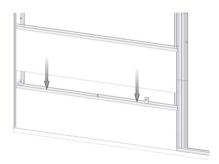
PANELBOARD INTERIOR WALL SYSTEM

TYPICAL ISOMETRIC



PROFILES

Smooth: 6"

Standard Lengths: 24'

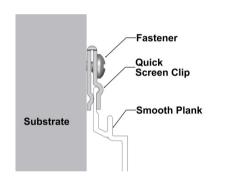
96 SQ FT/box

COMPONENTS - Standard Lengths: 12'

Traditional: 2" Corner Set, 1-3/8" Two Piece J-Track, 1-3/8" Termination Set, Compression Joint (24'), 1-1/2" Flat Reveal Set, 1-1/2" U-Reveal Set, 1-1/2" T&G U-Reveal

Craftsman: 3/4" Inside Corner, 1" Outside Corner, 3/4" U-Reveal Set, 3/4" T&G U-Reveal

Precision: 5/8" Starter J-Track, 3/16" Outside Corner, 5/8" J-Track, 5/8" Two Piece J-Track, 5/8" Termination Set, 1/2" Flat Reveal, 1/2" T&G Flat Reveal



FINISHES

Woodgrains, solid color, naturally aged metal, custom solid colour matching (additional lead times apply)

ATTACHMENT

Planks: Quick-screen clips w. #8 screws* @ 32" o.c. (standard). Quick-screen clips included: 135 pcs/4" box, 90 pcs/6" box. Trims: hard fasten w. #8 screws* @ 16" o.c. *Screws not included.

BIM & CAD

RVT & DWG files available, see website for details

LEAD TIME

3-6 business days + shipping (subject to change)



LONGBOARD®

6"S

info@longboardproducts.com longboardproducts.com 800 604 0343

TECHNICAL SPECIFICATIONS

PHYSICAL DATA

6063-T5 Extruded Aluminum

100% Recyclable

Warranty: Finish:15 year (standard)/20 year* (ultra) (*10 week lead time);

Aluminum: 50 year Weight (lbs/sqft): ~1.5

TESTING

ICC-ES Evaluation Report

LARR - Los Angeles Department of Building Safety (LADBS) accepts ICC-ES reports as proof of compliance

Florida Product Code: FL20075

Impact testing: TAS 201



Fire Rating: Class A Non-Combustible by ASTM E136 & ASTM E84 ; A2-s1,d0 by EN 13501-1



Light Reflectance: 5% (Black) up to 73.2% (Ultra White)



Interior



Panelboard Walls

Installation Guidelines





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Material Specifications

Finishes

- Longboard Products are available in a wide range of woodgrains and solid colors
- Custom solid colors are available upon request
- Longboard woodgrains have a repeat pattern, shipped in sets mated back-to-back in each box.
 Install these as they come out of the box, as an A&B pattern (need to assess onsite), staggering each plank approx. 1-2' (305-610mm) from the previous plank to achieve a random pattern aesthetic.
- Longboard Products are not recommended for use on marine applications in direct contact with salt water.

All Longboard Products are produced 1" (25mm) oversized, as one end is drilled for the coating process, and both ends have 1/2" (12mm) of masking tape (woodgrains only) which must be cut off for best results. Longboard Cladding is to be installed outboard of a weather resistant barrier, including all flashings, following code,

and building requirements.

Expansion & Contraction

Planks & components expand & contract 1/4" (6mm) over 24' (7.3m) in all directions, measured over a 30°C (54°F) temperature range. Due to this range of movement, the following expansion components should be installed parallel and perpendicular every:

Horizontal Install

 24' (7.3m) max^{1 2} Perpendicular to Planks: Traditional U-Reveal Set Parallel to Planks (at each floor elevation): Compression Joint

Vertical Install

• 24' (7.3m) max² Parallel and/or Perpendicular to Planks: Traditional U-Reveal Set, J-Tracks back-to-back

¹Note: 40' (12.2m) max if using staggered butt-joints.

²Note: Through-wall flashing (where required) at every floor elevation.

Other options (Perpendicular to Planks only)

• 12' (3.7m) -Craftsman U-Reveal Set

When using expansion components, each plank must terminate into a minimum of one (1) component to allow for expansion & contraction.

See: Appendix for tables of expansion/contraction calculations per foot/meter of material.

Material Ordering & Delivery

•	Packaging:	Planks are sold in box quantities: 6" Smooth: 96 SQ FT/Box (8/24's) w. 90pcs Quick-Screen Clips included Components are sold individually by the 12' (3.7m) length.
•	Shipping:	Lead time is 3-6 business days* + shipping (*subject to change), delivered on 24' (7.3m) long skids weighing up to 2000 lbs. A mechanical lift with forks is required on site to receive the order.
•	QC:	Always inspect the delivery for damage and contact LB ASAP if there are any issues: info@longboardproducts.com or 1-800-604-0343 and include your PO# and any pictures if possible. Mark the delivery receipt as "damaged" and accept the delivery as-is. Longboard is not responsible for the installation of blemished or damaged material.



Storage & Handling

Be sure to store the material flat, keep it dry, safe & secure and remain in unopened cartons until ready to be installed

See Appendix for proper handling and care instructions.

Cleaning Recommendations

While Longboard finishes require zero maintenance, we do recommend periodic cleaning to keep the product looking its best. Our finish is tested to withstand corrosion, fading and normal wear, however, neglect and rough conditions could have negative effects on the surface finish. Your Longboard products should be cleaned immediately after installation. See the cleaning guide for our suggestions based on soil level. Basic methods use a combination of moderate water pressure, soft sponge/brush and a mild detergent.

*See Cleaning Guide for full requirements: longboardproducts.com

№ NEVER use aggressive acid or alkaline cleaners on Longboard finishes. Do not use cleaners containing Trisodium Phosphate, Phosphoric Acid, Hydrochloric Acid, Hydrofluoric Acid, Fluorides, or any other compound that is known to react with metal.

Always follow the product instructions for dilution. Cleaning the surface with a cleanser that is not diluted may result in damage to the coating.

Warranty

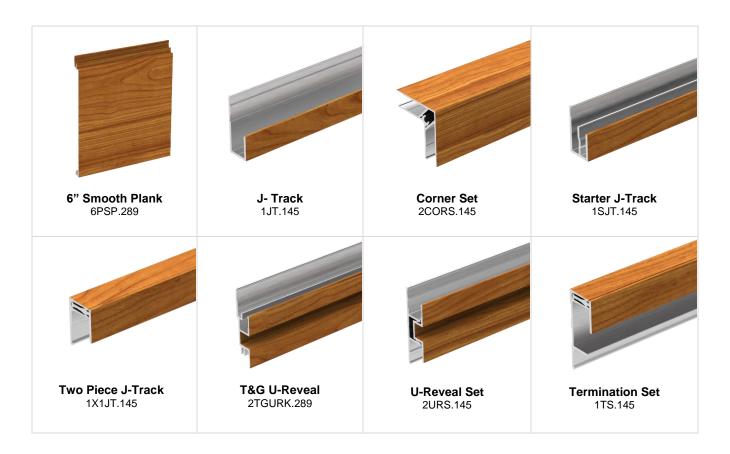
Upon substantial completion of the project, register for warranty online here: longboardproducts.com/warranty
Negistration is required for the warranty to be in effect.



Components

Components (Typical)

The Panelboard system consists of many components used in conjunction with each other to create a panelized look. For all LB components go to <u>longboardproducts.com</u>.





Tools/Cutting/Fastening

ToolsCommonly used tools for Panelboard install.

Table Saw with Carbide Metal Blade Non-ferrous 60- 80T (for cutting aluminum)	Miter Saw with Carbide Metal Blade Non-ferrous 60- 80T (for cutting aluminum)	Cordless Drill with clutch	Jig Saw (for protrusions)
	0		*Length, thread and point to suit substrate
Rubber Mallet	Level	Hole Saw	#8 Pan Head Screws
(or Hammer)	20001	(for lighting fixtures)	"O I dil l'icad Colews

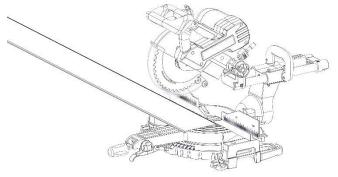
Cutting

⚠ Always be sure to wear appropriate PPE: eye & hearing protection.

Cut planks using a Miter Saw and Table Saw, always allowing for expansion & contraction. Trim the taped/drilled ends of all stock length material by at least 1/2" (12mm) each end and discard.









Fastening

Fasteners must be corrosion resistant and comply with all local building codes.

All fasteners should be suitable for exterior use and be compatible with the substrate type. Fasteners should be anchored into a solid secure framing member, blocking or furring strip. For vertical applications when the framing member is not available, install diagonal furring strips to securely fasten planks.

Perimeter components should be hard fastened every 16" (406mm) O.C. directly through the flange using #8 pan-head screws (supplied by others). These components should be fastened within 8" (203mm) of the end for secure fastening.

Planks & starter components are secured using Longboard Quick-Screen Clips fastened to the substrate every 32" (813mm) O.C. using #8 pan-head screws (supplied by others). The Quick-Screen Clips are included in the order for 32" (813mm) spacings.

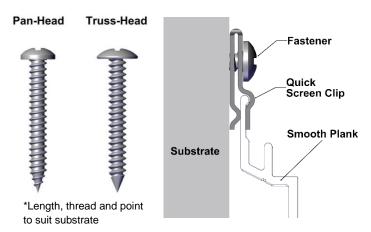
⚠ See Appendix for project specific fastener specs:

Quick Screen Clip - Wind Load Tables 3 & 4

Fastener types

RECOMMENDED

CORRECT



Flat-Head Oval-Head Countersunk Head Substrate Fastener Quick Screen Clip (bent) Smooth Plank

Framing requirements

Always consult your local building authority and follow local building code requirements.

Wood Framing

- Size: 2x4 minimum
- Spacing: 16" (406mm) O.C. (see Appendix Table 3 & 4 for reference)

Metal Framing

- Gauge: 20 ga. minimum (see Appendix Table 3 & 4 for reference)
- Spacing: 16" (406mm) O.C. (see Appendix Table 3 & 4 for reference)

Concrete/CMU

Wood or metal furring is recommended over concrete and CMU.

Wood Furring:

- Size: 2x2 minimum
- Type: Pressure treated lumber
- Spacing: 16" (406mm) O.C.

Metal Furring:

- Size: 20 ga. minimum (see Appendix Table 3 & 4 for reference)
- Type: Hat channel, c-stud, or z-furring.
- Spacing: 16" (406mm) O.C.

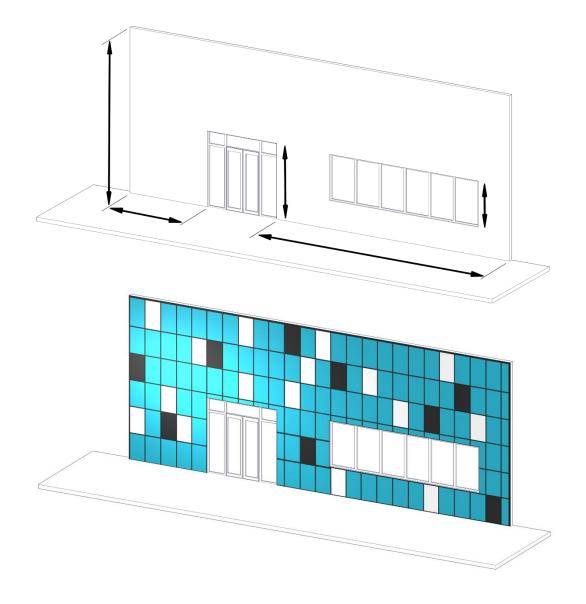
System Install

Perimeter and field area limitations

Measure and layout your wall area to consider plank & component alignment with fixtures, penetrations, and adjacent walls, for desired appearance. Apply the same methodology for horizontal planks and vertical planks.

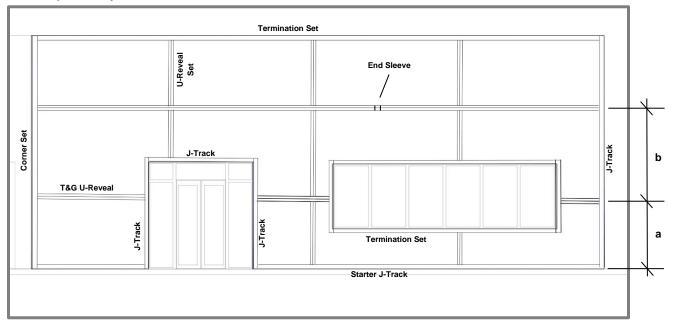
• Longboard system typical dimensions:

Planks width - 6" (152mm)
Planks depth - 1/2" (12mm)
Planks and components total depth - 9/16" (15mm)





Component layout



Measurement considerations:

1 1/2" (38mm) T&G U-Reveal (up to 24' length panels)

- (a) Start to Panel Measuring from outer edge of the Starter J-Track to the center of the 1 1/2" U-Reveal, add 5/8" (16mm) to the dimension of the Plank area. = 6"(X) + 5/8" to ¢
- (b) Panel to Panel Measuring from center to center of the 1 1/2" U-Reveal, add 1" (25mm) to the dimension of the Plank area. = 6"(X) + 1" to ¢

3/4" (19mm) T&G U-Reveal (up to 12' length panels)

- (a) Start to Panel Measuring from outer edge of the Starter J-Track to the center of the 3/4" U-Reveal,
 - add 1/4" (6mm) to the dimension of the Plank area. = 6"(X) + 1/4" to $\not c$
- (b) Panel to Panel Measuring from center to center of the 3/4" U-Reveal, add 3/8" (10mm) to the dimension of the Plank area. = 6"(X) + 3/8" to ₡

COMPONENTS -12' Stock lengths unless otherwise noted

Corner Set 2", Outside Corner 1", Inside Corner 3/4"

Location: Inside & outside corners of the installation area.

Details: Corner Set 2" recommended for vertical cladding installs.

J-Track 5/8", Two Piece J-Track (5/8, 7/8", 1 3/8")

Location: Perpendicular to Planks (eg: sides of windows and doors), along gable end walls, other angled

conditions, window/door headers and other penetrations.

Details: Notch the flange at the ends where they meet corner components.

Starter J-Track 5/8", Starter Strip

Location: Where starting with a full width Plank, typically along the bottom of the installation for horizontal

Planks.

Details: Alternatively, Starter Strip can be used back-to-back for vertical installs at the center of each

cladding area for equal width ends.



U-Reveal Set (3/4", 1 1/2")

Location: Perpendicular to Planks, used to set panelized widths.

Details: Two-piece component (cap & base).

T&G U-Reveal (3/4", 1 1/2")

Location: Parallel to Planks, used to set panelized widths.

Details: Single-piece component, use End Sleeve (included) every 24' max. (24' Stock lengths)

Termination Set (5/8", 7/8", 1 3/8")

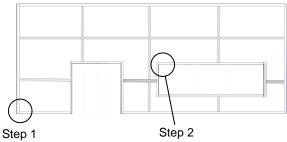
Location: Parallel to Planks along top of the installation area, underside of windows (horizontal cladding

only), sides of windows/doors (vertical cladding only) and other penetrations.

Details: Install base only to start and cap after planks are installed.



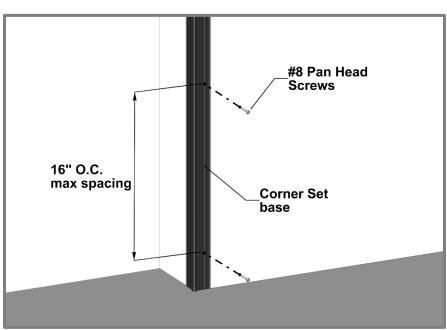
Install steps



Step 1 - Corners

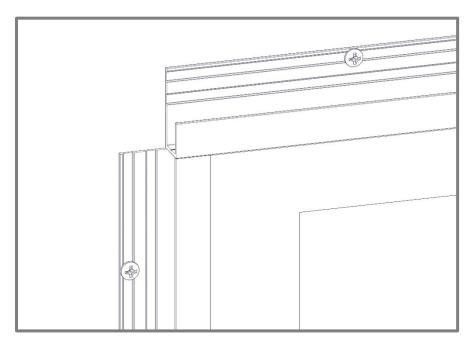
Install inside and outside corner bases, fastening every 16" O.C. with #8 Pan Head Screws. Corners typically extend from top to bottom of the area of application.

⚠ Check that components are level or plumb and flat or straight, for best results.

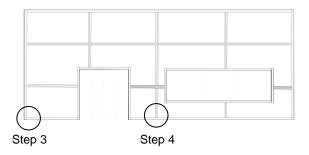


Step 2 - J-Track

Install J-Track or Two-Piece J-Track around windows and doors, fastening every 16" O.C. with #8 Pan Head Screws. Trims can be mitered for a clean corner look.





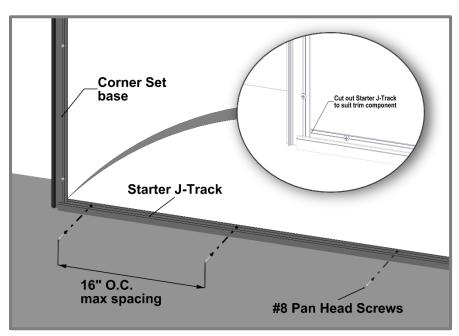


Step 3 - Starter J-Track

Install Starter J-Track or Starter Strip along the bottom of the wall(s), fastening every 16" O.C. with #8 Pan Head Screws.

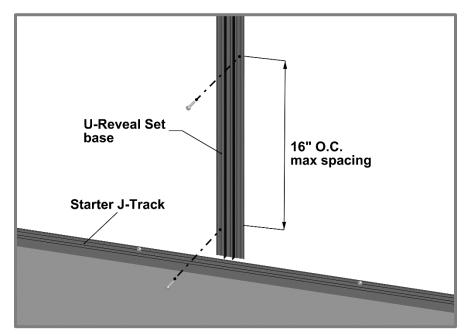
Notch the Starter J-Track to suit the trim component.

Muse J-Track and Back-to-Back Starter for vertical plank installations. (Not Shown)

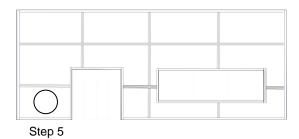


Step 4 - U-Reveal

Install U-Reveal Set (base only) at the desired panelized length, fastening every 16" O.C. with #8 Pan Head Screws.



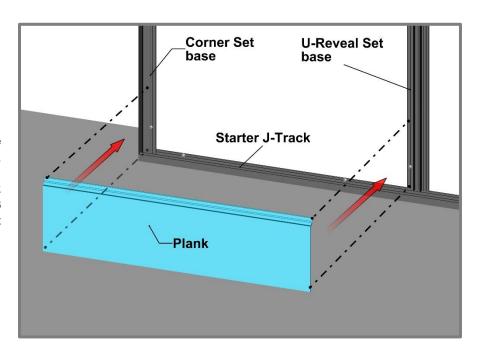




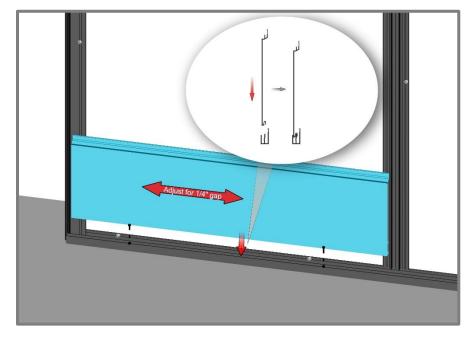
Step 5 - Planks

Place the planks into the groove of the Starter J-Track, engaging the tongue.

It is good practice to check your installation every 2-3 rows for level or plumb and flat or straight, for best results.

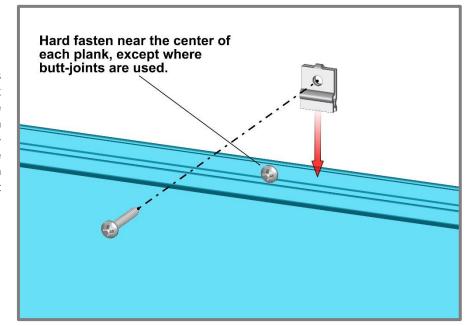


Ensure there is sufficient room for expansion and contraction of each Plank, also confirming component caps will cover.

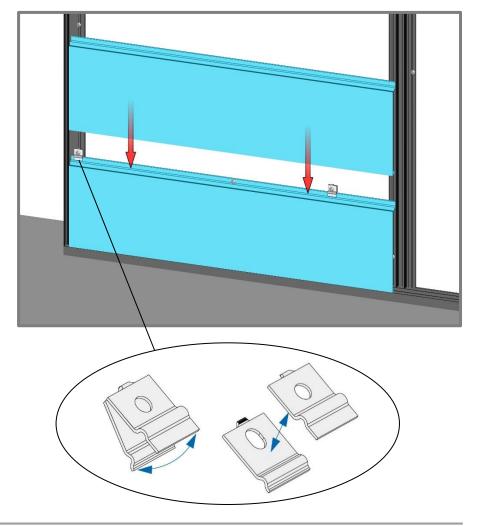




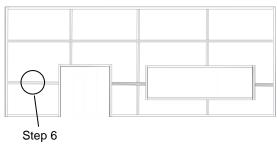
Install Quick Screen Clips every 32" (813mm) O.C. max spacing. Hard fasten only one point near the center of each plank or fasten at the butt-joints where butt-joints are used. Shim Quick-Screen Clips where needed to correct any substrate inconsistencies.



Where anchoring the planks securely can only be achieved over component flanges; split the Quick Screen Clip and use one piece on the front. This will maintain each Planks ability to expand and contract.







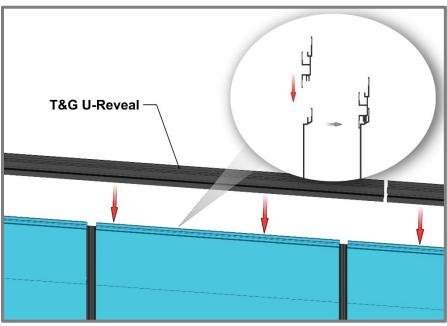
Step 6 - T&G U-Reveal

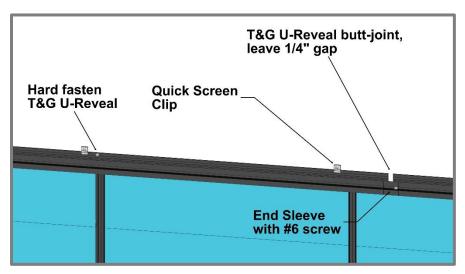
Install T&G U-Reveal at the Panelized width locking it into the tongue of the Planks.

⚠ Do Not use fasteners or Quick-Screen Clips on Planks which engage with the groove side of the T&G U-Reveal.

Fasten T&G U-Reveal with Quick Screen Clips and fasteners every 32" O.C. Hard fasten near the center of each T&G U-Reveal length. Where using multiple lengths of T&G U-Reveal, leave a 1/4" gap between butt-joints for thermal movement.

- Where using the Craftsman T&G U-Reveal (3/4"), install the included Craftsman End Sleeve to cover the ½" buttjoints. Use a small amount of structural silicone on a single side of the End Sleeve, leaving the opposite side dry and free to expand and contract.
- Where using the Traditional T&G U-Reveal (1-1/2"), install the included Traditional End Sleeve to cover the opposite side, free to expand and contract.

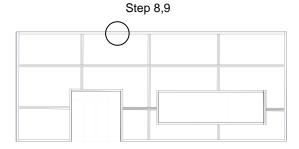




Step 7 – Next sections

Repeat install steps 4-6. Install Compression Joints at floor elevations or anywhere else required by local building authority.

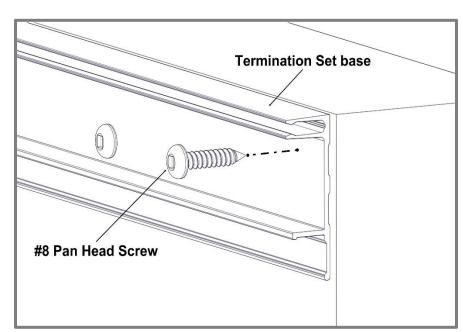


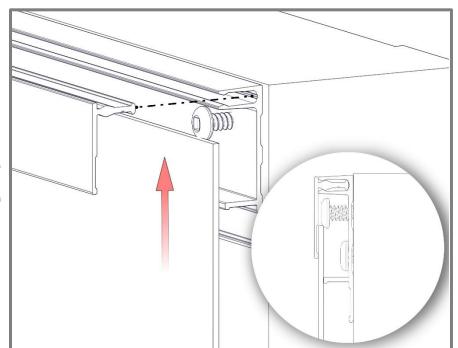


Step 8 - Termination Set

Install Termination Set (base only), fastening every 16" O.C.

Where terminating cut planks, provide a positive stop approximately every 16" (406mm).





Step 9 - Last Row of Planks

Rip the last Plank, cutting it to width to suit the installation area(s). Install edge plank with a 1/4" gap and screw to lock the plank into place.



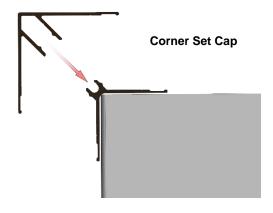
Step 10 - Once planks are installed, finish off the perimeter trims with caps from two-piece sets.

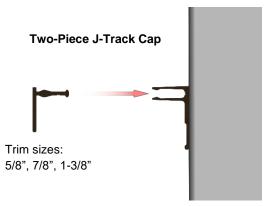
Component Caps

Location: Installed onto the base of the two-piece sets.

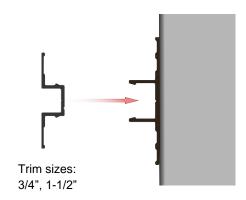
Details: If required, use a rubber mallet or hammer and block to protect the finish during this

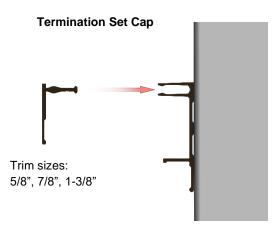
process.





U-Reveal Set Cap





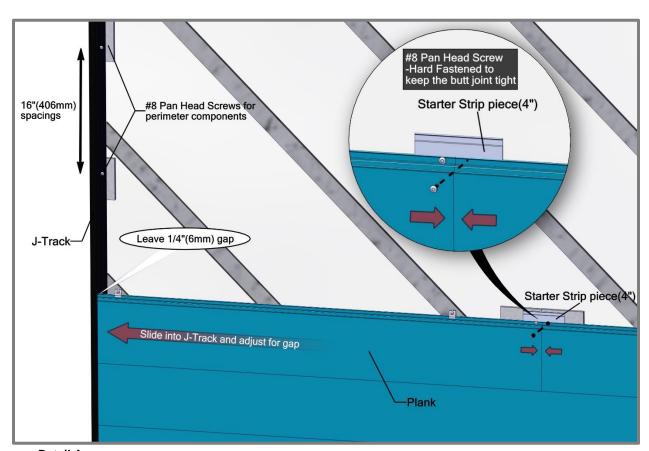


Details

Butt-Joints

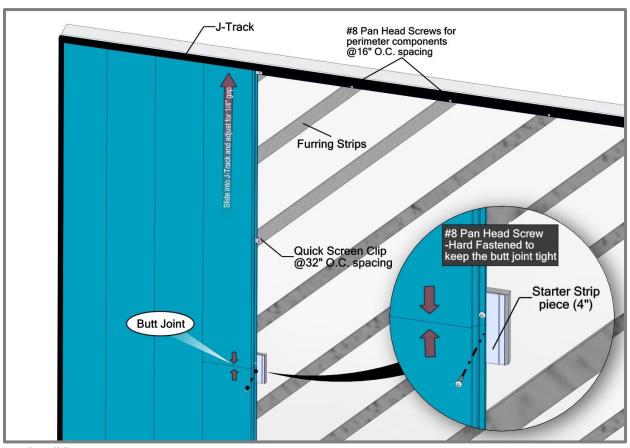
- When installing staggered butt-joints, hard-fasten the two planks at the butt-joint to ensure joints do not open up (See Detail A & B. Fasteners should be anchored into a solid secure framing member, blocking, furring strip, or backer plate, etc.
- If needed, use touch-up paint pens (purchased separately) to finish the ends of the two (2) planks at the butt- joint.
- DO NOT install more than one (1) butt-joint between two components
- DO NOT hard-fasten a plank to a component trim, as this will restrict its ability to expand & contract into the component.
- If no butt joints along the length, it is good practice to hard-fasten each plank directly through the flange near the center, to keep the planks from migrating.
- DO NOT hard-fasten more than one (1) location per plank.
- Fasten only:

SituationLocationNo butt-joints:-Center of planksButt-joints:-At the joints



Detail A



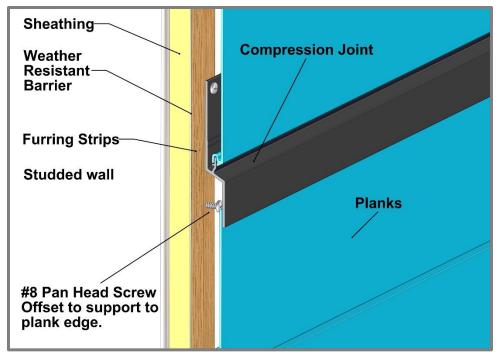


Detail B



Floor elevation

Compression Joint



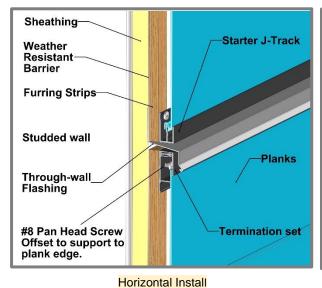
Floor elevation

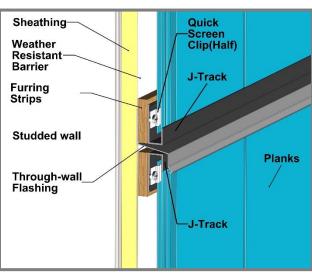
Type: Compression Joint, Termination set/Starter J-Track, J-Track back-to-back.

Location: Typically, at every floor elevation and where through-wall flashing is required.

Details: Note the orientation of planks for through-wall flashing install.

Through-wall Flashing





Vertical Install



Appendix

Expansion and Contraction Tables

		°C	-50	-40	-30	-20	-10	0	10	20	30	40	50
		°F	-58	-40	-22	-4	14	32	50	68	86	104	122
. [°C	°F				FXPAN	ISION OR C	ONTRACT	ION (INCH	FOOT)			
	-50	-58	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019	-0.022	-0.024	-0.027
ı	-40	-40	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019	-0.022	-0.024
	-30	-22	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019	-0.022
	-20	-4	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016	-0.019
	-10	14	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014	-0.016
	0	32	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011	-0.014
	10	50	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008	-0.011
	20	68	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005	-0.008
Ī	30	86	0.022	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003	-0.005
	40	104	0.024	0.022	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000	-0.003
	1000	100	27 555000	S15550 1			0.044	2.27.2	2.2.2.2				-025
	50 E 2 - M	122 ETRIC	0.027	0.024	0.022	0.019	0.016	0.014	0.011	0.008	0.005	0.003	0.000
		ETRIC		300	AVERA	GE TEMPE	RATURE A	T TIME OF	CUTTING	& INSTALL	ATION		
			-50 -58	-40 -40							200000000000000000000000000000000000000	0.003 40 104	50
LE	Ē 2 - M	etric °c °f	-50	-40	AVERA	-20 -4	-10 14	T TIME OF 0 32	CUTTING 10 50	& INSTALL 20 68	ATION 30	40	50
SLE		ETRIC °C	-50	-40	AVERA	-20 -4	-10 14	T TIME OF	CUTTING 10 50	& INSTALL 20 68	ATION 30	40	50 122
LE	€ 2 - M °C	°C °F	-50 -58	-40 -40	AVERA -30 -22	GE TEMPE -20 -4 EXPAN	RATURE A -10 14	T TIME OF 0 32 ONTRACTI	CUTTING 10 50 ON (MM/N	& INSTALL 20 68 METER)	ATION 30 86	40 104	50 122 -2.300
LE	°C -50	°C °F °F -58	-50 -58	-40 -40	-30 -22	-20 -4 EXPAN	-10 14 ISION OR C	T TIME OF 0 32 ONTRACTI	CUTTING 10 50 ON (MM/N -1.380	& INSTALL 20 68 METER) -1.610	ATION 30 86	40 104 -2.070	50 122 -2.300 -2.070
LE	°C -50 -40	°C °F °F -58 -40	-50 -58 0.000 0.230	-40 -40 -0.230 0.000	-30 -22 -0.460 -0.230	-20 -4 EXPAN -0.690 -0.460	-10 14 ISION OR 0 -0.920 -0.690	T TIME OF 0 32 ONTRACTI -1.150 -0.920	CUTTING 10 50 ON (MM/N -1.380	& INSTALL 20 68 (ETER) -1.610 -1.380	ATION 30 86 -1.840 -1.610	40 104 -2.070 -1.840	-2.300 -2.070 -1.840
LE	°C -50 -40 -30	°C °F °F -58 -40 -22	-50 -58 0.000 0.230 0.460	-40 -40 -0.230 0.000 0.230	-0.460 -0.230 0.000	-20 -4 EXPAN -0.690 -0.460 -0.230	ERATURE A -10 14 ISION OR C -0.920 -0.690 -0.460	T TIME OF 0 32 ONTRACTI -1.150 -0.920 -0.690	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920	& INSTALL 20 68 METER) -1.610 -1.380 -1.150	ATION 30 86 -1.840 -1.610 -1.380	-2.070 -1.840 -1.610	-2.300 -2.070 -1.840
LE	°C -50 -40 -30 -20	°C °F -58 -40 -22 -4	-50 -58 0.000 0.230 0.460 0.690	-40 -40 -0.230 0.000 0.230 0.460	-0.460 -0.230 0.000 0.230	-20 -4 EXPAN -0.690 -0.460 -0.230 0.000	-10 14 ISION OR 0 -0.920 -0.690 -0.460 -0.230	T TIME OF 0 32 ONTRACTI -1.150 -0.920 -0.690 -0.460	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690	& INSTALL 20 68 METER) -1.610 -1.380 -1.150 -0.920	ATION 30 86 -1.840 -1.610 -1.380 -1.150	-2.070 -1.840 -1.610 -1.380	-2.300 -2.070 -1.840 -1.610 -1.380
LE	°C -50 -40 -30 -20 -10	°C °F -58 -40 -22 -4 14	-50 -58 0.000 0.230 0.460 0.690 0.920	-40 -40 -0.230 0.000 0.230 0.460 0.690	-0.460 -0.230 0.000 0.230 0.460	-20 -4 EXPAN -0.690 -0.460 -0.230 0.000 0.230	-10 14 SION OR C -0.920 -0.690 -0.460 -0.230 0.000	T TIME OF 0 32 ONTRACTI -1.150 -0.920 -0.690 -0.460 -0.230	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690 -0.460	& INSTALL 20 68 METER) -1.610 -1.380 -1.150 -0.920 -0.690	ATION 30 86 -1.840 -1.610 -1.380 -1.150 -0.920	-2.070 -1.840 -1.610 -1.380 -1.150	-2.300 -2.070 -1.840 -1.610 -1.380 -1.150
	°C -50 -40 -30 -20 -10 0	°C °F °F -58 -40 -22 -4 14 32	-50 -58 0.000 0.230 0.460 0.690 0.920 1.150	-40 -40 -0.230 0.000 0.230 0.460 0.690 0.920	-0.460 -0.230 0.000 0.230 0.460 0.690	-20 -4 EXPAN -0.690 -0.460 -0.230 0.000 0.230 0.460	ERATURE A -10 14 ISION OR C -0.920 -0.690 -0.460 -0.230 0.000 0.230	T TIME OF 0 32 ONTRACTI -1.150 -0.920 -0.690 -0.460 -0.230 0.000	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690 -0.460 -0.230	& INSTALL 20 68 IETER) -1.610 -1.380 -1.150 -0.920 -0.690 -0.460	-1.840 -1.610 -1.380 -1.150 -0.920 -0.690	-2.070 -1.840 -1.610 -1.380 -1.150 -0.920	-2.300 -2.070 -1.840 -1.610 -1.380 -1.150 -0.920
LE	°C -50 -40 -30 -20 -10 0 10	°C °F °F -58 -40 -22 -4 14 32 50	-50 -58 0.000 0.230 0.460 0.690 0.920 1.150 1.380	-40 -40 -0.230 0.000 0.230 0.460 0.690 0.920 1.150	-0.460 -0.230 0.000 0.230 0.460 0.690 0.920	-20 -4 EXPAN -0.690 -0.460 -0.230 0.000 0.230 0.460 0.690	ERATURE A -10 14 ISION OR C -0.920 -0.690 -0.460 -0.230 0.000 0.230 0.460	T TIME OF 0 32 ONTRACTI -1.150 -0.920 -0.690 -0.460 -0.230 0.000 0.230	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690 -0.460 -0.230 0.000	& INSTALL 20 68 (ETER) -1.610 -1.380 -1.150 -0.920 -0.690 -0.460 -0.230	-1.840 -1.610 -1.380 -1.150 -0.920 -0.690 -0.460	-2.070 -1.840 -1.610 -1.380 -1.150 -0.920 -0.690	
LE	°C -50 -40 -30 -20 -10 0 10 20	°C °F °F -58 -40 -22 -4 14 32 50 68	-50 -58 0.000 0.230 0.460 0.690 0.920 1.150 1.380 1.610	-40 -40 -0.230 0.000 0.230 0.460 0.690 0.920 1.150 1.380	-0.460 -0.230 0.000 0.230 0.460 0.690 0.920 1.150	-20 -4 EXPAN -0.690 -0.460 -0.230 0.000 0.230 0.460 0.690 0.920	-10 14 ISION OR 0 -0.920 -0.690 -0.460 -0.230 0.000 0.230 0.460 0.690	T TIME OF 0 32 ONTRACTI -1.150 -0.920 -0.690 -0.460 -0.230 0.000 0.230 0.460	CUTTING 10 50 ON (MM/N -1.380 -1.150 -0.920 -0.690 -0.460 -0.230 0.000 0.230	& INSTALL 20 68 METER) -1.610 -1.380 -1.150 -0.920 -0.690 -0.460 -0.230 0.000	-1.840 -1.610 -1.380 -1.150 -0.920 -0.690 -0.460 -0.230	-2.070 -1.840 -1.610 -1.380 -1.150 -0.920 -0.690 -0.460	-2.300 -2.070 -1.840 -1.610 -1.380 -1.150 -0.920 -0.690



TABLE 3

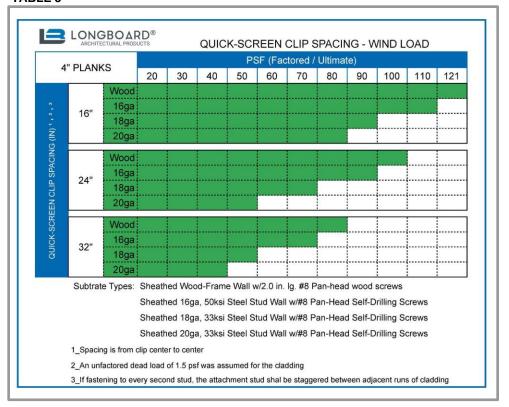
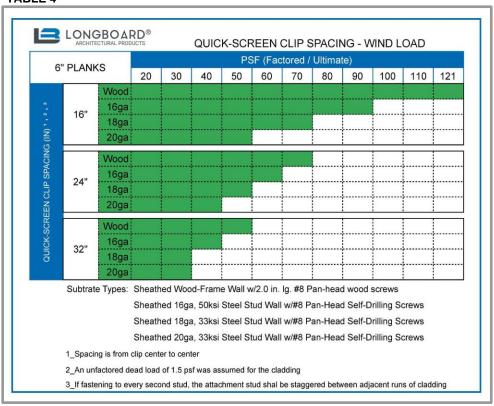


TABLE 4



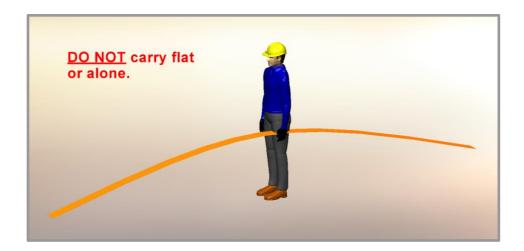


Proper Handling of Longboard Products

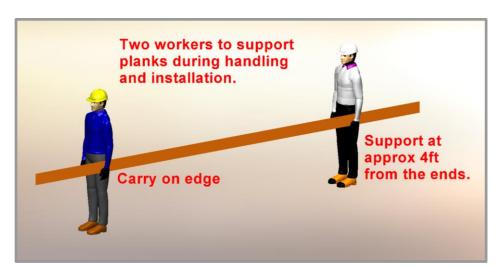


To help avoid injury and product damage, Longboard products require proper handling to and from storage areas during installation. When carrying or installing any products it is recommended that they be moved or carried by at least two people with each support point approximately 4ft from the ends. Carrying products without proper support can cause excessive bending which may damage the appearance or finish of the product. Any short cut lengths should also be carried on edge while supporting the material. See below for details.









♠ Delivery, Storage & Handling ♠

- Always inspect the delivery for damage and contact LB ASAP if there
 are any issues: info@longboardproducts.com or 1-800-604-0343 and include your PO# and any pictures if
 possible. Longboard is not responsible for the installation of blemished or damaged material.
- Be sure to store the material flat, keep it dry, safe & secure and remain in unopened cartons until ready to be installed.
- Always wear appropriate PPE when handling products.



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Longboard 1777 Clearbrook Road Abbotsford, BC V2T 8X8 Canada longboardproducts.com

Every effort has been made to ensure that the information in these installation guidelines is accurate. Longboard is not responsible for printing or clerical errors.

For more information, contact client care at info@longboardproducts.com or call toll free 1-800-604-0343.



LONGBOARD® Interior Products Order Information

Tongue & Groove Systems

V-Groove Planks

Size	12′ *	24′ ‡	12' Perf *	24' Perf ‡
21/2"	3V.145	-	3VP.145	-
4"	4V.145	4V.289	-	-
6"	6V.145	6V.289	6VP.145	6VP.289

Accessories

Product	Qty	SKU
Quick Screen Clips	1750, box	CLIP.N1750
Quick Screen Clips	100, bag	CLIP.N100
Touch Up Pens Reach out to confirm color with account manager	N/A	TUP

Acoustical Soundtex® Scrim

Size	12′ *	24′ ‡
6" V-Groove Plank	6PSP.145	6PSP.289
6" Smooth Plank	6PSPPA.145	6PSPPA.289

Trim Components

Туре	Style	Product	Dimensions	SKU
Starter	Precision	Starter J-Track	(5/8") - 12'	1SJT.145
Starter	Traditional	Starter Strip	(1-7/8") - 12'	2SS.145
Starter	Traditional	Back-to-Back Starter Strip	(1-1/4") - 12'	2BTBSS.145
J-Track	Precision	Two Piece J-Track	(5/8") - 12'	1X1JT.145
J-Track	Precision	J-Track	(5/8") - 12'	1JT.145
J-Track	Craftsman	Two Piece J-Track	(7/8") - 12'	JT23S.145
J-Track	Traditional	Two Piece J-Track	(1-3/8") - 12'	1X2JT.145
Corner	Precision	Outside Corner	(3/16") - 12'	05OC.145
Corner	Craftsman	Inside Corner	(3/4") - 12'	1IC.145
Corner	Craftsman	Outside Corner	(1") - 12'	10C.145
Corner	Traditional	Corner Set	(2") - 12'	2CORS.145
Reveal	Precision	Flat Reveal	(1/2") - 12'	1FR.145
Reveal	Precision	T&G Flat Reveal	(1/2") - 12'	1TGFR.145
Reveal	Craftsman	U-Reveal Set	(3/4") - 12'	1URS.145
Reveal	Craftsman	T&G U-Reveal	(3/4) - 12'	1TGURK.145
Reveal	Traditional	U-Reveal Set	(1-1/2") - 12'	2URS.145
Reveal	Traditional	Flat Reveal Set	(1-1/2") - 12'	2FRS.145
Reveal	Traditional	T&G U-Reveal	(1 1/2") - 12'	2TGURK.145
Reveal	Traditional	Offset Flat Reveal Set, J-Track Base	(2") - 12'	20FFJ.145
Reveal	Traditional	Offset Flat Reveal Set, Termination Base	(2") - 12'	20FFT.145
Termination	Precision	Termination Set	(5/8") - 12'	1TS.145
Termination	Craftsman	Termination Set	(7/8") - 12'	TS.145
Termination	Traditional	Termination Set	(1-3/8") - 12'	2TS.145
Compression Joints	Traditional	Compression Joint	(1-3/8") - 12'	2CJ.145

^{* 48} sq. ft. box quantities [‡] 96 sq. ft. box quantities

Smooth Planks

Size	12′ *	24′ ‡	12' Perf *	24' Perf *
6"	6PSP.145	6PSP.289	6PSPP.145	6PSPP.289

Channel Planks

Size	12′ *	24′ ‡
6"	6CH.145	6CH.289



V-Groove Planks





Smooth Planks



Perforated Planks



Precision Starter J-Track



Starter Strip



Traditional Back-to-Back Starter Strip



Precision Two-Piece J-Track



Precision J-Track

Craftsman

Inside Corner

Precision T&G

Traditional Flat

Reveal Set

Precision

Termination



Traditional Two Piece

Craftsman

Craftsman

Traditional

Craftsman

Termination

T&G U-Reveal

U-Reveal Set

Outside



Traditional Two Piece J-Track



Precision Outside





Traditional Corner Set



Precision Flat Reveal







Craftsman T&G U-Reveal





Traditional Offset Flat Reveal Set,



J-Track Base





Traditional Termination



Compression Joint

Link & Lock™ Battens

Size	12'	24'	End Caps (20/box)	End Mounts (20/box)
2"	2X2LL.145	2X2LL.289	2LLEC.2	2LLEM.2
4"	2X4LL.145	2X4LL.289	2LLEC.4	2LLEM.4
6"	2X6LL.145	2X6LL.289	2LLEC.6	2LLEM.6
8"	2X8LL.145	2X8LL.289	2LLEC.8	2LLEM.8

Mounting Accessories	Qty	SKU
Link & Lock Mounting Clip	48, bag	LLMC.N48
Dewalt® 1/2" Pilot Point Drill Bit	1	DRILLBT.05
24' Link & Lock Internal Stiffener	1	LLSTIFF.289
3M® Double Sided Adhesive Tape - 108'	1, roll	LLTAPE.1296



Privacy Beam System

Size	Product	24'	End Caps (20/box)
1x3"	Privacy Beam	1X3B.289	1BEC.3
1x5"	Privacy Beam	1X5B.289	1BEC.5
2x2"	Single Post	2X2SP.289	2X2PC.2
2x3"	Double Post	2X3DP.289	2X3PC.3

Qty SKU **Mounting Accessories** Spacer Block 100, box 2X2SB.N100 1" Spacer Bar Stock Length 1X2FB.145 1x3" Spacer Bar 100, box 1X2FB.1 1x5" Spacer Bar 100, box 1X2FB.3 3" Mounting Bracket 100, box 3PSMB.1 #10 Black Screws 100, box PECS.N100



Privacy Beam

Dauntless System

Dimensions	Product	12'	24'	End Caps (20/box)
1-5/8" x 4"	Beam	2X4CB.145	2X4CB.289	2BEC.4
1-5/8" x 6"	Beam	2X6B.145	2X6CB.289	2BEC.6





Hanger Bracket Assembly

Hanger Bracket Mounting System

Product	Kind	Qty	SKU
Side Rail	24' Carrier Rail	1	2CBSR.289
Beam Spline Connection Top	Accessory	1	BSCT.6
2" Hanger Bracket	Bracket	1	CBHB.2
4" Hanger Bracket	Bracket	1	CBHB.4
6" Hanger Bracket	Bracket	1	CBHB.6
8" Hanger Bracket	Bracket	1	CBHB.8
10" Hanger Bracket	Bracket	1	CBHB.10
12" Hanger Bracket	Bracket	1	CBHB.12

Clip Mounting System

Product	Kind	Qty	SKU
Single Rail ^a	24' Carrier Rail	1	CBR.289
Double Rail ^a	24' Carrier Rail	1	CBDR.289
1-1/2" Single Hanger Clip	Clip	20, box	HCS.2
3" Hanger Clip	Clip	20, box	HC.3
Eye Bolt with T-Nuts	Attachment	20, box	CBEB.N20

[△]Includes 7 Eye-Bolts with T-Nuts

Finishes

Woodgrains

Most Popular Finishes

(Ready to ship within 1 week for orders less than 15K sq.ft) (Lead time applies to 15yr finish warranty options only)

Woodgrain	15 Year Finsh Warranty
Birchwood	15BOK
Blonde Oak	15BWD
Dark Acacia	15DAC
Dark Antique Oak	15DBB
Dark Bamboo	15DCY
Dark Cherry	15DFR
Dark Fir	15DKP
Dark Knotty Pine	15DNW
Dark National Walnut	15DOA
Dark Walnut	15DWL
Italian Rosewood	15IRW
Light Bamboo	15LBB
Light Cherry	15LCY
Light Fir	15LFR
Light National Walnut	15LNW
National Mahogany	15NMH
Sand Drift	15SDR
Table Walnut	15TWL
Weathered Grey	15WGY
Western Cedar	15WCD
White Oak	15WOK

(Re

Solid & Specialty	15 Year Finsh Warranty	20 Year Finish Warranty
Anodic Ice	15AIC	20AIC
Black	15BLA	20BLA
Bone White	15BWH	20BWH
Charcoal	15CHA	20CHA
Chili Pepper	15CHP	20CHP
Dark Brown	15DBR	20DBR
Graphite	15GRA	20GRA
Moonstone	15MOO	20MOO
Slate Grey	15SGR	20SGR
Venus	15VEN	20VEN

Solid & Specialty

Additional Finishes (Ready to ship within 14 weeks)

(Ready to ship within 14 weeks)

Woodgrains

Woodgrain	15 Year Finsh Warranty
Beechwood	15BEE
Burnt Cherry	15BCY
Grey Hemlock	15GHL
Grey Douglas Fir	15GDF
Driftwood	15DWO
Black Oak	15BOA
Dark Olive	15DOL
Light Olive	15LOL
Light Oak	15LOK
Sand Drift	15SDR
Southern Yellow Pine	15SYP
Weathered Grey	15WGY

Solid & Specialty

=	-	
Solid & Specialty	15 Year Finsh Warranty	20 Year Finish Warranty
Biscotti	15BIS	20BIS
Brick Red	15BRD	20BRD
Burnt Sienna	15BSN	20BSN
Canyon Vista	15CBZ	20CVI
Carbon Mist	15CCL	-
Ceramic Clay	15CMI	20CCL
Classic Bronze	15CPE	20CBZ
Copper Penny	15CVI	20CPE
Medium Blue	15MBL	20MBL
Molten	15MOL	-
Old Navy	150NA	200NA
Onyx Black	150NX	200NX
Platinum Ice	15PIC	20PIC
Smokey Topaz	15STO	-
Toasted Mocha	15TMO	-
Ultra White	15UWH	20UWH

Example of complete product SKU

6V.289.15DFR

(Product.Length.Finish)

Finish Options

Achieve your vision.

Whether creating a space that offers the warmth and appearance of Woodgrains, or the modern industrialized look of Naturally Aged Metals, we have a finish option for you.

Require a custom finish or color? Our experienced color-matching team can make it a reality!

Contact us to confirm lead times for orders greater than 15k sq.ft in the Most Popular Finishes category.

Longboard Finish Classification

Type: Woodgrain / Solid / Metallic / Speckle / Naturally Aged Metal Surface: Smooth / Textured Sheen: Matte / Satin / Glossy Performance: AAMA 2604 / AAMA 2605 Finish Warranty: 15 Year / 20 Year

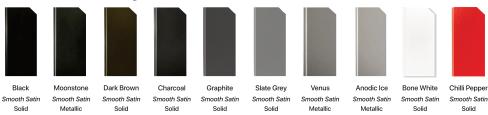
Most Popular Finishes (Ready to ship within 1 week for orders less than 15k sq.ft)

Woodgrains

Longboard's woodgrain finishes have a slight texture with matte sheen.



Solid & Specialty



Additional Finishes (Ready to ship within 14 weeks)

Woodgrains

Longboard's woodgrain finishes have a slight texture with matte sheen.



Solid & Specialty

Solid

Solid

Metallic

Solid

Solid



Naturally Aged Naturally Aged

Naturally Aged

Naturally Aged

Speckle







15 Year Non-Prorated Powder Coating Finish - 50 Year Non-Prorated Extruded Aluminum Profiles [Limited Warranty]

Install contractor Warranty granted to (building owner): Product codes: Product description: Project name Longboard Architectural Products Inc. ("Longboard," "The Company") products as identified by the Product Codes listed will conform to the standards set out in Clause 1 and Clause 2 of this Warranty, subject to the terms and conditions set out in Clause 3 Finish: and 4 of this Warranty. The claimant must provide proof of coverage. Claims can be be measured on the exposed paint surface which has been cleaned of oil, grease, chalk, oxidized film or other ${\bf Extruded\ Aluminum\ Profile(s)\ with\ Powder\ Coat\ Finish}$ made by writing to Longboard at the Product Performance Longboard expressly warrants that its product line is free from Department. After receiving such notice, The Company contaminants, corresponding values shall be measured on manufacturing defects in material or workmanship. the control panel. must be given a reasonable opportunity to inspect and verify Adhesion: Adhesion of product finish when initially applied 1.1. When product is applied according to Longboard to test panels and measured by reference to AAMA 2604-Longboard exclusive liability under this warranty, or otherinstructions and properly maintained, such product is 02 Clause 7.4.2 will show no removal of the film. wise, will be limited to refinishing and/or repairing, at The guaranteed against the following: Company's sole discretion, the defective powder coated Buckling: The product itself will be free of any buckling that 1.2 product. The warranty on any refinished, repaired or re-Clause 3 is not associated with the substrate and/or structure to placed coated metal supplied hereunder shall be for the which the Longboard system is attached. For the purpose remainder of the warranty period applicable to the originally coated metal. All warranty work will be performed by a com-Warranty Terms and Conditions: of this warranty, buckling shall be defined as warping of the The "Warranty Period" for the warranties in Clause 1 shall product(s) exceeding one sixteenth of an inch out of plane pany or contractor selected by Longboard. Color variance mean the respective number of years or for as long as the per linear foot. between refinished and/or repainted product and original shall not be indicative of a defect. Covered Person commencing on the date of substantial Corrosion: When installed in normal atmospheric conditions completion named above shall live and own the property on according to Longboard instructions and properly main-This warranty represents the entire agreement between which the material was originally installed. tained, such product is further guaranteed against rusting and corroding. Subject to the limitations set out in Clause 3 Registration of the product is required within ninety (90) parties in relation to its subject matter and supersedes any days from substantial completion for the warranty to be in previous agreement whether written or oral between the parties in relation to its subject matter. The limited warraneffect. This warranty is valid for the original owner and one What we will do: If, during the fifteen (15) year Limited Warties state the entire liability of Longboard with respect to other subsequent owner of the structure where the ranty Period on the powder coating finish, the Product is the products covered by them. The Company shall have product(s) have been installed. defective in material or workmanship, Longboard will, in its no liability for any incidental or consequential damages. No Normal atmospheric conditions exclude corrosive or agsole discretion, either repair or replace the defective portion person is authorized to make any representation or wargressive atmospheres such as those contaminated with chemical fumes or other corrosive elements. The product of the Product. ranty on behalf of Longboard except as expressly set forth What we will do: If, during the fifty (50) year Limited Warran-1.5 above, and any such statement shall not be binding on The Company. Except as expressly set forth above, Longboard finish is not meant for marine use on boats, ships or offshore ty Period on the extruded aluminum profiles, the Product is platforms. defective in material or workmanship, Longboard will, in its makes no warranty of any kind, express or implied, including, The product finish warranties as outlined in Clause 2 shall sole discretion, either repair or replace the defective portion without limitation, any implied warranty of merchantability or include coverage of the finish as it relates to the impact of the Product. fitness for a particular purpose. Warranties shall be the duraaffects from hail and woodpecker birds. After the 15th year, this Limited Warranty on the powder tion of the limited warranty, or such shorter duration as pro-3.6 Under no circumstance shall Longboard's liability under this coated finish will expire and shall no longer be applicable. limited warranty exceed 2.5 times the total corresponding vided under applicable local law. These limited warranties 1.7 After the 50th year, this Limited Warranty on the aluminum Longboard material cost (excluding sales tax, labor and ingive you specific legal rights, and you may also have other extruded profile(s) will expire and shall no longer be rights which vary from area to area. Nothing in this warranty shall be construed as a warranty of stallation related costs) as noted on the original purchase invoice and paid by the Buyer for the specific project. Longboard replacement of the defective Product or 18 the workmanship of any installer or as imposing on Longreimbursement of this Limited Warranty is the exclusive board any liability for unsatisfactory performance caused by Clause 4 remedy for the Covered Person for any defect in materials or faulty workmanship in installation. workmanship. The Company will pay for all reasonable costs It's agreed all parties involved that all claims and disputes This warranty will not extend or coverincluding material and labor as it relates to the repair and / or relating to this agreement that cannot be settled through Damages to the coated metal caused by handling, shipping, 4.2 replacement of the defective Product. processing and/or installation; or negotiation will try in good faith to first settle the dispute by mediation administered by the American Arbitration 4.3 Damages to the coated metal caused by scratching or abrading after installation; or Clause 2 Association (Construction Industry Mediation Procedures) Product Finish - AAMA 2604 Performance Specification 4.4 Damages to the coated metal as a result of standing water in as a prelude to mandatory binding arbitration. Such bindhorizontal installations. ing arbitration is to be conducted and administered by the During the first fifteen (15) years of this warranty: Construction Industry Arbitration Rules of the American The warranty will not be applicable to damage or failure, which is caused by acts of God, falling objects, external 2.2 Checking/Cracking: No visible checking or cracking of the Arbitration Association. Both seller and purchaser agree to product finish on the building. Chalking Resistance: No chalking of the product finish on forces, explosions, fire, riots, civil commotion's, acts of war, share equally in the costs of both mediation and arbitration and that such binding arbitration will be the sole and final or other such similar or dissimilar occurrences beyond The the building in excess of that represented by No.8 rating remedial action. Company's control. based on ASTM D4214. Required Maintenance. Depending on the Project Customer shall make available to The Company the dates Color Retention: No color change of the product finish on 24 of the installation of the coated metal, the maintenance Environment, follow the maintenance schedule as outlined the building greater that 5 (five) CIE Lab ΔE units calculated records including details of washing and cleaning procedures in compliance with the cleaning in the Longboard Care & Maintenance Guide. Use a soft in accordance with ASTM 2244 Section 6.3. Color change sponge or cloth, water and mild detergent, non-abrasive shall be measured on the exposed paint surface which has been cleaned of oil, grease, chalk, oxidized film or other conrequirements as stated in the Required Maintenance soap with the pH range of 5-9 to clean the powder coated area of dirt, grim and other debris. Pressure washing and the use of harsh detergents or chemicals is not section of this warranty. Customers shall demonstrate taminants, corresponding values shall be measured on the that the failure of the coated metal was due to a breach of the warranty stated herein. recommended. Include in your maintenance records the Gloss Retention: Coated surface will exhibit gloss retention 2.5 following: date, time, specific products used, name of maintenance person and their designation, maintenance Claims must be made in writing to Longboard within 30 of a minimum of 30% of the original. Gloss retention shall days of the discovery of a problem and authorization obcompany name and general condition of the powder coated tained prior to beginning any repair and/or refinishing work. I have read and agree to the terms of the Longboard® Product 15 year powder coated surface and 50 year aluminum extruded profile(s) warranty and acknowledge receipt of a copy of the Warranty Certificate. Duly authorized on behalf of Longboard: Name of owner or contractor: Date: Name and designation: Date: Signature: Signature:



Warranty granted to (building owner):



20 Year Non-Prorated Powder Coating Finish - 50 Year Non-Prorated Extruded Aluminum Profiles [Limited Warranty]

Product codes: Product description:

Longboard Architectural Products Inc. ("Longboard." "The Company") products as identified by the Product Codes listed will conform to the standards set out in Clause 1 and Clause 2 of this Warranty, subject to the terms and conditions set out in Clause 3 and 4 of this Warranty.

Clause 1

Extruded Aluminum Profile(s) with Powder Coat Finish Longboard expressly warrants that its product line is free from manufacturing defects in material or workmanship.

- 1.1. When product is applied according to Longboard instructions and properly maintained, such product is guaranteed against the following:
- 1.2 Buckling: The product itself will be free of any buckling that is not associated with the substrate and/or structure to which the Longboard system is attached. For the purpose of this warranty, buckling shall be defined as warping of the product(s) exceeding one sixteenth of an inch out of plane oer linear foot.
- 1.3 Corrosion: When installed in normal atmospheric conditions according to Longboard instructions and properly maintained, such product is further guaranteed against rusting and corroding. Subject to the limitations set out in Clause 3 and 4.
- 1.4 What we will do: If, during the twenty (20) year Limited Warranty Period on the powder coating finish, the Product is defective in material or workmanship, Longboard will, in its sole discretion, either repair or replace the defective portion of the Product.
- What we will do: If, during the fifty (50) year Limited Warranty Period on the extruded aluminum profiles, the Product is defective in material or workmanship, Longboard will, in its sole discretion, either repair or replace the defective portion of the Product.
- 16 After the 20th year this Limited Warranty on the powder coated finish will expire and shall no longer be applicable.
- After the 50th year, this Limited Warranty on the aluminum 1.7 extruded profile(s) will expire and shall no longer be applicable.
- 1.8 Longboard replacement of the defective Product or reimbursement of this Limited Warranty is the exclusive remedy for the Covered Person for any defect in materials or workmanship. The Company will pay for all reasonable costs including material and labor as it relates to the repair and / or replacement of the defective Product.

Clause 2

Product Finish - AAMA 2605 Performance Specification

- During the first twenty (20) years of this warranty: Checking/Cracking: No visible checking or cracking of the
- 2.2 product finish on the building.
- Chalking Resistance: No chalking of the product finish on the building in excess of that represented by No.8 rating 2.3 based on ASTM D4214.
- Color Retention: No color change of the product finish on the building greater that 5 (five) CIE Lab ΔE units calculated 2.4 in accordance with ASTM 2244 Section 6.3. Color change shall be measured on the exposed paint surface which has been cleaned of oil, grease, chalk, oxidized film or other contaminants, corresponding values shall be measured on the control panel
- Gloss Retention: Coated surface will exhibit gloss retention of a minimum of 50% of the original. Gloss retention shall

- be measured on the exposed paint surface which has been cleaned of oil, grease, chalk, oxidized film or other contaminants, corresponding values shall be measured on the control panel.
- Adhesion: Adhesion of product finish when initially applied to test panels and measured by reference to AAMA 2605-02 Clause 7.4.2 will show no removal of the film.

Clause 3

Warranty Terms and Conditions:

Finish:

- The "Warranty Period" for the warranties in Clause 1 shall mean the respective number of years or for as long as the Covered Person commencing on the date of substantial completion named above shall live and own the property on which the material was originally installed.
- Registration of the product is required within ninety (90) days from substantial completion for the warranty to be in effect. This warranty is valid for the original owner and one other subsequent owner of the structure where the product(s) have been installed.
- Normal atmospheric conditions exclude corrosive or aggressive atmospheres such as those contaminated with chemical fumes or other corrosive elements. The product finish is not meant for marine use on boats, ships or offshore platforms.
- The product finish warranties as outlined in Clause 2 shall 3.5 include coverage of the finish as it relates to the impact affects from hail and woodpecker birds.
- Under no circumstance shall Longboard's liability under this limited warranty exceed 2.5 times the total corresponding Longboard material cost (excluding sales tax, labor and installation related costs) as noted on the original purchase invoice and paid by the Buyer for the specific project.

Clause 4

- This warranty will not extend or cover
- 4.2 Damages to the coated metal caused by handling, shipping, processing and/or installation; or
- Damages to the coated metal caused by scratching or abrading after installation; or
- 4.4 Damages to the coated metal as a result of standing water in horizontal installations.
- The warranty will not be applicable to damage or failure, which is caused by acts of God, falling objects, external forces, explosions, fire, riots, civil commotion's, acts of war. or other such similar or dissimilar occurrences beyond The Company's control.
- Customer shall make available to The Company the dates of the installation of the coated metal, the maintenance records including details of washing and cleaning compliance with the requirements as stated in the Required Maintenance section of this warranty. Customers shall demonstrate that the failure of the coated metal was due to a breach of the warranty stated herein.
- Claims must be made in writing to Longboard within 30 days of the discovery of a problem and authorization obtained prior to beginning any repair and/or refinishing work.

- The claimant must provide proof of coverage. Claims can be made by writing to Longboard at the Product Performance Department. After receiving such notice, The Company must be given a reasonable opportunity to inspect and verify the claim.
- 4.8 Longboard exclusive liability under this warranty, or otherwise, will be limited to refinishing and/or repairing, at The Company's sole discretion, the defective powder coated product. The warranty on any refinished, repaired or replaced coated metal supplied hereunder shall be for the remainder of the warranty period applicable to the originally coated metal. All warranty work will be performed by a company or contractor selected by Longboard, Color variance between refinished and/or repainted product and original shall not be indicative of a defect.
- This warranty represents the entire agreement between parties in relation to its subject matter and supersedes any previous agreement whether written or oral between the parties in relation to its subject matter. The limited warranties state the entire liability of Longboard with respect to the products covered by them. The Company shall have no liability for any incidental or consequential damages. No person is authorized to make any representation or warranty on behalf of Longboard except as expressly set forth above, and any such statement shall not be binding on The Company. Except as expressly set forth above, Longboard makes no warranty of any kind, express or implied, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. Warranties shall be the duration of the limited warranty, or such shorter duration as provided under applicable local law. These limited warranties give you specific legal rights, and you may also have other rights which vary from area to area.
- Nothing in this warranty shall be construed as a warranty of the workmanship of any installer or as imposing on Longboard any liability for unsatisfactory performance caused by faulty workmanship in installation.
- It's agreed all parties involved that all claims and disputes relating to this agreement that cannot be settled through negotiation will try in good faith to first settle the dispute by mediation administered by the American Arbitration Association (Construction Industry Mediation Procedures) as a prelude to mandatory binding arbitration. Such binding arbitration is to be conducted and administered by the Construction Industry Arbitration Rules of the American Arbitration Association. Both seller and purchaser agree to share equally in the costs of both mediation and arbitration and that such binding arbitration will be the sole and final
- remedial action.

 Required Maintenance. Depending on the Project Environment, follow the maintenance schedule as outlined in the Longboard Care & Maintenance Guide. Use a soft sponge or cloth, water and mild detergent, non-abrasive soap with the pH range of 5-9 to clean the powder coated area of dirt, grim and other debris. Pressure washing and the use of harsh detergents or chemicals is not recommended. Include in your maintenance records the following: date, time, specific products used, name of maintenance person and their designation, maintenance company name and general condition of the powder coated finish.

I have read and agree to the terms of the	ne Longboard® Product 15 yea
powder coated surface and 50 year	aluminum extruded profile(s)
warranty and acknowledge receipt of a	copy of the Warranty Certificate

er coated surface and 50 year aluminum extruded profile(s)	
nty and acknowledge receipt of a copy of the Warranty Certificate.	

Date:

Duly authorized on behalf of Longboard:

Name and designation:

Date:

Signature:

Signature:

Name of owner or contractor: