System** refer to Hitch Install Guide for requirements.

See **Appendix for framing/furring/sheathing specs: Tables 3-7**

Fastener types

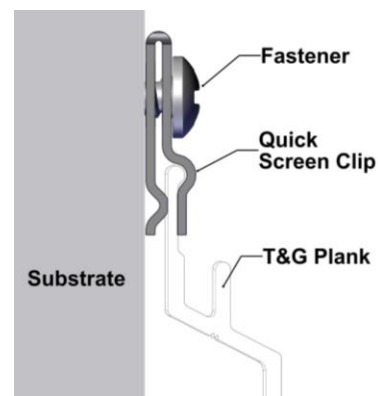
RECOMMENDED

Pan-Head



*Length, thread and point to suit substrate

CORRECT

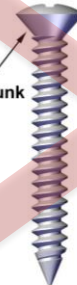


DO NOT USE

Flat-Head

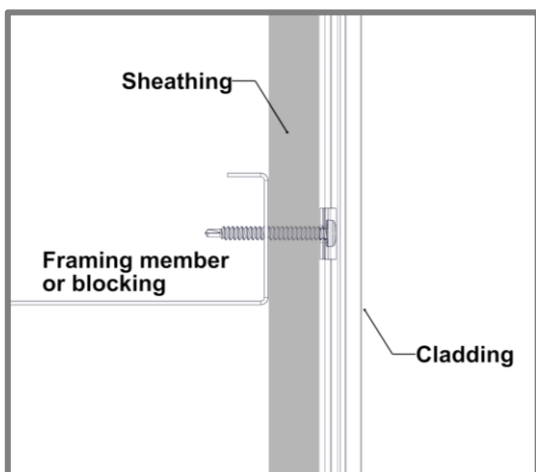
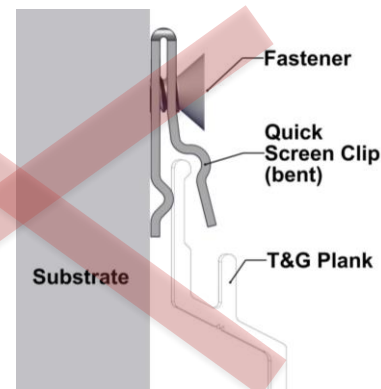


Oval-Head

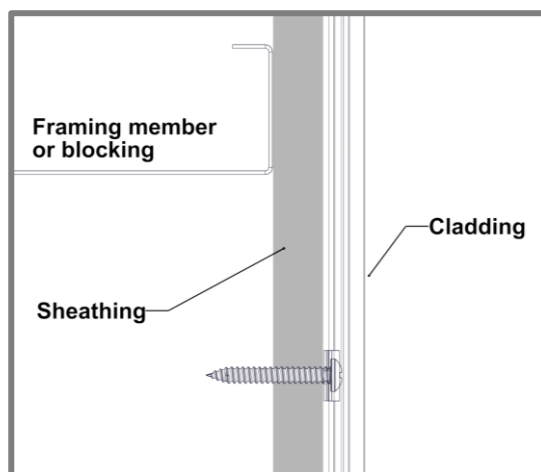


Countersunk Head

INCORRECT



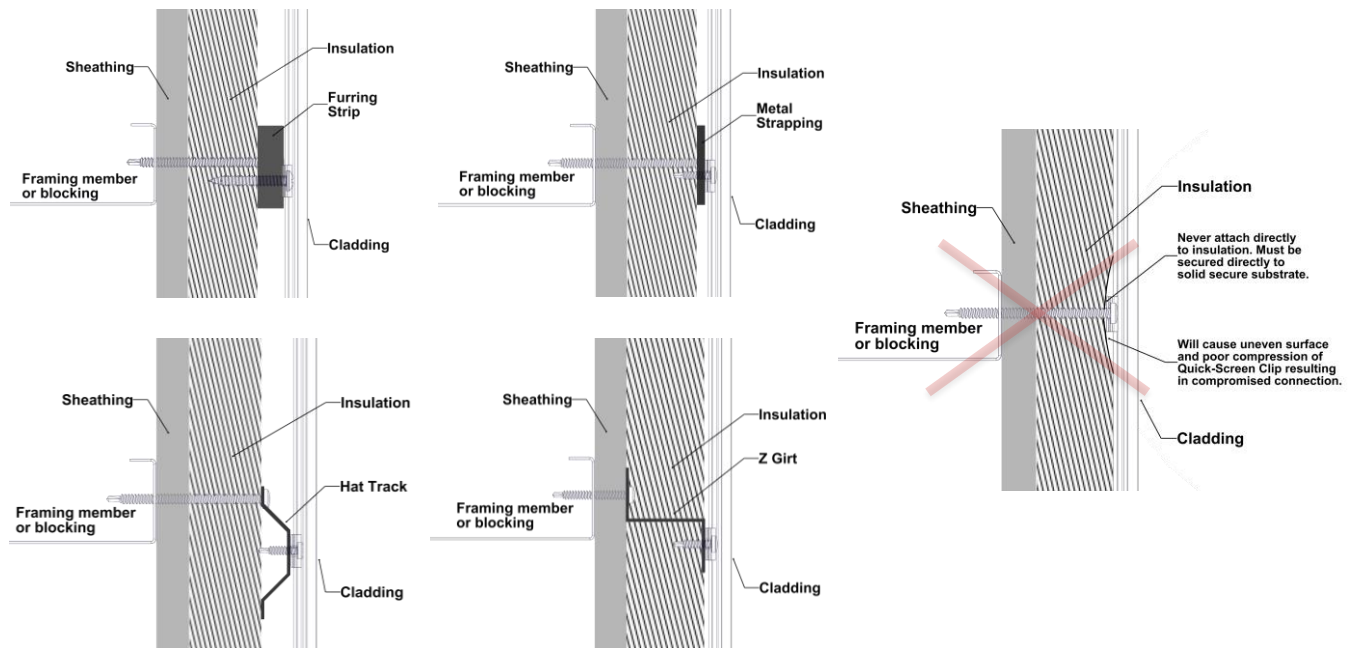
Fastening to Structure
(see Table 3-7 for specs)



Fastening to Sheathing
(see Tables 3-7 for specs)

Fastening options onto exterior insulation or existing materials

*Never direct to insulation. Must be secured directly to solid secure substrate.

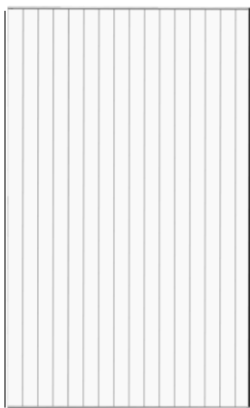


System Install

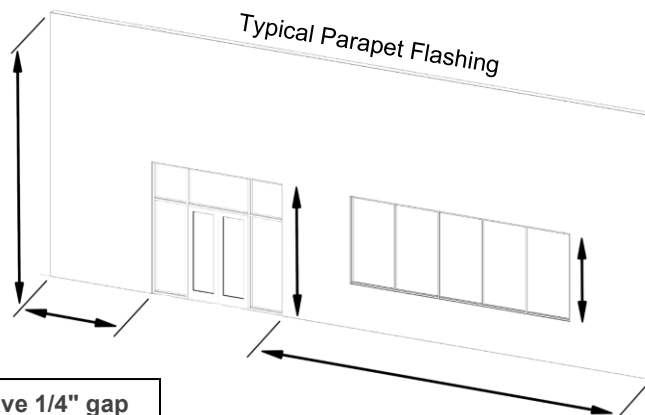
Perimeter and field area limitations

- Measure and layout your wall area to consider plank & component alignment with fixtures, penetrations, and adjacent walls, for desired appearance. Consider using butt-joints along runs to minimize waste. Apply the same methodology for horizontal Bevel Plank installations.
- To be covered by warranty Castellations Planks shall be installed vertically, to limit standing water **as per Clause 4.4 of the Pinnacle Warranty Document**

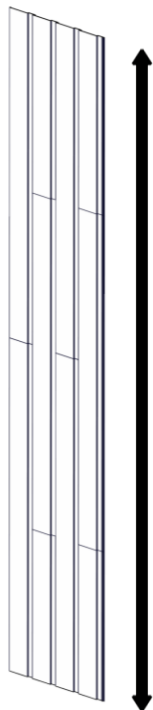
Seamless runs up to 24' length planks (no butt-joints).



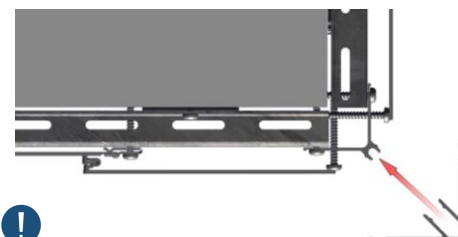
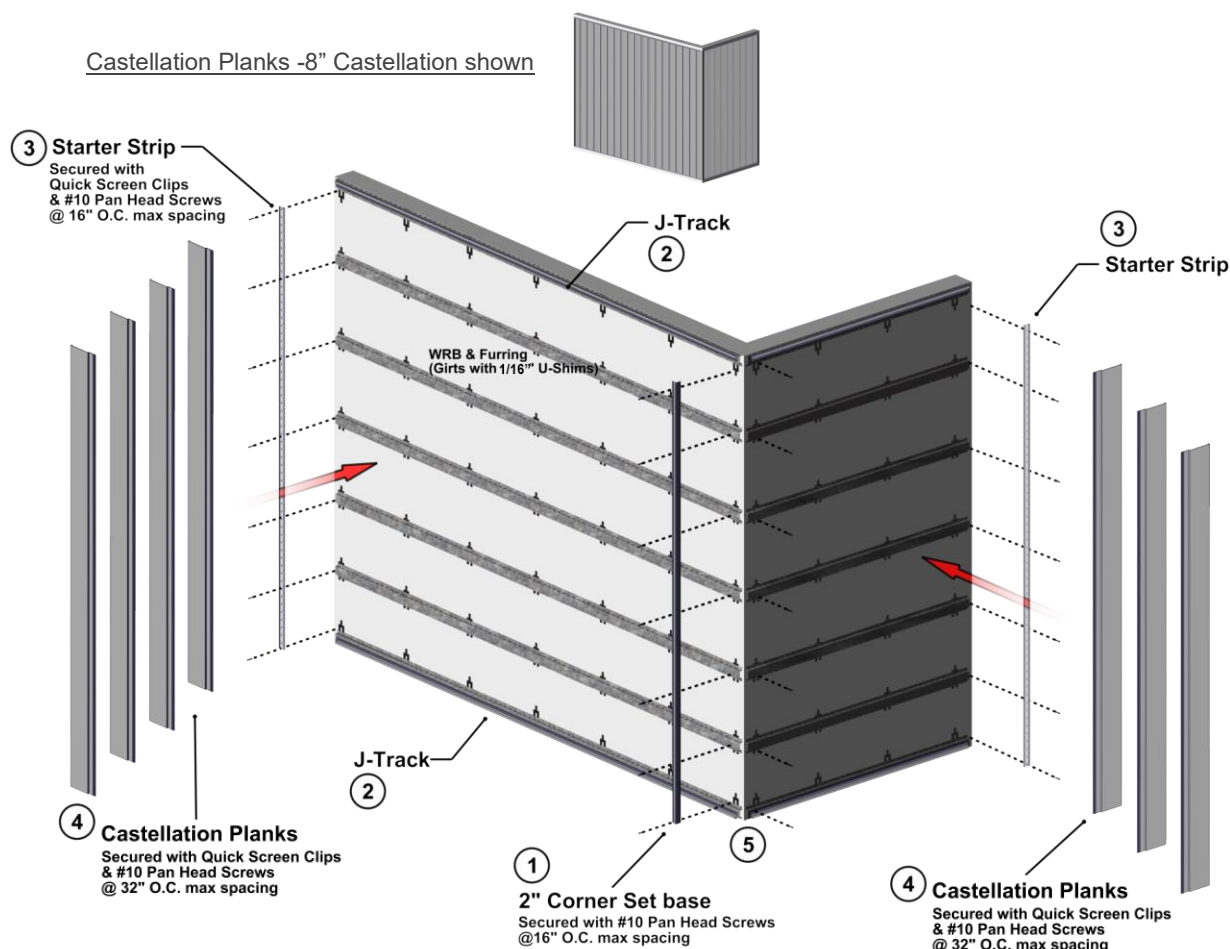
Note: Make sure to leave 1/4" gap at end of plank runs for expansion and contraction.



Runs up to 40' length with staggered butt-joints.



Castellation Planks -8" Castellation shown



!
Confirm cut off
Taped/Drilled plank
ends (1/2" each end).

Step 1 & 2

Install 2" Corner Set base and J-Track (or Two Piece J-Track) with #10 Pan Head Screws @16" O.C. max spacing. Alternative starting option is to use Starter strip at the edge of the wall(s) fastening #10 Pan Head Screws every 16" O.C. max spacing.

Step 3

Install Starter Strip or Starter J-Track at the edge of walls using Quick Screen Clips & #10 Pan Head Screws @16" O.C. max spacing. Hard fasten only one point preferably near the center of each plank. [See Appendix for Starter Strip loading.](#)

Step 4 -See Page 12 if installing

Castellation planks with L&L. Place the planks fully engaging the tongue in the Starter. Fasten with Quick Screen Clips & #10 Pan Head Screws @32" O.C. max spacing. Hard fasten only one point near the center of each plank. It is good practice to check every 2-3 rows for level/plumb & flat or straight for best results. Ensure there is sufficient room for expansion & contraction of each Plank.

Step 5

When terminating confirm the trim component caps will cover the last Plank and adjust accordingly to suit the profile. Where terminating cut planks, provide a positive stop approximately every 16" (406mm). When all Planks are installed finish off the trims with caps from two-piece sets.

Castellation Planks -with Link & Lock

Plank Install

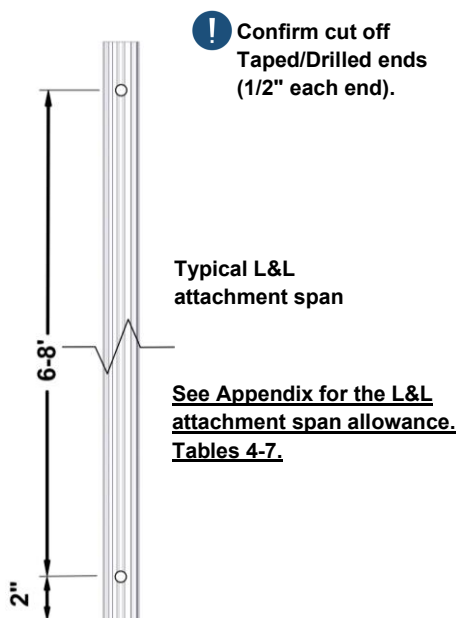
To prepare Castellation Planks for Link & Lock install:



Step 1

Measure & cut the castellation plank to length and lay plank into place. Adjust for expansion & contraction and confirm that trim components cover the plank (fasten with screw to temporarily hold in place if needed).

Mark out the L&L attachment points at the castellation groove, remove and drill out the plank at these locations.

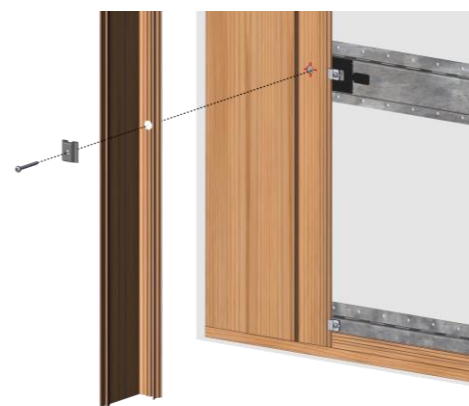


Step 2

Replace plank, center the holes at the attachment points and install with Quick Screen Clips, #10 Pan Head Screws and 1/16" Shims. The shims are used to support the L&L install at the attachment point. Purchased separately.

Repeat these steps for the rest of the Castellation Planks or mark and drill for the desired measurement.

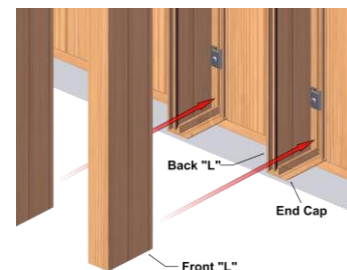
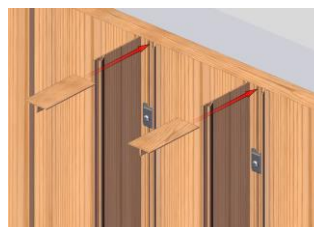
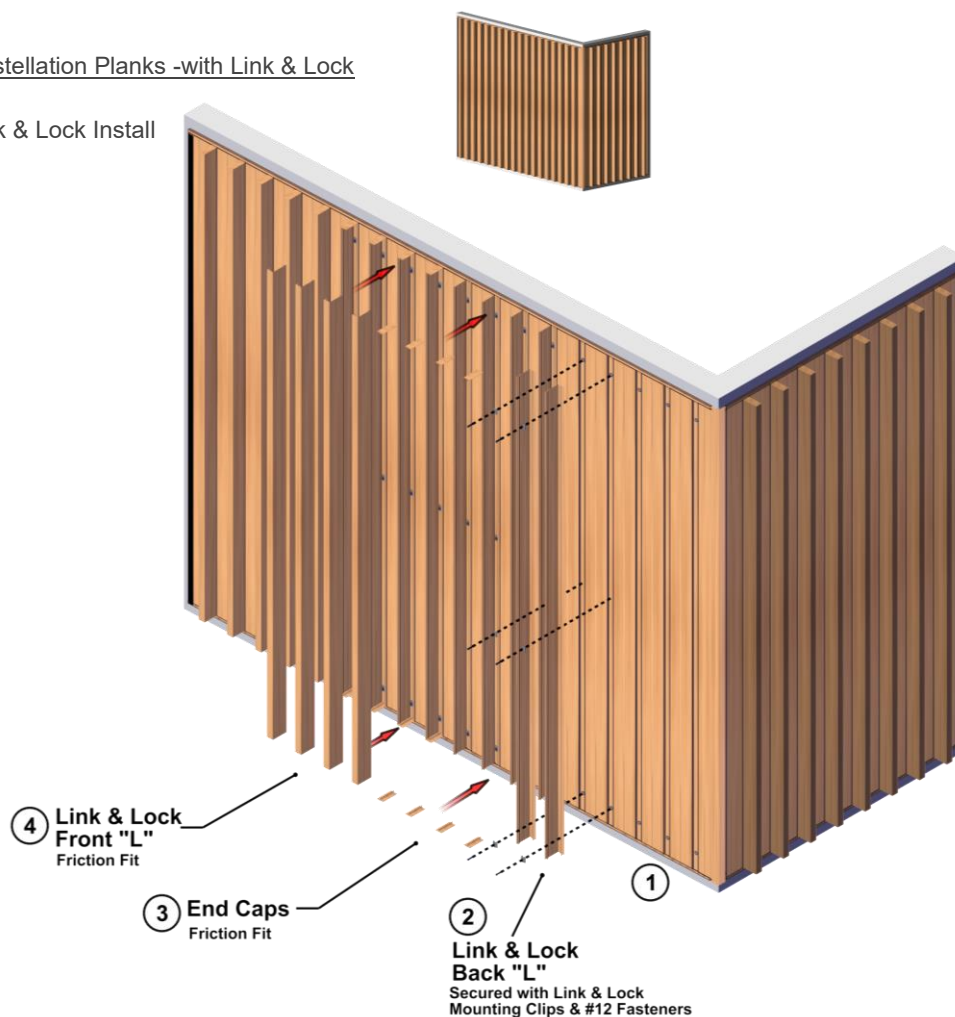
Note: To hard fasten 1 location per length, omit the drilled hole at that location and hard fasten.



See next page for L&L install steps.

Castellation Planks -with Link & Lock

Link & Lock Install



Step 1

Measure, mark and drill out the L&L back "L" for the 1/2" holes to match the Castellation planks.

Step 2

Secure the Back "L" to the Castellation Planks with Link & Lock Mounting Clip & #12 Fasteners. Make sure it aligns and fits into the groove correctly and is anchored into the center of the drilled-out holes. Leave gap for expansion & contraction and End Cap allowance.

Step 3

Install End Caps top & bottom into Back "L" sliding them into the screw chase.

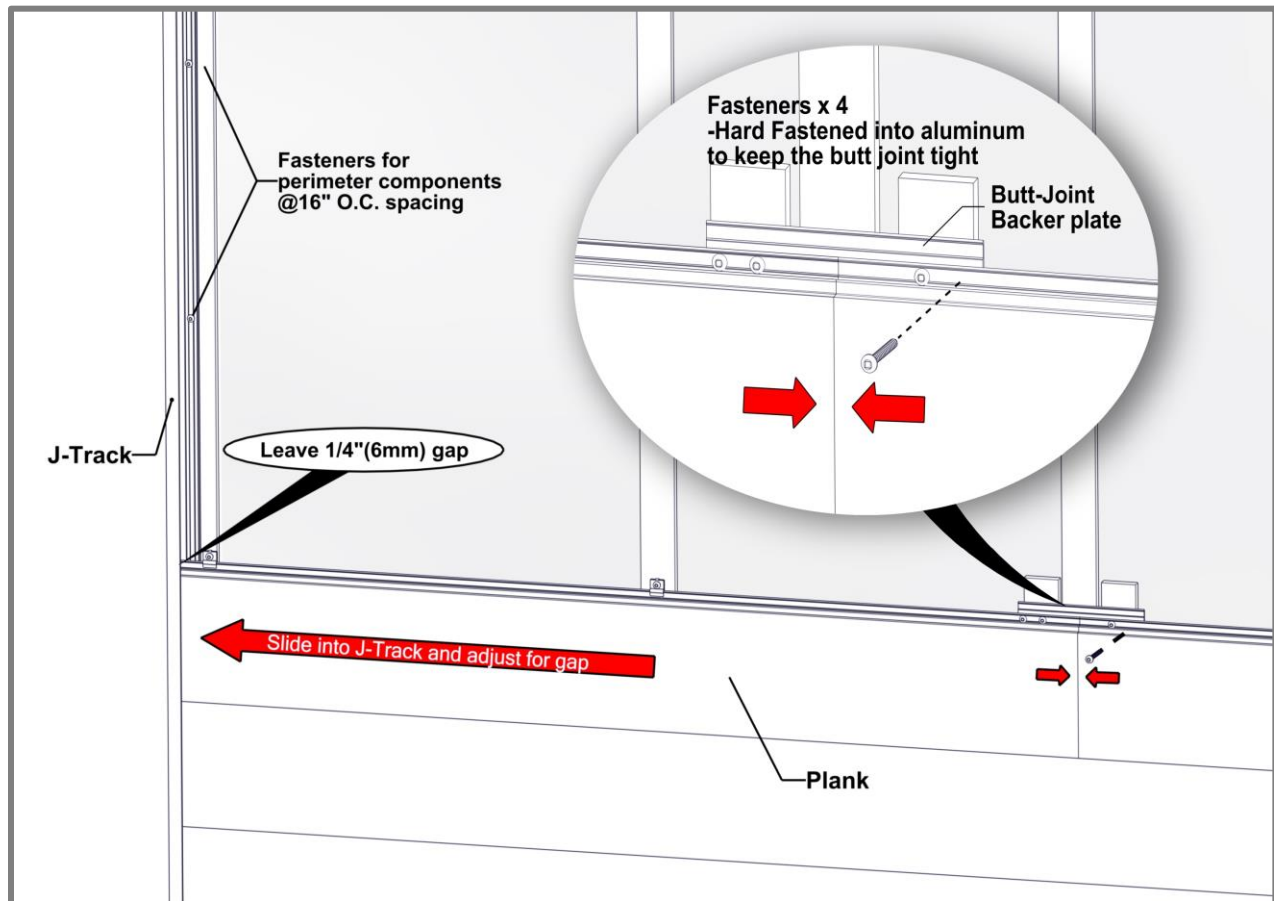
Step 4

Install Front "L" locking it into place. It is good practice to check components for a tight fit.

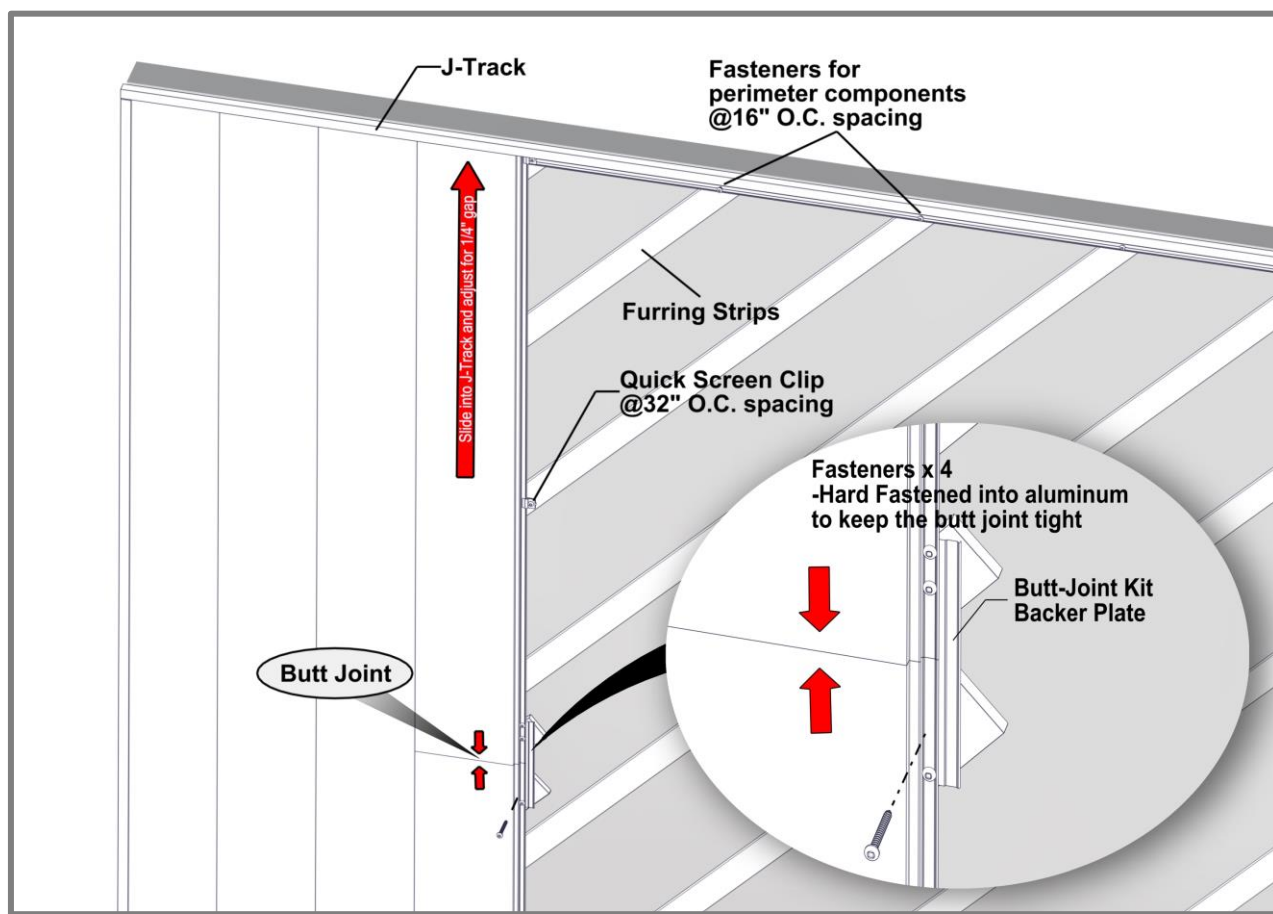
Details

Single Butt-Joints

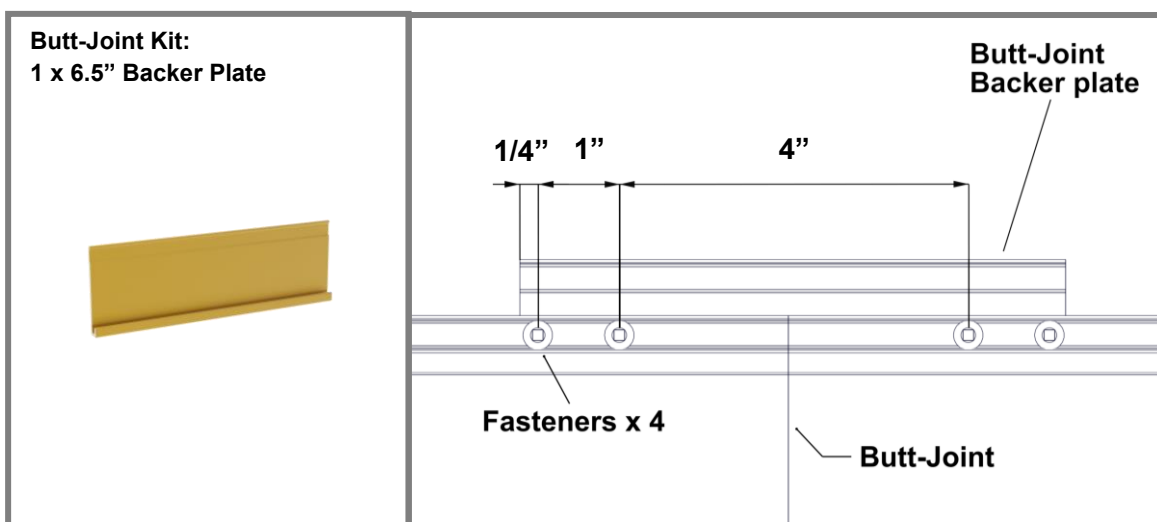
- Consider using butt-joints along runs to minimize waste.
- When installing staggered butt-joints, use the Butt-Joint Fastening Kit to ensure joints do not open up **(See Detail A & B)**.
Fasteners should be placed at the uppermost location of the plank flange, to not interfere with the next plank engaging the tongue and groove properly. At the butt-joint, fasteners should be anchored into the Butt-Joint backer plate.
(See Detail C)
- Rivets can be used for single butt-joints, however clearance of the rivets and room for movement is required.
- On exposed cuts such as butt-joints, trim ends or similar, use touch-up paint pens (purchased separately) to finish the ends of the two (2) planks at the butt-joint.
- DO NOT hard-fasten a plank to a component trim, as this will restrict its ability to expand & contract into the component.
- If no butt joints along the length, it is good practice to hard-fasten each plank directly through the flange near the center, to keep the planks from migrating.
- DO NOT hard-fasten more than one (1) location per plank.
- Hard fasten at the butt-joint or the center of each plank run.



Detail A -Horizontal Cladding



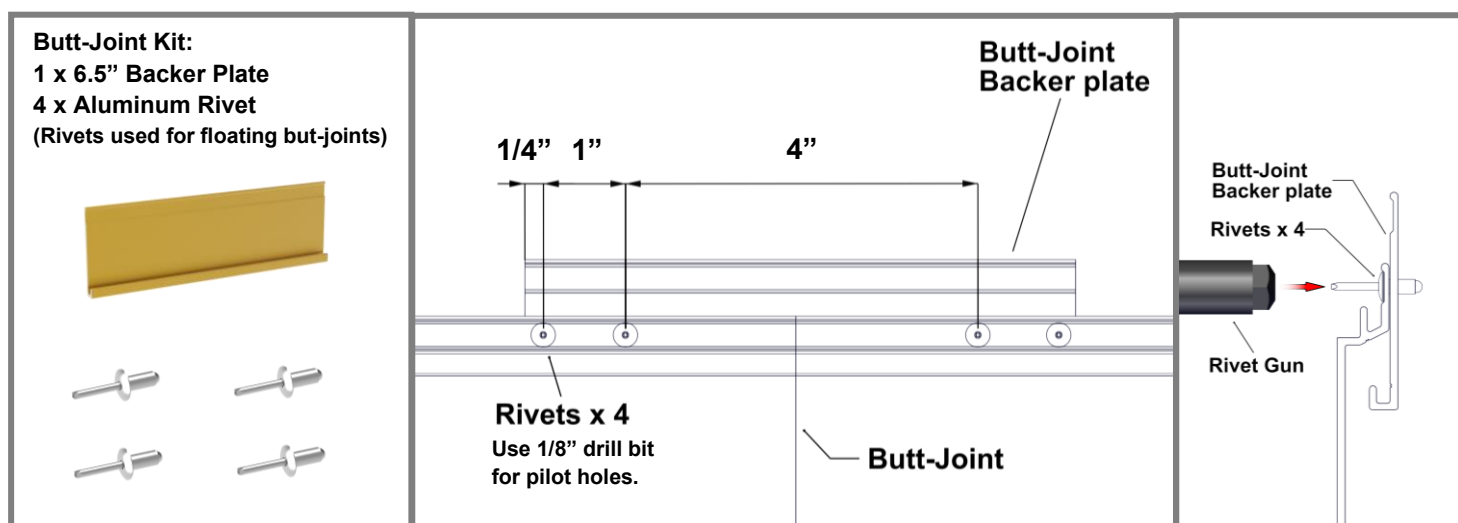
Detail B -Vertical Cladding



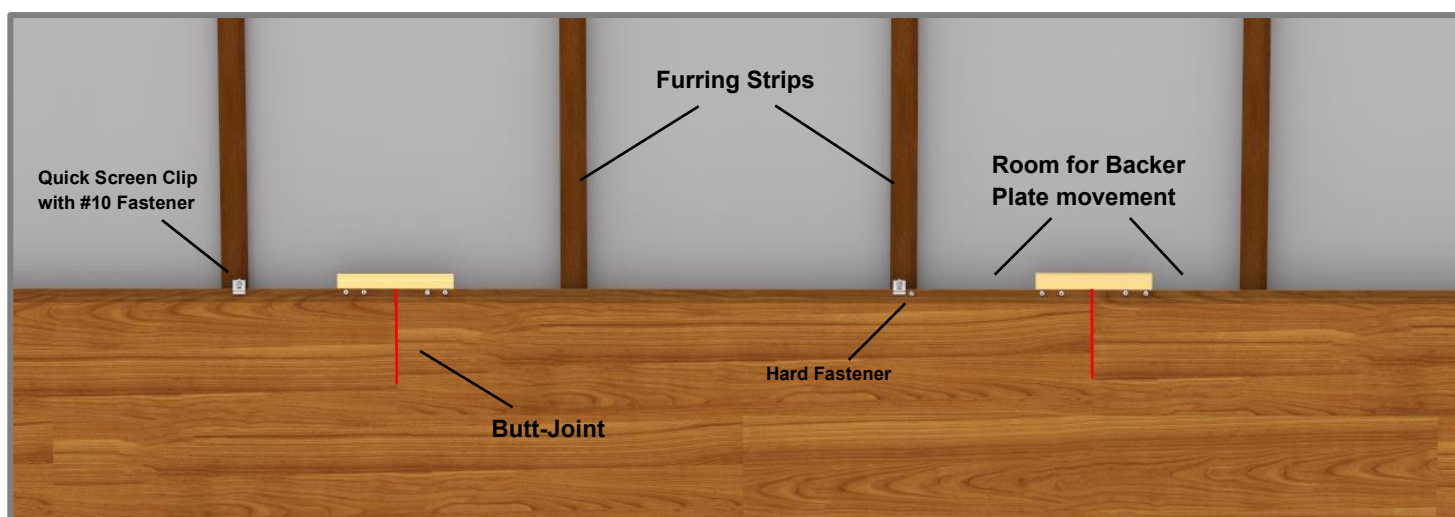
Detail C -Backer Plate (Hard Fastened)

Multiple Floating Butt-Joints

- When installing staggered multiple floating butt-joints, use the Butt-Joint Fastening Kit to ensure joints do not open up. Rivets should be placed at the center of the plank flange, to not interfere with the next plank engaging the tongue and groove properly. **(See Detail D)**
- MUST HAVE furring strips or girts to allow room for movement.
- Recommended to be installed between furring strips or framing members to avoid contact which would restrict movement. **(See Detail E)**
- On exposed cuts such as butt-joints, trim ends or similar, use touch-up paint pens (purchased separately) to finish the ends of the two (2) planks at the butt-joint.
- DO NOT hard-fasten a plank to a component trim, as this will restrict its ability to expand & contract into the component.
- DO NOT hard-fasten more than one (1) location per multiple plank run.
- Hard fasten near the center of the multiple plank run.



Detail D -Floating Butt-Joint



Detail E -Butt-Joint Movement

Appendix

Expansion and Contraction Tables

TABLE 1 - IMPERIAL

AVERAGE TEMPERATURE AT TIME OF CUTTING & INSTALLATION											
°C	-50	-40	-30	-20	-10	0	10	20	30	40	50
°F	-58	-40	-22	-4	14	32	50	68	86	104	122

MIN/MAX POST CONSTRUCTION TEMP.	°C	°F	EXPANSION OR CONTRACTION (INCH/FOOT)										
	-50	-58	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019	-0.022	-0.024	-0.027
	-40	-40	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019	-0.022	-0.024
	-30	-22	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019	-0.022
	-20	-4	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019
	-10	14	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016
	0	32	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014
	10	50	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011
	20	68	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008
	30	86	0.022	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005
	40	104	0.024	0.022	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003
	50	122	0.027	0.024	0.022	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000

TABLE 2 - METRIC

AVERAGE TEMPERATURE AT TIME OF CUTTING & INSTALLATION													
°C	-50	-40	-30	-20	-10	0	10	20	30	40	50		
°F	-58	-40	-22	-4	14	32	50	68	86	104	122		
MIN/MAX POST CONSTRUCTION TEMP.	°C	°F	EXPANSION OR CONTRACTION (MM/METER)										
	-50	-58	0.000	-0.230	-0.460	-0.690	-0.920	-1.150	-1.380	-1.610	-1.840	-2.070	-2.300
	-40	-40	0.230	0.000	-0.230	-0.460	-0.690	-0.920	-1.150	-1.380	-1.610	-1.840	-2.070
	-30	-22	0.460	0.230	0.000	-0.230	-0.460	-0.690	-0.920	-1.150	-1.380	-1.610	-1.840
	-20	-4	0.690	0.460	0.230	0.000	-0.230	-0.460	-0.690	-0.920	-1.150	-1.380	-1.610
	-10	14	0.920	0.690	0.460	0.230	0.000	-0.230	-0.460	-0.690	-0.920	-1.150	-1.380
	0	32	1.150	0.920	0.690	0.460	0.230	0.000	-0.230	-0.460	-0.690	-0.920	-1.150
	10	50	1.380	1.150	0.920	0.690	0.460	0.230	0.000	-0.230	-0.460	-0.690	-0.920
	20	68	1.610	1.380	1.150	0.920	0.690	0.460	0.230	0.000	-0.230	-0.460	-0.690
	30	86	1.840	1.610	1.380	1.150	0.920	0.690	0.460	0.230	0.000	-0.230	-0.460
	40	104	2.070	1.840	1.610	1.380	1.150	0.920	0.690	0.460	0.230	0.000	-0.230
	50	122	2.300	2.070	1.840	1.610	1.380	1.150	0.920	0.690	0.460	0.230	0.000

TABLE 3



LONGBOARD[®]

INSPIRING ARCHITECTURE

ANCHOR TABLE - WIND LOAD

v1.0

CASTELLATION PLANKS		PSF (Factored / Ultimate)											
		20	30	40	50	60	70	80	90	100	110	120	
QUICK-SCREEN CLIP SPACING (IN)	8"												
	12"							8" Castellated on CMU					
	16"							8" Castellated on CMU					
	24"												
	32"												

Plank Profiles: Castellated (4", 8")

TRIM COMPONENTS*		PSF (Factored / Ultimate)											
		20	30	40	50	60	70	80	90	100	110	120	
	16"												
Soffit direct to truss	24"												

*Starter Strip requires Two (2) installation anchors at each fastener location: 1 Quick-Screen Clip + 1 Mid-Point slotted hole

Calculations are using L/180 deflection limits

SUBSTRATE TYPE	SUBSTRATE REQUIREMENTS	ANCHOR DESCRIPTION	MIN. EMBEDMENT	MIN. EDGE DISTANCE
WOOD	Min. specific gravity = 0.55 wood	#10 Pan Head Screw	1-1/2"	1/2"
PLYWOOD	Min. 5/8" C/D Grade Plywood		1/4" past plywood structure	1"
STEEL	Min. 18 ga., min. 33 ksi.	#10 Tek Screw (grade 5)	3 threads penetration past metal structure	3/4"
ALUMINUM	Min. 1/8" thick, min. 6063-T5			
CONCRETE**	Min. 3000 psi	3/16" ITW Tapcon	1"	1-7/8"
MASONRY - CMU**	Grout-filled block per ASTM C-90, min. 2000 psi		1"	2"

**For Concrete and Masonry/CMU; Furring Strips are recommended, where possible

GENERAL NOTES:

1. Adequacy of the structural stud framing (wood and/or metal) and concrete/masonry as a main wind force resisting system capable of withstanding and transferring applied product loads to the foundation is the responsibility of the engineer or architect of record for the project of installation.

2. Substrate shall be designed and anchored to properly transfer all loads to the structure back design and installation is the responsibility of the engineer or architect of record for the project of installation.

3. The installation details described herein are generic and may not reflect actual conditions for a specific site. If site conditions cause installation to deviate from the requirements detailed herein, a licensed engineer or architect shall prepare site specific documents for use with this document.

INSTALLATION NOTES:

1. One (1) installation anchor is required at each Quick-Screen Clip location. Minimum of two (2) anchors per plank.

2. Spacing is from clip/fastener center to center.

3. The number of installation anchors per the table is the minimum number of anchors to be used for product installation.

4. Install individual installation anchors within a tolerance of +/- 1/2" of the specified spacings. Tolerances are not cumulative from one installation anchor to the next.

5. If fastening to every second stud, the attachment stud shall be staggered between adjacent runs of cladding.

6. Minimum embedment and edge distance exclude wall finishes, including but not limited to wood furrings, stucco, foam, brick veneer, sheathing and siding.

7. Installation anchors and associated hardware must be made of corrosion resistant material or have a corrosion resistant coating. Common fastener types can be equal or better to a & b listed below:

a. Zinc plated fasteners for moderate climate zones

b. 316 Stainless Steel fasteners for coastal climate zones

8. For CMU grout filled block, do not install installation anchors into mortar joints. Edge distance is measured from free edge of block or edge of mortar joint into face shell of block.

9. Installation anchors shall be installed in accordance with anchor manufacturer's installation instructions, and anchors shall not be used in substrates with strengths less than the minimum strength specified by the anchor manufacturer.

TABLE 4



LONGBOARD®

INSPIRING ARCHITECTURE

FASTENER SPACING - LOAD TABLE

v1.1

2" LINK & LOCK™		PSF (Factored / Ultimate)										
		20	30	40	50	60	70	80	90	100	110	120
Standard												
ALLOWABLE SPAN (FT)*	4'											
	6'											
	8'											
	10'											

*CANTILEVERS are not to exceed half (1/2) the allowable span to a maximum of 3'

Calculations are using L/180 deflection limits

SUBSTRATE TYPE	SUBSTRATE REQUIREMENTS	ANCHOR DESCRIPTION	MIN. EMBEDMENT	MIN. EDGE DISTANCE
WOOD	Min. specific gravity = 0.55 wood	#12 Pan Head Wood Screw	1-1/2"	1"
STEEL	Min. 18 ga., Min. Fy=33 ksi.	#12 Self-Drilling or Self-Tapping Screw (Grade 5)	3 threads penetration past metal structure	1/2"
ALUMINUM	Min. 1/8", Min. 6063-T5			
CONCRETE	Min. 3000 psi	3/16" ITW Tapcon	1-1/2"	1-3/4"
HOLLOWGROUT-FILLED CMU	Conforms to ASTM C-90, with Min. compressive strength of 2000 psi		1"	2"

GENERAL NOTES:

- This product has been designed and manufactured to comply with the current Florida Building Code (FBC), **INCLUDING** HVHZ and has been evaluated according to the following:
 - Section 1709.8
 - ASTM E8-16
- Adequacy of the structural concrete/masonry and 2X framing as a main wind force resisting system capable of withstanding and transferring applied product loads to the foundation is the responsibility of the engineer or architect of record for the project of installation.
- Substrate shall be designed and anchored to properly transfer all loads to the structure. Buck design and installation is the responsibility of the engineer or architect of record for the project of installation.
- The installation details described herein are generic and may not reflect actual conditions for a specific site. If site conditions cause installation to deviate from the requirements detailed herein, a licensed engineer or architect shall prepare site specific documents for use with this document.
- Link & Lock is not designed to be a life-safety item. Designs of this nature are the responsibility of the engineer or architect of record.

INSTALLATION NOTES:

- One (1) installation anchor is required at each location. Minimum of two (2) anchors per batten.
- Spacing is from fastener center to center.
- The number of installation anchors per the table is the minimum number of anchors to be used for product installation.
- Install individual installation anchors within a tolerance of +/- 1/2" of the specified spacings. Tolerances are not cumulative from one installation anchor to the next.
- Minimum embedment and edge distance exclude wall finishes, including but not limited to stucco, foam, brick veneer, sheathing and siding.
- Installation anchors and associated hardware must be made of corrosion resistant material or have a corrosion resistant coating. Common fastener types can be equal or better to a & b listed below.
 - Zinc plated fasteners for moderate climate zones
 - 316 Stainless Steel fasteners for coastal climate zones
- For hollow block and grout filled CMU block, do not install installation anchors into mortar joints. Edge distance is measured from free edge of block or edge of mortar joint into face shell of block.
- Installation anchors shall be installed in accordance with anchor manufacturer's installation instructions, and anchors shall not be used in substrates with strengths less than the minimum strength specified by the anchor manufacturer.
- When using end mounts, span distance is measured center to center of each end mount.

TABLE 5

FASTENER SPACING - LOAD TABLE

v.1.1

4" LINK & LOCK™			PSF (Factored / Ultimate)										
Standard	Standard w. Stiffener	HD	20	30	40	50	60	70	80	90	100	110	120
ALLOWABLE SPAN (FT)*			2'										
			4'						Standard w. Stiffener				
			6'				Standard w. Stiffener		HD				
			8'		Standard w. Stiffener		HD						
			10'	Standard w. Stiffener		HD							
			12'	Standard w. Stiffener	HD								

*CANTILEVERS are not to exceed half (1/2) the allowable span to a maximum of 3'

Calculations are using L/180 deflection limits

SUBSTRATE TYPE	SUBSTRATE REQUIREMENTS	ANCHOR DESCRIPTION	MIN. EMBEDMENT	MIN. EDGE DISTANCE
WOOD	Min. specific gravity = 0.55 wood	#12 Pan Head Wood Screw	1-1/2"	1"
STEEL	Min. 18 ga., Min. Fy=33 ksi.	#12 Self-Drilling or Self-Tapping Screw (Grade 5)	3 threads penetration past metal structure	1/2"
ALUMINUM	Min. 1/8", Min. 6063-T5			
CONCRETE	Min. 3000 psi	3/16" ITW Tapcon	1-1/2"	1-3/4"
HOLLOW/GROUT-FILLED CMU	Conforms to ASTM C-90, with Min. compressive strength of 2000 psi		1"	2"

GENERAL NOTES:

- This product has been designed and manufactured to comply with the current Florida Building Code (FBC), **INCLUDING** HVHZ and has been evaluated according to the following:
 - Section 1709.8
 - ASTM E8-16
- Adequacy of the structural concrete/masonry and 2X framing as a main wind force resisting system capable of withstanding and transferring applied product loads to the foundation is the responsibility of the engineer or architect of record for the project of installation.
- Substrate shall be designed and anchored to properly transfer all loads to the structure. Buck design and installation is the responsibility of the engineer or architect of record for the project of installation.
- The installation details described herein are generic and may not reflect actual conditions for a specific site. If site conditions cause installation to deviate from the requirements detailed herein, a licensed engineer or architect shall prepare site specific documents for use with this document.
- Link & Lock is not designed to be a life-safety item. Designs of this nature are the responsibility of the engineer or architect of record.

INSTALLATION NOTES:

- One (1) installation anchor is required at each location. Minimum of two (2) anchors per batten.
- Spacing is from fastener center to center.
- The number of installation anchors per the table is the minimum number of anchors to be used for product installation.
- Install individual installation anchors within a tolerance of +/- 1/2" of the specified spacings. Tolerances are not cumulative from one installation anchor to the next.
- Minimum embedment and edge distance exclude wall finishes, including but not limited to stucco, foam, brick veneer, sheathing and siding.
- Installation anchors and associated hardware must be made of corrosion resistant material or have a corrosion resistant coating. Common fastener types can be equal or better to a & b listed below:
 - Zinc plated fasteners for moderate climate zones
 - 316 Stainless Steel fasteners for coastal climate zones
- For hollow block and grout filled CMU block, do not install installation anchors into mortar joints. Edge distance is measured from free edge of block or edge of mortar joint into face shell of block.
- Installation anchors shall be installed in accordance with anchor manufacturer's installation instructions, and anchors shall not be used in substrates with strengths less than the minimum strength specified by the anchor manufacturer.
- When using end mounts, span distance is measured center to center of each end mount.

TABLE 6



LINK & LOCK™

INSPIRING ARCHITECTURE

FASTENER SPACING - LOAD TABLE

v1.1

6" LINK & LOCK™			PSF (Factored / Ultimate)											
Standard	Standard w. Stiffener	HD	20	30	40	50	60	70	80	90	100	110	120	
ALLOWABLE SPAN (FT)*			2'											
			4'										Standard w. Stiffener	
			6'				Standard w. Stiffener	HD						
			8'	Standard w. Stiffener		HD								
			10'	Standard w. Stiffener	HD									
			12'	HD										

*CANTILEVERS are not to exceed half (1/2) the allowable span to a maximum of 3'

Calculations are using L/180 deflection limits

SUBSTRATE TYPE	SUBSTRATE REQUIREMENTS	ANCHOR DESCRIPTION	MIN. EMBEDMENT	MIN. EDGE DISTANCE
WOOD	Min. specific gravity = 0.55 wood	#12 Pan Head Wood Screw	1-1/2"	1"
STEEL	Min. 18 ga., Min. Fy=33 ksi.	#12 Self-Drilling or Self-Tapping Screw (Grade 5)	3 threads penetration past metal structure	1/2"
ALUMINUM	Min. 1/8", Min. 6063-T5			
CONCRETE	Min. 3000 psi	3/16" ITW Tapcon	1-1/2"	1-3/4"
HOLLOW/GROUT-FILLED CMU	Conforms to ASTM C-90, with Min. compressive strength of 2000 psi		1"	2"

GENERAL NOTES:

- This product has been designed and manufactured to comply with the current Florida Building Code (FBC), **INCLUDING** HVHZ and has been evaluated according to the following:
 - Section 1709.8
 - ASTM E8-16
- Adequacy of the structural concrete/masonry and 2X framing as a main wind force resisting system capable of withstanding and transferring applied product loads to the foundation is the responsibility of the engineer or architect of record for the project of installation.
- Substrate shall be designed and anchored to properly transfer all loads to the structure. Buck design and installation is the responsibility of the engineer or architect of record for the project of installation.
- The installation details described herein are generic and may not reflect actual conditions for a specific site. If site conditions cause installation to deviate from the requirements detailed herein, a licensed engineer or architect shall prepare site specific documents for use with this document.
- Link & Lock is not designed to be a life-safety item. Designs of this nature are the responsibility of the engineer or architect of record.

INSTALLATION NOTES:

- One (1) installation anchor is required at each location. Minimum of two (2) anchors per batten.
- Spacing is from fastener center to center.
- The number of installation anchors per the table is the minimum number of anchors to be used for product installation.
- Install individual installation anchors within a tolerance of +/- 1/2" of the specified spacings. Tolerances are not cumulative from one installation anchor to the next.
- Minimum embedment and edge distance exclude wall finishes, including but not limited to stucco, foam, brick veneer, sheathing and siding.
- Installation anchors and associated hardware must be made of corrosion resistant material or have a corrosion resistant coating. Common fastener types can be equal or better to a & b listed below:
 - Zinc plated fasteners for moderate climate zones
 - 316 Stainless Steel fasteners for coastal climate zones
- For hollow block and grout filled CMU block, do not install installation anchors into mortar joints. Edge distance is measured from free edge of block or edge of mortar joint into face shell of block.
- Installation anchors shall be installed in accordance with anchor manufacturer's installation instructions, and anchors shall not be used in substrates with strengths less than the minimum strength specified by the anchor manufacturer.
- When using end mounts, span distance is measured center to center of each end mount.

TABLE 7



LONGBOARD®

INSPIRING ARCHITECTURE

FASTENER SPACING - LOAD TABLE

v1.1

8" LINK & LOCK™			PSF (Factored / Ultimate)										
Standard	Standard w. Stiffener	HD	20	30	40	50	60	70	80	90	100	110	120
ALLOWABLE SPAN (FT)*			2'										
			4'					Standard w. Stiffener					HD
			6'			Standard w. Stiffener	HD						
			8'		Standard w. Stiffener	HD							
			10'		HD								

*CANTILEVERS are not to exceed half (1/2) the allowable span to a maximum of 3'

Calculations are using L/180 deflection limits

SUBSTRATE TYPE	SUBSTRATE REQUIREMENTS	ANCHOR DESCRIPTION	MIN. EMBEDMENT	MIN. EDGE DISTANCE
WOOD	Min. specific gravity = 0.55 wood	#12 Pan Head Wood Screw	1-1/2"	1"
STEEL	Min. 18 ga., Min. Fy=33 ksi.	#12 Self-Drilling or Self-Tapping Screw (Grade 5)	3 threads penetration past metal structure	1/2"
ALUMINUM	Min. 1/8", Min. 6063-T5			
CONCRETE	Min. 3000 psi	3/16" ITW Tapcon	1-1/2"	1-3/4"
HOLLOW/GROUT-FILLED CMU	Conforms to ASTM C-90, with Min. compressive strength of 2000 psi		1"	2"

GENERAL NOTES:

1. This product has been designed and manufactured to comply with the current Florida Building Code (FBC), **INCLUDING** HVHZ and has been evaluated according to the following:

- Section 1709.8

- ASTM E8-16

2. Adequacy of the structural concrete/masonry and 2X framing as a main wind force resisting system capable of withstanding and transferring applied product loads to the foundation is the responsibility of the engineer or architect of record for the project of installation.

3. Substrate shall be designed and anchored to properly transfer all loads to the structure. Buck design and installation is the responsibility of the engineer or architect of record for the project of installation.

4. The installation details described herein are generic and may not reflect actual conditions for a specific site. If site conditions cause installation to deviate from the requirements detailed herein, a licensed engineer or architect shall prepare site specific documents for use with this document.

5. Link & Lock is not designed to be a life-safety item. Designs of this nature are the responsibility of the engineer or architect of record.

INSTALLATION NOTES:

1. One (1) installation anchor is required at each location. Minimum of two (2) anchors per batten.

2. Spacing is from fastener center to center.

3. The number of installation anchors per the table is the minimum number of anchors to be used for product installation.

4. Install individual installation anchors within a tolerance of +/- 1/2" of the specified spacings. Tolerances are not cumulative from one installation anchor to the next.

5. Minimum embedment and edge distance exclude wall finishes, including but not limited to stucco, foam, brick veneer, sheathing and siding.

6. Installation anchors and associated hardware must be made of corrosion resistant material or have a corrosion resistant coating. Common fastener types can be equal or better to a & b listed below:

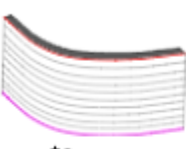
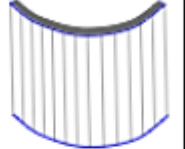
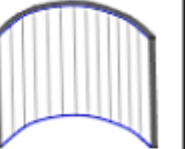
a. Zinc plated fasteners for moderate climate zones

b. 316 Stainless Steel fasteners for coastal climate zones

7. For hollow block and grout filled CMU block, do not install installation anchors into mortar joints. Edge distance is measured from free edge of block or edge of mortar joint into face shell of block.

8. Installation anchors shall be installed in accordance with anchor manufacturer's installation instructions, and anchors shall not be used in substrates with strengths less than the minimum strength specified by the anchor manufacturer.

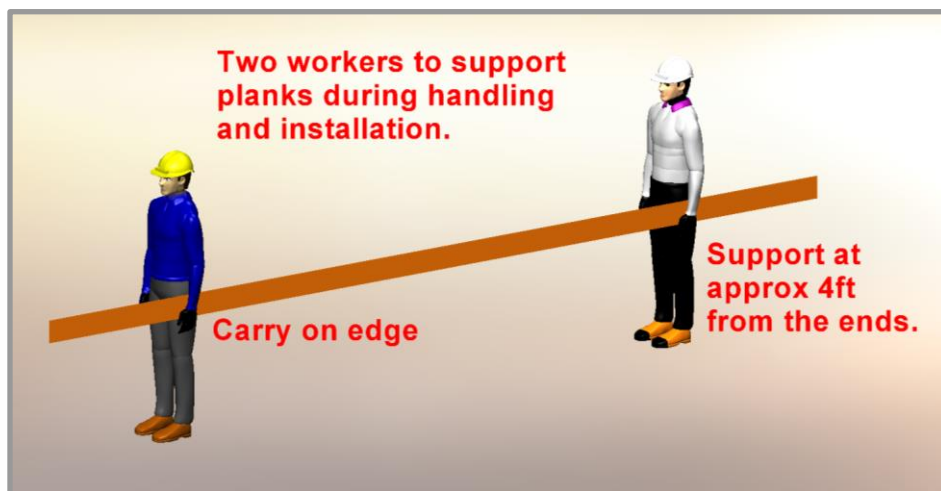
9. When using end mounts, span distance is measured center to center of each end mount.

Radius Table				
APPLICATION	A -Circular	B -Curved walls	C -Convex	D -Concave
DIAGRAMS		Termination Set  *Starter	J-Track  J-Track	J-Track  J-Track
TRIMS	Minimum Radius			
Non-Tempered Precision J-Track (5/8")	1.5' (0.46m)	N/A	1.5' (0.46m)	2' (0.61m)
Precision J-Track (5/8")	15' (4.57m)	N/A	N/A	N/A
Precision Two-Piece J-Track w. J-base (5/8")	15' (4.57m)	N/A	8' (2.44m)	8' (2.44m)
Precision Termination Set (5/8")	N/A	12' (4.57m)	N/A	N/A
Non-Tempered Craftsman J-Track (7/8")	6' (1.83m)	N/A	6' (1.83m)	6' (1.83m)
Craftsman J-Track (7/8")	38' (11.6m)	N/A	20' (6.1m)	20' (6.1m)
Craftsman Two-Piece J-Track w. J-Base (7/8")	20' (6.1m)	N/A	8' (2.44m)	8' (2.44m)
Craftsman Termination Set (7/8")	N/A	12' (4.57m)	N/A	N/A
Non-Tempered Traditional J-Track (1-3/8")	38' (11.6m)	N/A	20' (6.1m)	20' (6.1m)
Traditional J-Track (1-3/8")	Not recommended	Not recommended	Not recommended	Not recommended
Traditional Two-Piece J-Track w. J-base (1-3/8")	38' (11.6m)	N/A	8' (2.44m)	8' (2.44m)
Traditional Termination Set (1-3/8")	N/A	12' (4.57m)	N/A	N/A
PLANKS	Minimum Radius			
2 1/2" V-Groove	N/A	12' (4.57m)	1.5' (0.46m)	2' (0.61m)
2 1/2" V-Groove Perforated	N/A	12' (4.57m)	1.5' (0.46m)	2' (0.61m)
4" V-Groove	N/A	12' (4.57m)	3' (0.91m)	6' (1.83m)
6" V-Groove	N/A	12' (4.57m)	3' (0.91m)	6' (1.83m)
6" Channel	N/A	12' (4.57m)	3' (0.91m)	6' (1.83m)
6" Smooth Plank	N/A	12' (4.57m)	3' (0.91m)	6' (1.83m)
6" V-Groove Perforated	N/A	12' (4.57m)	3' (0.91m)	6' (1.83m)
6" Smooth Plank Perforated	N/A	12' (4.57m)	3' (0.91m)	6' (1.83m)
4" Castellated	N/A	12' (4.57m)	3' (0.91m)	6' (1.83m)
8" Castellated	N/A	12' (4.57m)		
6" Triple Bevel	N/A	19' (5.8m)	3' (0.91m)	6' (1.83m)
8" V-Groove	N/A	12' (4.57m)		
Note 1: When considering tight radii bends, use Non-Tempered Trim components for the minimum radius. Note 2: When bending and securing components, bend against solid secure object and take care not to over bend. *Note 3: Starter Strip meets or exceeds the performance of all the listed application and limitations.				

Proper Handling of Longboard Products



To help avoid injury and product damage, Longboard products require proper handling to and from storage areas during installation. When carrying or installing any products it is recommended that they be moved or carried by at least two people with each support point approximately 4ft from the ends. **Carrying products without proper support can cause excessive bending which may damage the appearance or finish of the product.** Any short cut lengths should also be carried on edge while supporting the material. See below for details.



Delivery, Storage & Handling

- Always inspect the delivery for damage and contact LB ASAP if there are any issues: info@longboardproducts.com or 1-800-604-0343 and include your PO# and any pictures if possible. Longboard is not responsible for the installation of blemished or damaged material.
- Be sure to store the material flat, keep it dry, safe & secure and remain in unopened cartons until ready to be installed.
- Always wear appropriate PPE when handling products.

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Longboard
1777 Clearbrook Road
Abbotsford, BC V2T 8X8
Canada
longboardproducts.com

Every effort has been made to ensure that the information in these installation guidelines are accurate. Longboard is not responsible for printing or clerical errors.

For more information, contact client care at info@longboardproducts.com or call toll free 1-800-604-0343.



Tongue & Groove Systems

V-Groove Planks

Size	* 48 sq. ft. box quantities		* 96 sq. ft. box quantities	
	12' *	24' *	12' Perf *	24' Perf *
2½"	3V.145	-	3VP.145	-
4"	4V.145	4V.289	-	-
6"	6V.145	6V.289	6VP.145	6VP.289
6"	6V.145	6V.289	6VP.145	6VP.289
* 8"	8V.145	8V.289	-	-

* 8" V Groove, 12ft lengths available in all finishes

* 8" V Groove, 24 ft lengths available in woodgrains only.

Smooth Planks

Size	12' *	24' *	12' Perf *	24' Perf *
6"	6PSP.145	6PSP.289	6PSPP.145	6PSPP.289

Channel Planks

Size	12' *	24' *	12' Perf *	24' Perf *
6"	6CH.145	6CH.289	-	-

Bevel Planks

Size	12' *	24' *	12' Perf *	24' Perf *
6" Single	6SB.145	6SB.289	-	-
6" Triple	6TB.145	6TB.289	-	-

Castellation Planks

Size	12' *	24' *	12' Perf *	24' Perf *
4"	4CA.145	4CA.289	-	-
8"	8CA.145	8CA.289	-	-

Trim Components

Type	Style	Product	Dimensions	SKU
Starter	Precision	Starter J-Track	(5/8") - 12'	1SJT.145
Starter	Traditional	Starter Strip	(1-7/8") - 12'	2SS.145
Starter	Traditional	Back-to-Back Starter Strip	(1-1/4")	2BTBSS.145
J-Track	Precision	Two Piece J-Track	(5/8") - 12'	1X1JT.145
J-Track	Precision	J-Track	(5/8") - 12'	1JT.145
J-Track	Craftsman	J-Track	(7/8") - 12'	JT23.145
J-Track	Craftsman	Two Piece J-Track	(7/8") - 12'	JT23S.145
J-Track	Traditional	Two Piece J-Track	(1-3/8") - 12'	1X2JT.145
Corner	Precision	Outside Corner	(3/16") - 12'	05OC.145
Corner	Craftsman	Inside Corner	(3/4") - 12'	1IC.145
Corner	Craftsman	Outside Corner	(1") - 12'	1OC.145
Corner	Traditional	Corner Set	(2") - 12'	2CORS.145
Corner	Traditional	3" Smooth	(3") - 24'	3SCP.289
Corner	Traditional	3" V-Groove	(3") - 24'	3VCP.289
Reveal	Precision	Flat Reveal	(1/2") - 12'	1FR.145
Reveal	Precision	T&G Flat Reveal	(1/2") - 24'	1TGFR.289
Reveal	Craftsman	U-Reveal Set	(3/4") - 12'	1URS.145
Reveal	Craftsman	T&G U-Reveal	(3/4) - 24'	1TGURK.289
Reveal	Traditional	U-Reveal Set	(1-1/2") - 12'	2URS.145
Reveal	Traditional	Flat Reveal Set	(1-1/2") - 12'	2FRS.145
Reveal	Traditional	T&G U-Reveal	(1 1/2") - 24'	2TGURK.289
Reveal	Traditional	Offset Flat Reveal Set, J-Track Base	(2") - 12'	2OFFJ.145
Reveal	Traditional	Offset Flat Reveal Set, Termination Base	(2") - 12'	2OFFT.145
Termination	Precision	Termination Set	(5/8") - 12'	1TS.145
Termination	Craftsman	Termination Set	(7/8") - 12'	TS23S.145
Termination	Traditional	Termination Set	(1-3/8") - 12'	2TS.145
Compression Joints	Traditional	Compression Joint	(1-3/8") - 24'	2CJ.289



V-Groove Planks



Smooth Planks



Channel Planks



Perforated Planks



Bevel Planks



Castellation Planks



Butt Joint Fastening Kit



Quick Screen Clips



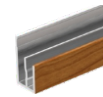
U-Shim



Touch-up Pens

Accessories

Product	Qty	SKU
Quick Screen Clips	1750, box	CLIP.N1750
Quick Screen Clips	100, bag	CLIP.N100
1/16" U-SHIM	250, bag	SHIM.1001
Butt-Joint Fastening Kit (6")	20 kits, bag	TGBJKIT
Touch Up Pens <i>Reach out to confirm color with account manager.</i>	N/A	TUP



Precision Starter J-Track



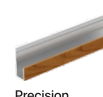
Traditional Starter Strip



Traditional Back-to-Back Starter Strip



Precision Two-Piece J-Track



Precision J-Track



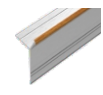
Craftsman J-Track



Craftsman Two Piece J-Track



Traditional Two Piece J-Track



Precision Outside Corner



Craftsman Inside Corner



Craftsman Outside Corner



Traditional Corner Set



Traditional 3" Smooth Corner



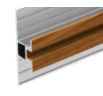
Traditional 3" V Groove Corner



Precision Flat Reveal



Precision T&G Flat Reveal



Craftsman U-Reveal Set



Craftsman T&G U-Reveal



Traditional U-Reveal Set



Traditional Flat Reveal Set



Traditional T&G U-Reveal



Traditional Offset Flat Reveal Set, J-Track Base



Traditional Offset Flat Reveal Set, Termination Base



Precision Termination Set



Craftsman Termination Set



Traditional Termination Set



Traditional Compression Joint

Residential Systems

Lap Siding

48 sq. ft. box quantities

Size	12'
6"	6L.145

Board & Batten

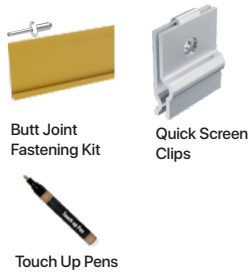
56 sq.ft. box quantities

Size	12'
7"	7BB.145

Accessories

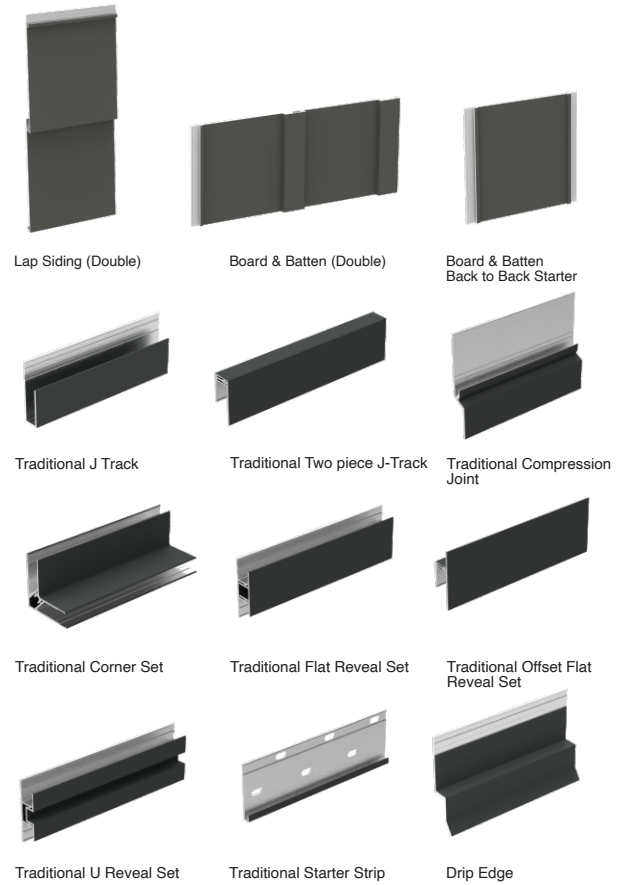
Product	Qty	SKU
Quick Screen Clips	1750, box	CLIP.N1750
Quick Screen Clips	100, bag	CLIP.N100
Butt-Joint Fastening Kit (6")	20 kits, bag	TGBJKIT
Touch Up Pens	N/A	TUP

Reach out to confirm color with account manager.



Trim Components

Type	Style	Product	Dimensions	SKU
J Track	Traditional	J Track	(1-3/8")-12'	JT35.145
J Track	Traditional	Two Piece J Track	(1-3/8")-12'	JT23S.145
Compression	Traditional	Compression Joint	(1-3/8")-12'	2CJ.289
Corner	Traditional	Corner Set	(1"-2") - 12'	2CORS.145
Reveal	Traditional	Flat Reveal Set	(1-1/2") - 12'	2FRS.145
Reveal	Traditional	Offset Flat Reveal Set	(2") - 12'	2OFFJ.145
Reveal	Traditional	U-Reveal Set	(1-1/2") - 12'	2URS.145
Starter	Traditional	Back to Back Starter	(5.5")-12'	6BTBS.145
Starter	Traditional	Starter Strip	(1-7/8")-12'	2SS.145
Drip Edge	Traditional	Drip Edge	(1-3/8")-12'	2DE.145



Link & Lock™ Battens

Size	12'	24'	End Caps (20/box)	End Mounts (20/box)
2"	2X2LL.145	2X2LL.289	2LLEC.2	2LLEM.2
4"	2X4LL.145	2X4LL.289	2LLEC.4	2LLEM.4
6"	2X6LL.145	2X6LL.289	2LLEC.6	2LLEM.6
8"	2X8LL.145	2X8LL.289	2LLEC.8	2LLEM.8

Link & Lock™ HD Battens

4"	2X4LLHD.145	2X4LLHD.289	2LLHDEC.4	2LLHDEM.4
6"	2X6LLHD.145	2X6LLHD.289	2LLHDEC.6	2LLHDEM.6
8"	2X8LLHD.145	2X8LLHD.289	2LLHDEC.8	2LLHDEM.8

Link & Lock™ Box Battens

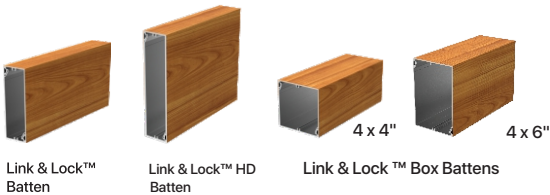
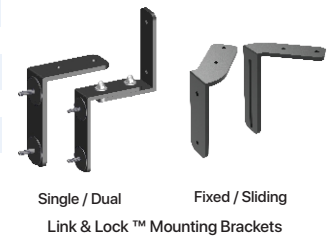
4 x 4"	4X4LL.145	4X4LL.289	4LLEC.4	-
4 x 6"	4X6LL.145	4X6LL.289	4LLEC.6	-

Mounting Accessories	Qty	SKU
Link & Lock Mounting Clip	48, bag	LLMC.N48
Link & Lock™ Isolation Washer	48, bag	FAST.5003.BOX48
Dewalt® 1/2" Pilot Point Drill Bit	1	DRILLBT.05
24" Link & Lock Internal Stiffener	1	LLSTIFF.289
3M® Double Sided Adhesive Tape - 108'	1, roll	LLTAPE.1296



Link & Lock™ Mounting Brackets

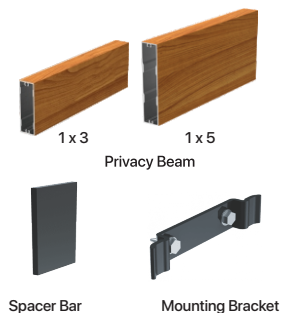
Product	Single	Dual
45° LEFT FIXED	LLMBK.45LF	LLDMDK.45LF
45° RIGHT FIXED	LLMBK.45RF	LLDMDK.45RF
90° CENTER FIXED	LLMBK.90F	LLDMDK.90F
45° LEFT SLIDING	LLMBK.45LS	LLDMDK.45LS
45° RIGHT SLIDING	LLMBK.45RS	LLDMDK.45RS
90° CENTER SLIDING	LLMBK.90S	LLDMDK.90S



Privacy Beam System

Size	Product	24'	End Caps (20/box)
1x3"	Privacy Beam	1X3B.289	1BEC.3
1x5"	Privacy Beam	1X5B.289	1BEC.5
2x2"	Single Post	2X2SP.289	2X2PC.2
2x3"	Double Post	2X3DP.289	2X3PC.3

Mounting Accessories	Qty	SKU
Spacer Block	100, box	2X2SB.N100
1" Spacer Bar Stock Length	1	1X2FB.145
1x3" Spacer Bar	100, box	1X2FB.1
1x5" Spacer Bar	100, box	1X2FB.3
3" Mounting Bracket	100, box	3PSMB.1
#10 Black Screws	100, box	PECS.N100



Scan the QR code to explore our Finishes on our Website

Achieve your Vision.

+1 800 604 0343

longboardproducts.com • info@longboardproducts.com



Finish Options

Achieve your vision.

Whether creating a space that offers the warmth and appearance of Woodgrains, or the modern industrialized look of Naturally Aged Metals, we have a finish option for you.

Require a custom finish or color? Our experienced color-matching team can make it a reality!

Contact us to confirm lead times for orders greater than 15k sq.ft in the Most Popular Finishes category.

Longboard Finish Classification

Type: Woodgrain / Solid / Metallic /

Speckle / Naturally Aged Metal

Surface: Smooth / Textured

Sheen: Matte / Satin / Glossy

Performance: AAMA 2604 / AAMA 2605

Finish Warranty: 15 Year / 20 Year



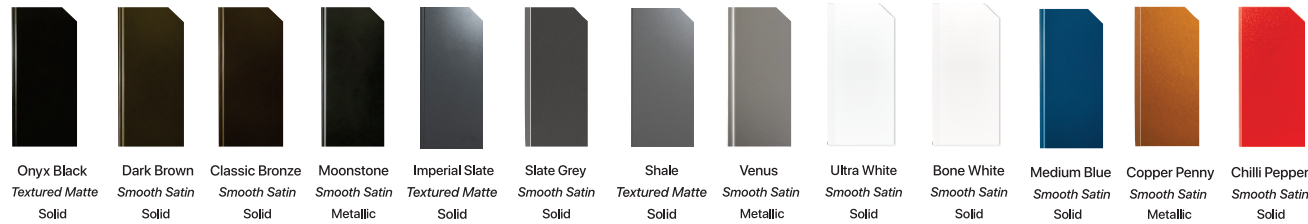
Click / Scan the QR code to check our latest lead times and explore available options!

Woodgrains

Longboard's woodgrain finishes have a slight texture with matte sheen.



Solid & Specialty



Speckle



Naturally Aged Metals



Print, Screens, and our pictures do not accurately reflect aspects of our finishes – textures, sheen, woodgrain hues, etc. Always order a physical sample before purchase! Our Color Bars swatches and samples will provide an accurate representation.

If a custom finish is required, we will work with our industry leading coating suppliers to develop a custom finish solution. All finishes are rigorously tested for corrosion and weathering resistance to ensure that it will stand up and deliver superior performance in the built environment.

We perform accelerated weathering testing in our onsite laboratory and work closely with coating suppliers to review weathering results of finishes undergoing natural Florida exposure testing. Our disciplined approach to powder coating, quality and process control distinguishes it as industry leading product manufacturer and ensures that its premium products stay looking beautiful for many, many years.

15 Year Non-Prorated Powder Coating Finish - 50 Year Non-Prorated Extruded Aluminum Profiles [Limited Warranty]

Warranty granted to (building owner):

Longboard Architectural Products Inc. ("Longboard," "The Company") products as identified by the Product Codes listed will conform to the standards set out in Clause 1 and Clause 2 of this Warranty, subject to the terms and conditions set out in Clause 3 and 4 of this Warranty.

Product codes: Product description:

Finish:

Install contractor	
Project name	
Project address	
Address 2	Install start date
Date of substantial completion	

This Pinnacle Warranty is only valid for applications within Canada and USA. All applications outside of Canada and USA are required to contact Longboard for assistance.

Clause 1

Extruded Aluminum Profile(s) with Powder Coat Finish Longboard expressly warrants that its product line is free from manufacturing defects in material or workmanship.

- 1.1 When product is applied according to Longboard instructions and properly maintained, such product is guaranteed against the following:
- 1.2 Buckling: The product itself will be free of any buckling that is not associated with the substrate and/or structure to which the Longboard system is attached. For the purpose of this warranty, buckling shall be defined as warping of the product(s) exceeding one sixteenth of an inch out of plane per linear foot.
- 1.3 Corrosion: When installed in normal atmospheric conditions according to Longboard instructions and properly maintained, such product is further guaranteed against rusting and corroding. Subject to the limitations set out in Clause 3 and 4.
- 1.4 What we will do: If, during the fifteen (15) year Limited Warranty Period on the powder coating finish which starts upon the approval and signature of Longboard representative, the Product is defective in material or workmanship, Longboard will, in its sole discretion, either repair or replace the defective portion of the Product.
- 1.5 What we will do: If, during the fifty (50) year Limited Warranty Period on the extruded aluminum profiles which starts upon the approval and signature of Longboard representative, the Product is defective in material or workmanship, Longboard will, in its sole discretion, either repair or replace the defective portion of the Product.
- 1.6 After the 15th year, this Limited Warranty on the powder coated finish will expire and shall no longer be applicable.
- 1.7 After the 50th year, this Limited Warranty on the aluminum extruded profile(s) will expire and shall no longer be applicable.
- 1.8 Longboard replacement of the defective Product or reimbursement of this Limited Warranty is the exclusive remedy for the Covered Person for any defect in materials or workmanship. The Company will pay for all reasonable costs including material and labor as it relates to the repair and/or replacement of the defective Product.

Clause 2

Product Finish - AAMA 2604 Performance Specification

- 2.1 During the first fifteen (15) years of this warranty:
- 2.2 Checking/Cracking: No visible checking or cracking of the product finish on the building.
- 2.3 Chalking Resistance: No chalking of the product finish on the building in excess of that represented by No.8 rating based on ASTM D4214.
- 2.4 Color Retention: No color change of the product finish on the building greater than 5 (five) CIE Lab ΔE units calculated in accordance with ASTM 2244 Section 6.3. Color change shall be measured on the exposed paint surface which has been cleaned of oil, grease, chalk, oxidized film or other contaminants, corresponding values shall be measured on the control panel.
- 2.5 Gloss Retention: Coated surface will exhibit gloss retention of a minimum of 30% of the original. Gloss retention shall be measured on the exposed paint surface which has been cleaned

- of oil, grease, chalk, oxidized film or other contaminants, corresponding values shall be measured on the control panel.
- 2.6 Adhesion: Adhesion of product finish when initially applied to test panels and measured by reference to AAMA 2604-02 Clause 7.4.2 will show no removal of the film.

Clause 3

- 3.1 Warranty Terms and Conditions:
- 3.2 The "Warranty Period" for the warranties in Clause 1 shall mean the respective number of years or for as long as the Covered Person commencing on the date of substantial completion named above shall live and own the property on which the material was originally installed.
- 3.3 This Warranty shall be registered within the first 12 months from date of purchase, and within ninety (90) days of substantial completion to be in effect. If not submitted within the 12-month period after date of purchase order, the warranty will be up to the discretion of Longboard for approval. This warranty is valid for the original owner and one other subsequent owner of the structure where the product(s) have been installed.
- 3.4 Normal atmospheric conditions exclude corrosive or aggressive atmospheres such as those contaminated with chemical fumes or other corrosive elements. The product finish is not meant for marine use on boats, ships or offshore platforms.
- 3.5 The product finish warranties as outlined in Clause 2 shall include coverage of the finish as it relates to the impact effects from hail and woodpecker birds.
- 3.6 Under no circumstance shall Longboard's liability under this limited warranty exceed 2.5 times the total corresponding Longboard material cost (excluding sales tax, labor and installation related costs) as noted on the original purchase invoice and paid by the Buyer for the specific project.

Clause 4

- 4.1 This warranty will not extend or cover:
- 4.2 Damages to the coated metal caused by handling, shipping, processing and/or installation; or
- 4.3 Damages to the coated metal caused by scratching or abrading after installation; or
- 4.4 Damages to the coated metal as a result of standing water in horizontal installations.
- 4.5 The warranty will not be applicable to damage or failure, which is caused by acts of God, falling objects, external forces, explosions, fire, riots, civil commotion, acts of war, or other such similar or dissimilar occurrences beyond The Company's control.
- 4.6 Customer shall make available to The Company the dates of the installation of the coated metal, the maintenance records including details of washing and cleaning procedures in compliance with the cleaning requirements as stated in the Required Maintenance section of this warranty. Customers shall demonstrate that the failure of the coated metal was due to a breach of the warranty stated herein.
- 4.7 Claims must be made in writing to Longboard within 30 days of the discovery of a problem and authorization obtained prior to beginning any repair and/or refinishing work.

The claimant must provide proof of coverage. Claims can be made by writing to Longboard at the Product Performance Department. After receiving such notice, The Company must be given a reasonable opportunity to inspect and verify the claim. Longboard exclusive liability under this warranty, or otherwise, will be limited to refinishing and/or repairing, at The Company's sole discretion, the defective powder coated product. The warranty on any refinishing, repaired or replaced coated metal supplied hereunder shall be for the remainder of the warranty period applicable to the originally coated metal. All warranty work will be performed by a company or contractor selected by Longboard. Color variance between refinishing and/or repainted product and original shall not be indicative of a defect.

- 4.8 This warranty represents the entire agreement between parties in relation to its subject matter and supersedes any previous agreement whether written or oral between the parties in relation to its subject matter. The limited warranties state the entire liability of Longboard with respect to the products covered by them. The Company shall have no liability for any incidental or consequential damages. No person is authorized to make any representation or warranty on behalf of Longboard except as expressly set forth above, and any such statement shall not be binding on The Company. Except as expressly set forth above, Longboard makes no warranty of any kind, express or implied, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. Warranties shall be the duration of the limited warranty, or such shorter duration as provided under applicable local law. These limited warranties give you specific legal rights, and you may also have other rights which vary from area to area.
- 4.10 Nothing in this warranty shall be construed as a warranty of the workmanship of any installer or as imposing on Longboard any liability for unsatisfactory performance caused by faulty workmanship in installation.
- 4.11 It's agreed all parties involved that all claims and disputes relating to this agreement that cannot be settled through negotiation will try in good faith to first settle the dispute by mediation administered by the American Arbitration Association (Construction Industry Mediation Procedures) as a prelude to mandatory binding arbitration. Such binding arbitration is to be conducted and administered by the Construction Industry Arbitration Rules of the American Arbitration Association. Both seller and purchaser agree to share equally in the costs of both mediation and arbitration and that such binding arbitration will be the sole and final remedial action.
- 4.12 Required Maintenance. Depending on the Project Environment, follow the maintenance schedule as outlined in the Longboard Care & Maintenance Guide. Use a soft sponge or cloth, water and mild detergent, non-abrasive soap with the pH range of 5-9 to clean the powder coated area of dirt, grime and other debris. Pressure washing and the use of harsh detergents or chemicals is not recommended. Include in your maintenance records the following: date, time, specific products used, name of maintenance person and their designation, maintenance company name and general condition of the powder coated finish.

I have read and agree to the terms of the Longboard® Product 15 year powder coated surface and 50 year aluminum extruded profile(s) warranty and acknowledge receipt of a copy of the Warranty Certificate.

Name of owner or contractor:

Date:

Signature:



Duly authorized on behalf of Longboard:

Name and designation:

Date:

Signature:

20 Year Non-Prorated Powder Coating Finish - 50 Year Non-Prorated Extruded Aluminum Profiles [Limited Warranty]

Warranty granted to (building owner):

Longboard Architectural Products Inc. ("Longboard," "The Company") products as identified by the Product Codes listed will conform to the standards set out in Clause 1 and Clause 2 of this Warranty, subject to the terms and conditions set out in Clause 3 and 4 of this Warranty.

Product codes: Product description:

Finish:	

Install contractor	
Project name	
Project address	
Address 2	Install start date
Date of substantial completion	

This Pinnacle Warranty is only valid for applications within Canada and USA. All applications outside of Canada and USA are required to contact Longboard for assistance.

Clause 1

Extruded Aluminum Profile(s) with Powder Coat Finish Longboard expressly warrants that its product line is free from manufacturing defects in material or workmanship.

- 1.1 When product is applied according to Longboard instructions and properly maintained, such product is guaranteed against the following:
- 1.2 Buckling: The product itself will be free of any buckling that is not associated with the substrate and/or structure to which the Longboard system is attached. For the purpose of this warranty, buckling shall be defined as warping of the product(s) exceeding one sixteenth of an inch out of plane per linear foot.
- 1.3 Corrosion: When installed in normal atmospheric conditions according to Longboard instructions and properly maintained, such product is further guaranteed against rusting and corroding. Subject to the limitations set out in Clause 3 and 4.
- 1.4 What we will do: If, during the twenty (20) year Limited Warranty Period on the powder coating finish which starts upon the approval and signature of Longboard representative, the Product is defective in material or workmanship, Longboard will, in its sole discretion, either repair or replace the defective portion of the Product.
- 1.5 What we will do: If, during the fifty (50) year Limited Warranty Period on the extruded aluminum profiles which starts upon the approval and signature of Longboard representative, the Product is defective in material or workmanship, Longboard will, in its sole discretion, either repair or replace the defective portion of the Product.
- 1.6 After the 20th year, this Limited Warranty on the powder coated finish will expire and shall no longer be applicable.
- 1.7 After the 50th year, this Limited Warranty on the aluminum extruded profile(s) will expire and shall no longer be applicable.
- 1.8 Longboard replacement of the defective Product or reimbursement of this Limited Warranty is the exclusive remedy for the Covered Person for any defect in materials or workmanship. The Company will pay for all reasonable costs including material and labor as it relates to the repair and/or replacement of the defective Product.

Clause 2

Product Finish - AAMA 2605 Performance Specification

- 2.1 During the first twenty (20) years of this warranty:
- 2.2 Checking/Cracking: No visible checking or cracking of the product finish on the building.
- 2.3 Chalking Resistance: No chalking of the product finish on the building in excess of that represented by No.8 rating based on ASTM D4214.
- 2.4 Color Retention: No color change of the product finish on the building greater than 5 (five) CIE Lab ΔE units calculated in accordance with ASTM 2244 Section 6.3. Color change shall be measured on the exposed paint surface which has been cleaned of oil, grease, chalk, oxidized film or other contaminants, corresponding values shall be measured on the control panel.
- 2.5 Gloss Retention: Coated surface will exhibit gloss retention of a minimum of 50% of the original. Gloss retention shall be measured on the exposed paint surface which has been cleaned

- of oil, grease, chalk, oxidized film or other contaminants, corresponding values shall be measured on the control panel.
- 2.6 Adhesion: Adhesion of product finish when initially applied to test panels and measured by reference to AAMA 2605-02 Clause 7.4.2 will show no removal of the film.

Clause 3

- 3.1 Warranty Terms and Conditions:
- 3.2 The "Warranty Period" for the warranties in Clause 1 shall mean the respective number of years or for as long as the Covered Person commencing on the date of substantial completion named above shall live and own the property on which the material was originally installed.
- 3.3 This Warranty shall be registered within the first 12 months from date of purchase, and within ninety (90) days of substantial completion to be in effect. If not submitted within the 12-month period after date of purchase order, the warranty will be up to the discretion of Longboard for approval. This warranty is valid for the original owner and one other subsequent owner of the structure where the product(s) have been installed.
- 3.4 Normal atmospheric conditions exclude corrosive or aggressive atmospheres such as those contaminated with chemical fumes or other corrosive elements. The product finish is not meant for marine use on boats, ships or offshore platforms. The product finish warranties as outlined in Clause 2 shall include coverage of the finish as it relates to the impact effects from hail and woodpecker birds.
- 3.6 Under no circumstance shall Longboard's liability under this limited warranty exceed 2.5 times the total corresponding Longboard material cost (excluding sales tax, labor and installation related costs) as noted on the original purchase invoice and paid by the Buyer for the specific project.

Clause 4

- 4.1 This warranty will not extend or cover:
- 4.2 Damages to the coated metal caused by handling, shipping, processing and/or installation; or
- 4.3 Damages to the coated metal caused by scratching or abrading after installation; or
- 4.4 Damages to the coated metal as a result of standing water in horizontal installations.
- 4.5 The warranty will not be applicable to damage or failure, which is caused by acts of God, falling objects, external forces, explosions, fire, riots, civil commotion, acts of war, or other such similar or dissimilar occurrences beyond The Company's control.
- 4.6 Customer shall make available to The Company the dates of the installation of the coated metal, the maintenance records including details of washing and cleaning procedures in compliance with the cleaning requirements as stated in the Required Maintenance section of this warranty. Customers shall demonstrate that the failure of the coated metal was due to a breach of the warranty stated herein.
- 4.7 Claims must be made in writing to Longboard within 30 days of the discovery of a problem and authorization obtained prior to beginning any repair and/or refinishing work.

The claimant must provide proof of coverage. Claims can be made by writing to Longboard at the Product Performance Department. After receiving such notice, The Company must be given a reasonable opportunity to inspect and verify the claim. Longboard exclusive liability under this warranty, or otherwise, will be limited to refinishing and/or repairing, at The Company's sole discretion, the defective powder coated product. The warranty on any refinishing, repaired or replaced coated metal supplied hereunder shall be for the remainder of the warranty period applicable to the originally coated metal. All warranty work will be performed by a company or contractor selected by Longboard. Color variance between refinishing and/or repainted product and original shall not be indicative of a defect.

4.8 This warranty represents the entire agreement between parties in relation to its subject matter and supersedes any previous agreement whether written or oral between the parties in relation to its subject matter. The limited warranties state the entire liability of Longboard with respect to the products covered by them. The Company shall have no liability for any incidental or consequential damages. No person is authorized to make any representation or warranty on behalf of Longboard except as expressly set forth above, and any such statement shall not be binding on The Company. Except as expressly set forth above, Longboard makes no warranty of any kind, express or implied, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. Warranties shall be the duration of the limited warranty, or such shorter duration as provided under applicable local law. These limited warranties give you specific legal rights, and you may also have other rights which vary from area to area.

4.10 Nothing in this warranty shall be construed as a warranty of the workmanship of any installer or as imposing on Longboard any liability for unsatisfactory performance caused by faulty workmanship in installation.

4.11 It's agreed all parties involved that all claims and disputes relating to this agreement that cannot be settled through negotiation will try in good faith to first settle the dispute by mediation administered by the American Arbitration Association (Construction Industry Mediation Procedures) as a prelude to mandatory binding arbitration. Such binding arbitration is to be conducted and administered by the Construction Industry Arbitration Rules of the American Arbitration Association. Both seller and purchaser agree to share equally in the costs of both mediation and arbitration and that such binding arbitration will be the sole and final remedial action.

4.12 Required Maintenance. Depending on the Project Environment, follow the maintenance schedule as outlined in the Longboard Care & Maintenance Guide. Use a soft sponge or cloth, water and mild detergent, non-abrasive soap with the pH range of 5-9 to clean the powder coated area of dirt, grime and other debris. Pressure washing and the use of harsh detergents or chemicals is not recommended. Include in your maintenance records the following: date, time, specific products used, name of maintenance person and their designation, maintenance company name and general condition of the powder coated finish.

I have read and agree to the terms of the Longboard® Product 20 year powder coated surface and 50 year aluminum extruded profile(s) warranty and acknowledge receipt of a copy of the Warranty Certificate.

Name of owner or contractor:

Date:

Signature:



Duly authorized on behalf of Longboard:

Name and designation:

Date:

Signature: